

SHUT-OFF VALVES FOR HEATING TECHNOLOGIES

AVR, AVB, AVR MAV

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Table of contents

1 AVR / AVB.....	5
2 AVR / AVB.....	6
3 AVR materials.....	7
4 AVR D AE HT/ AVR D AE DV HT.....	8
5 AVR D AE NIRO HT/ AVR D AE DV NIRO HT	10
6 AVR E AE HT / AVR E AE DV HT	12
7 AVR E AE NIRO HT / AVR E AE DV NIRO HT.....	14
8 AVR D FL HT/ AVR D FL DV HT	16
9 AVR D FL NIRO HT/ AVR D FL DV NIRO HT.....	18
10 AVR E FL HT / AVR E FL DV HT.....	20
11 AVR E FL NIRO HT/ AVR E FL DV NIRO HT	22
12 AVR D LE HT/ AVR D LE DV HT	24
13 AVR D LE NIRO HT / AVR D LE DV NIRO HT.....	26
14 AVR E LE HT / AVR E LE DV HT.....	28
15 AVR E LE NIRO HT / AVR E LE DV NIRO HT	30
16 AVR D SE HT / AVR D SE DV HT.....	32
17 AVR D SE NIRO HT / AVR D SE DV NIRO HT	33
18 AVR E SE HT / AVR E SE DV HT	34
19 AVR E SE NIRO HT / AVR E SE DV NIRO HT	35
20 AVR MAV D AE DV HT.....	36
21 AVR MAV D AE DV NIRO HT	37
22 AVR MAV D AE DV HT.....	38
23 AVR MAV D AE DV NIRO HT	39
24 AVR MAV E AE DV HT	40
25 AVR MAV E AE DV NIRO HT	41
26 AVR MAV D AE DV HT.....	42
27 AVR MAV D AE DV NIRO HT	44
28 AVR MAV E AE DV HT	46
29 AVR MAV E AE DV NIRO HT	48
30 AVB materials.....	50
31 AVB D AE HT / AVB D AE DV HT.....	51

32 AVB D AE NIRO HT / AVB D AE DV NIRO HT	53
33 AVB E AE HT / AVB E AE DV HT	55
34 AVB E AE NIRO HT / AVB E AE DV NIRO HT	57
35 AVB D FL HT / AVB D FL DV HT	59
36 AVB D FL NIRO HT / AVB D FL DV NIRO HT	61
37 AVB E FL HT / AVB E FL DV HT	63
38 AVB E FL NIRO HT / AVB E FL DV NIRO HT	65
39 AVB D LE HT / AVB D LE DV HT	67
40 AVB D LE NIRO HT / AVB D LE DV NIRO HT	69
41 AVB E LE HT / AVB E LE DV HT	71
42 AVB E LE NIRO HT / AVB E LE DV NIRO HT	73
43 Appendix	75
44 Pilot valve disc	76
45 Valve stem sealing system	77
46 Insulation thicknesses	78
47 Handwheel / Cap	79
48 Comparison of European / American materials	81
49 Accessories for AVR, HRAR, RV, RVA, RVAK, SS, UVA	82
50 Welding neck flanges - DIN 2634/2635	83
51 Welding neck flanges - DIN 2634/2636/2637	85
52 Welding neck flanges - DIN EN 1092-1	87
53 Welding neck flanges - DIN EN 1092-1	89
54 Welding neck flanges - ANSI B16.5 raised face	91
55 Welding neck flanges - AWP	93
56 Legal notices	95
57 Coding of connections for small and service valves	96

1 AVR / AVB

AVR: Shut-off valves - stem seal threaded bush with spring-energised PTFE ring

HT - temperature up to +200°C

AVR	Connection	Form	Material	Valve type
AVR	Materials			
AVR PS25 / PS40 / PS63	Welding ends	Straight-way	St	AVR D AE / DV
			NIRO	AVR D AE NIRO / DV
		Angle	St	AVR E AE / DV
			NIRO	AVR E AE NIRO / DV
	Flanged ends	Straight-way	St	AVR D FL / DV
			NIRO	AVR D FL NIRO / DV
		Angle	St	AVR E FL / DV
			NIRO	AVR E FL NIRO / DV
	Soldering ends	Straight-way	St	AVR D LE / DV
			NIRO	AVR D LE NIRO / DV
		Angle	St	AVR E LE / DV*
			NIRO	AVR E LE NIRO / DV
	Screwed ends	Straight-way	St	AVR D SE / DV
			NIRO	AVR D SE NIRO / DV
		Angle	St	AVR E SE / DV
			NIRO	AVR E SE NIRO / DV
AVR MAV J+J PS25 / PS40 / PS63	Welding ends	Straight-way	St	AVR MAV D AE DV
			NIRO	AVR MAV D AE DV NIRO
			St	AVR MAV D AE DV
			NIRO	AVR MAV D AE DV NIRO
		Angle	St	AVR MAV D AE DV
			NIRO	AVR MAV D AE DV NIRO
AVR MAV PS25 / PS40 / PS63	Welding ends	Straight-way	St	AVR MAV D AE DV
			NIRO	AVR MAV D AE DV NIRO
		Angle	St	AVR MAV E AE DV
			NIRO	AVR MAV E AE DV NIRO

DV = optional bonnet extension, St = steel NIRO = stainless steel

2 AVR / AVB

AVB: Shut-off valves - stem seal metal bellows and threaded bush

HT - temperature up to +200°C

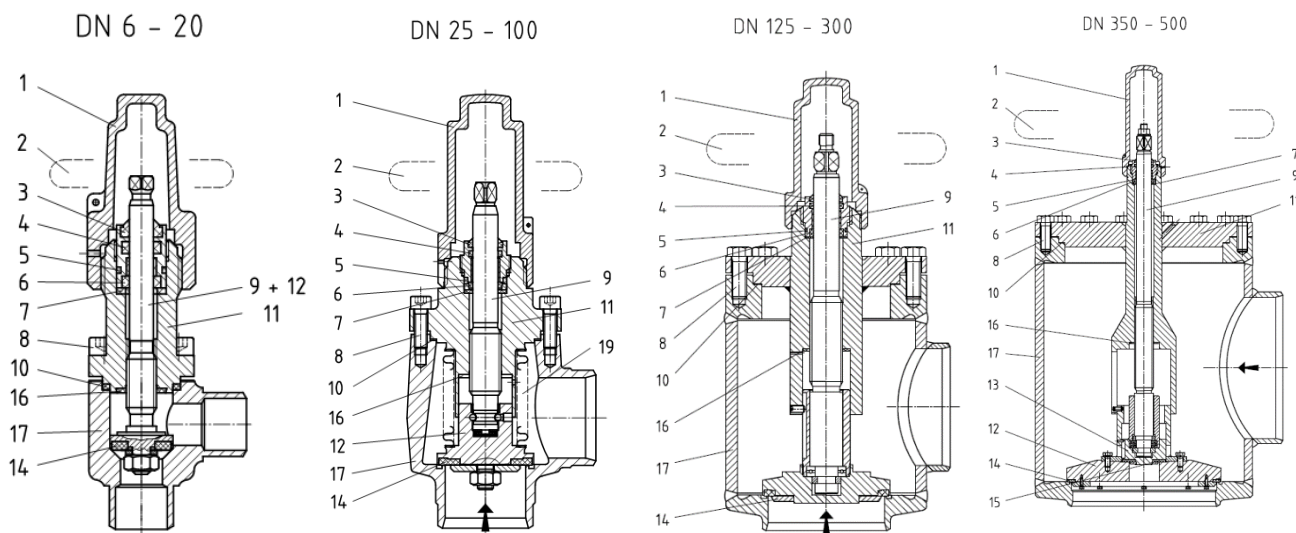
AVB	Connection	Form	Material	Valve type
AVB	Materials			
AVB PS25-PS40	Welding ends	Straight-way	St	AVB D AE / DV
			NIRO	AVB D AE NIRO / DV
		Angle	St	AVB E AE / DV
			NIRO	AVB E AE NIRO / DV
	Flanged ends	Straight-way	St	AVB D FL / DV
			NIRO	AVB D FL NIRO / DV
		Angle	St	AVB E FL / DV
			NIRO	AVB E FL NIRO / DV
	Soldering ends	Straight-way	St	AVB D LE / DV
			NIRO	AVB D LE NIRO / DV
		Angle	St	AVB E LE / DV
			NIRO	AVB E LE NIRO / DV
Information	Pilot valve disc			
	Valve stem sealing system			
	Insulation thicknesses /			
	HR / K Handwheel / Cap			
	Comparison of European/American materials /			
	Coding of connections for small and service valves /			
	Accessories/fittings for AVR, HRAR, RV, RVA, RVAK, SS, UVA			
	DIN-FL welding neck flanges - DIN			
	DIN-FL welding neck flanges – DIN EN 1092-1			
	ANSI-FL welding neck flanges - smooth			
	AWP-FL welding neck flanges - AWP			
	Legal notices			

DV = optional bonnet extension, St = steel NIRO = stainless steel

3 AVR materials

Designation and materials

AVR HT - shut-off valve



Part		Material for steel valves	Material for stainless steel valves
1	Cap	AluminiumAlSi10Mg	AluminiumAlSi10Mg
2	Handwheel	Steel	Steel
3	Wiper ring	NBR	NBR
4	O-ring A	CR, NBR, HNBR, EPDM, FPM*	CR, NBR, HNBR, EPDM, FPM*
5	O-ring B	CR, NBR, HNBR, EPDM, FPM*	CR, NBR, HNBR, EPDM, FPM*
6	Spring-loaded U-ring	PTFE	PTFE
7	Flat sealing ring for threaded bush	AFM30	AFM30
8	Bonnet screw	8.8	A2-70
9	Stem	X8CrNiS18-9 1.4305	X8CrNiS18-9 1.4305
10	Flat sealing ring for bonnet	AFM30	AFM30
11	Bonnet	S355J2+N 1.0577	X5CrNi18-10 1.4301
12	Valve disc	S355J2 1.0577	X8CrNiS18-9 1.4305
13	Pilot valve disc	S355J2 1.0577	X8CrNiS18-9 1.4305
14	Flat sealing ring for valve disc	PTFE	PTFE
15	Flat sealing ring for pilot valve disc	PTFE	PTFE
16	Back seal	PTFE	PTFE
17	Body	P235GH 1.0345 S355J2+N 1.0577 P355N 1.0562	X5CrNi18-10 1.4301

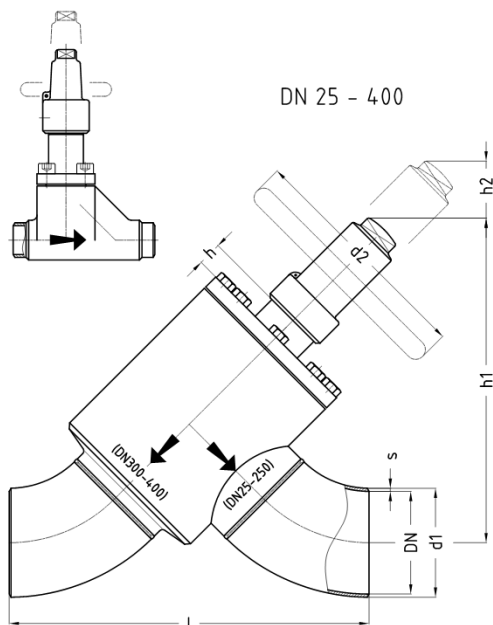
* depending on the refrigerant used

4 AVR D AE HT/ AVR D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 6 - 20



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20	PN25	25	25	25	PS [bar]
1/8" ... 3/4"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...250	PN25	25	25	25	PS [bar]
1" ... 10"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 300...350	PN25	25	25	25	PS [bar]
12" ... 14"	PN40	40	40	40	PS [bar]
DN 400	PN25	25	25	25	PS [bar]
16"					

Nominal size: Welding ends acc. to:																	
		ISO Series 1			ISO Series 2		ANSI Sched 40		ANSI Sched 80		PN40/63, DN6-15: dimensions l to d2 as for DN20						
DN	INCH	d1	s1)	s2)	d1	s	d1	s	d1	s	l	h	h*)	h1	h1*)	h2	d2
6	1/8"	10.2	1.6	1.6			10.3	1.7	10.3	2.4	84	22	54	128	160	35	60
8	1/4"	13.5	1.8	1.8			13.7	2.2	13.7	3.0	84	22	54	128	160	35	60
10	3/8"	17.2	1.8	1.8	15.0	2.5	17.1	2.3	17.1	3.2	84	22	54	128	160	35	60
15	1/2"	21.3	2.0	2.0	20.0	2.5	21.3	2.8	21.3	3.7	84	22	54	128	160	35	60
20	3/4"	26.9	2.3	2.6	25.0	2.5	26.7	2.9	26.7	3.9	110	31	68	148	185	45	60
25	1"	33.7	2.6	2.6	32.0	3.0	33.4	3.4	33.4	4.5	140	18	78	188	231	70	120

Nominal size: Welding ends acc. to:																	
32	1 1/4"	42.4	2.6	2.9	38.0	3.0	42.2	3.6	42.2	4.8	154	18	78	191	233	70	120
40	1 1/2"	48.3	2.6	2.9	45.0	3.0	48.3	3.7	48.3	5.1	156	13	73	208	251	80	140
50	2"	60.3	2.9	2.9	57.0	3.2	60.3	3.9			182	13	73	214	259	80	140
65	2 1/2"	76.1	2.9	3.2	76.1	3.6	73.0	5.2			256	8	78	248	298	100	140
80	3"	88.9	3.2	3.6	88.9	4.0	88.9	5.5			304	21	78	326	367	110	180
100	4"	114.3	3.6	4.0	108.0	4.0	114.3	6.0			386	7	88	348	405	110	180
125	5"	139.7	4.0	4.5	133.0	4.0	141.3	6.6			461	29	129	420	491	140	300
150	6"	168.3	4.5	5.6	159.0	4.5	168.3	7.1			537	5	105	437	508	150	400
200	8"	219.1	6.3	7.1			219.1	8.2			708	11	102	610	675	170	630
250	10"	273.0	7.1	8.8			273.0	9.3			875	100		739		220	630
300	12"	323.9	8.0				323.8	10.3			1048	107		829		280	630
350	14"	355.6	8.0				355.6	11.1			1215	107		906		350	630
400	16"	406.4	8.8				406.4	12.7			1380	112		1047		360	630

Table 1: Dimensions

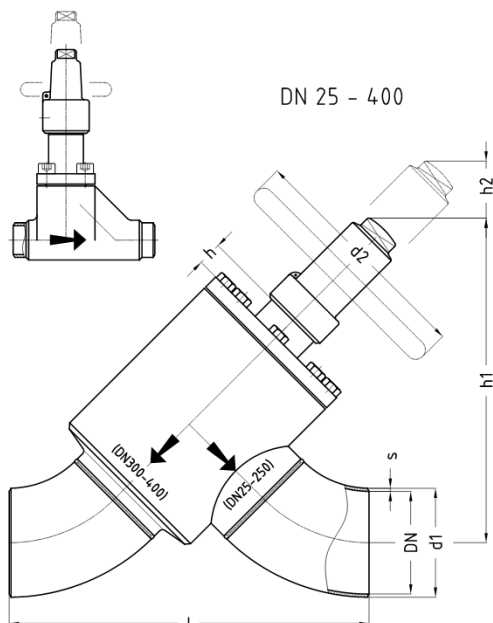
1) PN25 / PN40 2) PN63 *) for valves with bonnet extension, h2 = dismantling dimension

5 AVR D AE NIRO HT/ AVR D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR stainless steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 6 - 20



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20 1/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 300...350 12"...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:		Welding ends acc. to:															
		ISO Series 1			ISO Series 2		ANSI Sched 40		ANSI Sched 80								
DN	INCH	d1	s1)	s2)	d1	s	d1	s	d1	s	l	h	h*)	h1	h1*)	h2	d2
6	1/8"	10.2	1.6	1.6			10.3	1.7	10.3	2.4	110	31	68	148	185	45	60
8	1/4"	13.5	1.8	1.8			13.7	2.2	13.7	3.0	110	31	68	148	185	45	60
10	3/8"	17.2	1.8	1.8	15.0	2.5	17.1	2.3	17.1	3.2	110	31	68	148	185	45	60
15	1/2"	21.3	2.0	2.0	20.0	2.5	21.3	2.8	21.3	3.7	110	31	68	148	185	45	60
20	3/4"	26.9	2.3	2.6	25.0	2.5	26.7	2.9	26.7	3.9	110	31	68	148	185	45	60
25	1"	33.7	2.6	2.6	32.0	3.0	33.4	3.4	33.4	4.5	140	18	78	188	231	70	120

Nominal size:		Welding ends acc. to:															
32	1 1/4"	42.4	2.6	2.9	38.0	3.0	42.2	3.6	42.2	4.8	154	18	78	191	233	70	120
40	1 1/2"	48.3	2.6	2.9	45.0	3.0	48.3	3.7	48.3	5.1	156	13	73	208	251	80	140
50	2"	60.3	2.9	2.9	57.0	3.2	60.3	3.9			182	13	73	214	259	80	140
65	2 1/2"	76.1	2.9	3.2	76.1	3.6	73.0	5.2			256	8	78	248	298	100	140
80	3"	88.9	3.2	3.6	88.9	4.0	88.9	5.5			304	21	78	326	367	110	180
100	4"	114.3	3.6	4.0	108.0	4.0	114.3	6.0			386	7	88	348	405	110	180
125	5"	139.7	4.0	4.5	133.0	4.0	141.3	6.6			461	29	129	420	491	140	300
150	6"	168.3	4.5	5.6	159.0	4.5	168.3	7.1			537	5	105	437	508	150	400
200	8"	219.1	6.3	7.1			219.1	8.2			708	11	102	610	675	170	630
250	10"	273.0	7.1	8.8			273.0	9.3			875	100		739		220	630
300	12"	323.9	8.0				323.8	10.3			1048	107		829		280	630
350	14"	355.6	8.0				355.6	11.1			1215	107		906		350	630
400	16"	406.4	8.8				406.4	12.7			1380	112		1047		360	630

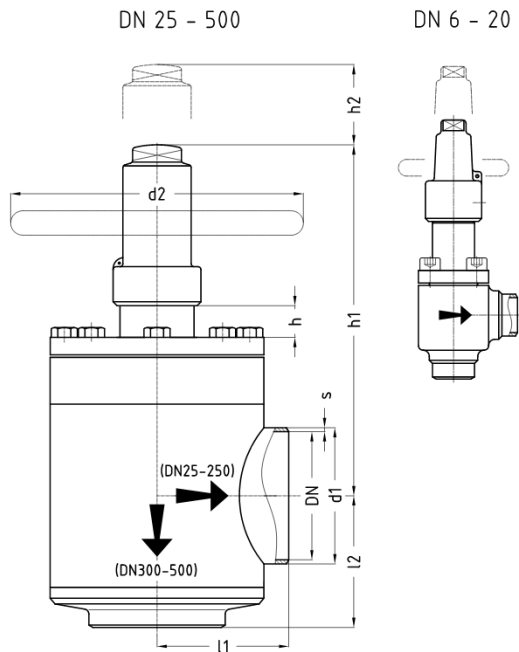
Table 2: Dimensions

1) PN25 / PN40 2) PN63 *) for valves with bonnet extension, h2 = dismantling dimension

6 AVR E AE HT / AVR E AE DV HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20	PN25	25	25	25	PS [bar]
1/8"...3/4"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...250	PN25	25	25	25	PS [bar]
1"...10"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 300...350	PN25	25	25	25	PS [bar]
12"...14"	PN40	40	40	40	PS [bar]
DN 400...500	PN25	25	25	25	PS [bar]
16"...20"					

Nominal size:																		
		ISO Series 1			ISO Series 2		ANSI Sched 40		ANSI Sched 80		PN40/63, DN6-15: dimensions l to d2 as for DN20							
DN	INCH	d1	s1)	s2)	d1	s	d1	s	d1	s	l1	l2	h	h*)	h1	h1*)	h2	d2
6	1/8"	10.2	1.6	1.6			10.3	1.7	10.3	2.4	35	35	22	54	110	143	35	60
8	1/4"	13.5	1.8	1.8			13.7	2.2	13.7	3.0	35	35	22	54	110	143	35	60
10	3/8"	17.2	1.8	1.8	15.0	2.5	17.1	2.3	17.1	3.2	35	35	22	54	110	143	35	60
15	1/2"	21.3	2.0	2.0	20.0	2.5	21.3	2.8	21.3	3.7	35	35	22	54	110	143	35	60
20	3/4"	26.9	2.3	2.6	25.0	2.5	26.7	2.9	26.7	3.9	41	41	31	68	125	162	45	60
25	1"	33.7	2.6	2.6	32.0	3.0	33.4	3.4	33.4	4.5	60	60	18	78	180	240	90	120

Nominal size:																		
32	1 1/4"	42.4	2.6	2.9	38.0	3.0	42.2	3.6	42.2	4.8	60	60	18	78	180	240	90	120
40	1 1/2"	48.3	2.6	2.9	45.0	3.0	48.3	3.7	48.3	5.1	70	70	13	73	205	265	110	140
50	2"	60.3	2.9	2.9	57.0	3.2	60.3	3.9			70	70	13	73	205	265	110	140
65	2 1/2"	76.1	2.9	3.2	76.1	3.6	73.0	5.2			85	85	8	78	212	282	130	140
80	3"	88.9	3.2	3.6	88.9	4.0	88.9	5.5			100	100	21	78	291	350	150	180
100	4"	114.3	3.6	4.0	108.0	4.0	114.3	6.0			120	120	7	88	287	368	150	180
125	5"	139.7	4.0	4.5	133.0	4.0	141.3	6.6			135	135	29	129	360	456	190	300
150	6"	168.3	4.5	5.6	159.0	4.5	168.3	7.1			150	150	5	105	352	452	210	400
200	8"	219.1	6.3	7.1			219.1	8.2			195	195	11	102	513	608	240	630
250	10"	273.0	7.1	8.8			273.0	9.3			236	236	100		626		300	630
300	12"	323.9	8.0				323.8	10.3			283	283	107		673		385	630
350	14"	355.6	8.0				355.6	11.1			325	325	107		708		485	630
400	16"	406.4	8.8				406.4	12.7			365	365	112		832		500	630
450	18"	457.0	8.8				457.0	14.3			465	465	132		960		700	630
500	20"	508.0	10.0				508.0	15.1			465	465	132		960		700	630

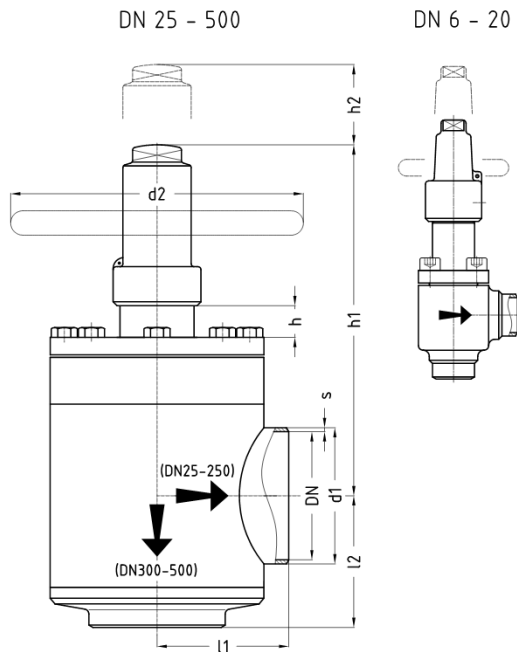
Table 3: Dimensions

1) PN25 / PN40 2) PN63 *) for valves with bonnet extension, h2 = dismantling dimension

7 AVR E AE NIRO HT / AVR E AE DV NIRO HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR stainless steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20 1/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 300...350 12"...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16"...20"	PN25	25	25	25	PS [bar]

Nominal size: Welding ends acc. to:																		
ISO Series 1					ISO Series 2		ANSI Sched 40		ANSI Sched 80									
DN	INCH	d1	s1)	s2)	d1	s	d1	s	d1	s	l1	l2	h	h*)	h1	h1*)	h2	d2
6	1/8"	10.2	1.6	1.6			10.3	1.7	10.3	2.4	41	41	31	68	125	162	45	60
8	1/4"	13.5	1.8	1.8			13.7	2.2	13.7	3.0	41	41	31	68	125	162	45	60
10	3/8"	17.2	1.8	1.8	15.0	2.5	17.1	2.3	17.1	3.2	41	41	31	68	125	162	45	60
15	1/2"	21.3	2.0	2.0	20.0	2.5	21.3	2.8	21.3	3.7	41	41	31	68	125	162	45	60
20	3/4"	26.9	2.3	2.6	25.0	2.5	26.7	2.9	26.7	3.9	41	41	31	68	125	162	45	60
25	1"	33.7	2.6	2.6	32.0	3.0	33.4	3.4	33.4	4.5	60	60	18	78	180	240	90	120

Nominal size: Welding ends acc. to:																		
32	1 1/4"	42.4	2.6	2.9	38.0	3.0	42.2	3.6	42.2	4.8	60	60	18	78	180	240	90	120
40	1 1/2"	48.3	2.6	2.9	45.0	3.0	48.3	3.7	48.3	5.1	70	70	13	73	205	265	110	140
50	2"	60.3	2.9	2.9	57.0	3.2	60.3	3.9			70	70	13	73	205	265	110	140
65	2 1/2"	76.1	2.9	3.2	76.1	3.6	73.0	5.2			85	85	8	78	212	282	130	140
80	3"	88.9	3.2	3.6	88.9	4.0	88.9	5.5			100	100	21	78	291	350	150	180
100	4"	114.3	3.6	4.0	108.0	4.0	114.3	6.0			120	120	7	88	287	368	150	180
125	5"	139.7	4.0	4.5	133.0	4.0	141.3	6.6			135	135	29	129	360	456	190	300
150	6"	168.3	4.5	5.6	159.0	4.5	168.3	7.1			150	150	5	105	352	452	210	400
200	8"	219.1	6.3	7.1			219.1	8.2			195	195	11	102	513	608	240	630
250	10"	273.0	7.1	8.8			273.0	9.3			236	236	100		626		300	630
300	12"	323.9	8.0				323.8	10.3			283	283	107		673		385	630
350	14"	355.6	8.0				355.6	11.1			325	325	107		708		485	630
400	16"	406.4	8.8				406.4	12.7			365	365	112		832		500	630
450	18"	457.0	8.8				457.0	14.3			465	465	132		960		700	630
500	20"	508.0	10.0				508.0	15.1			465	465	132		960		700	630

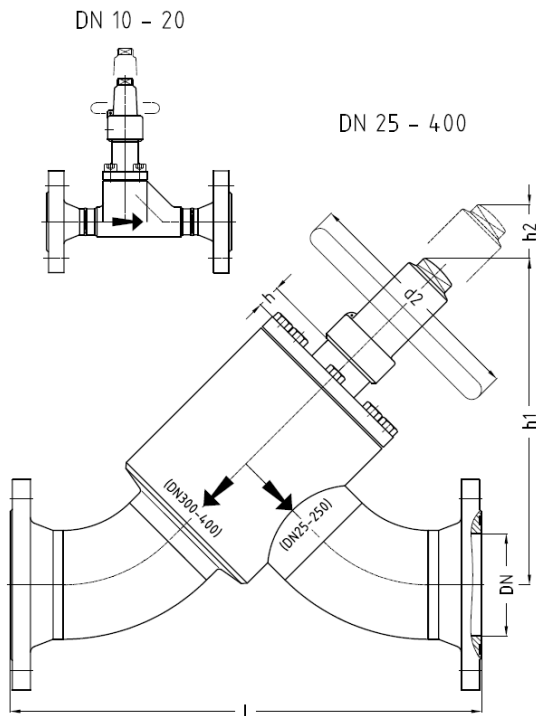
Table 4: Dimensions

1) PN25 / PN40 2) PN63 *) for valves with bonnet extension, h2 = dismantling dimension

8 AVR D FL HT/ AVR D FL DV HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20 1/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 300...350 12"...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:		Flanged ends acc. to:										
		AWP DN10-20 PN25 DN25-80 PN40	PN25 DIN 2634 EN1092-1	PN40 DIN 2635 EN1092-1	PN63 DIN 2636 EN1092-1	ANSI 300 RF	PN40/63, DN6-15: dimensions l to d2 as for DN20					
DN	INCH	l	l	l	l	l / l1)	h	h*)	h1	h1*)	h2	d2
10	3/8"	149	156	182	202		22	54	128	160	35	60
15	1/2"	149	162	188	202	192/218	22	54	128	160	35	60
20	3/4"	175	192	192	208	228	31	68	148	185	45	60
25	1"	230	222	222	258	266	18	78	188	231	70	120
32	1 1/4"	244	240	240	276	286	18	78	191	233	70	120
40	1 1/2"	235	248	248	282	295	13	73	208	251	80	140

Nominal size:		Flanged ends acc. to:										
50	2"	270	280	280	308	324	13	73	214	259	80	140
65	2 1/2"	365	362	362	394	410	8	78	248	298	100	140
80	3"	413	422	422	450	464	21	78	326	367	110	180
100	4"		518	518	544	560	7	88	348	405	110	180
125	5"		599	599	639	661	29	129	420	491	140	300
150	6"		689	689	729	737	5	105	437	508	150	400
200	8"		870	886	930	934	11	102	610	675	170	630
250	10"		1053	1087	1127	1113	100		739		220	630
300	12"		1234	1280		1312	107		829		280	630
350	14"		1417	1467		1503	107		906		350	630
400	16"		1602	1652		1674	112		1047		360	630

Table 5: Dimensions

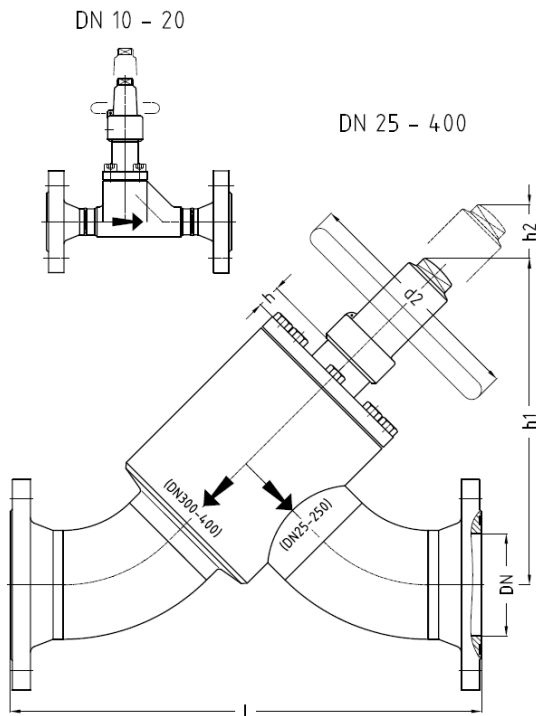
I¹⁾ PN40/PN63 *) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings with DIN 2512 groove as standard

9 AVR D FL NIRO HT/ AVR D FL DV NIRO HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR stainless steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20 1/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 300...350 12"...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:		Flanged ends acc. to:										
		AWP DN10-20 PN25 DN25-80 PN40	PN25 DIN 2634 EN1092-1	PN40 DIN 2635 EN1092-1	PN63 DIN 2636 EN1092-1	ANSI 300 RF						
DN	INCH	L	I	I	I	L	h	h*)	h1	h1*)	h2	d2
10	3/8"	175	182	182	202		31	68	148	185	45	60
15	1/2"	175	188	188	202	218	31	68	148	185	45	60
20	3/4"	175	192	192	208	228	31	68	148	185	45	60
25	1"	230	222	222	258	266	18	78	188	231	70	120
32	1 1/4"	244	240	240	276	286	18	78	191	233	70	120
40	1 1/2"	235	248	248	282	295	13	73	208	251	80	140

Nominal size:		Flanged ends acc. to:										
50	2"	270	280	280	308	324	13	73	214	259	80	140
65	2 1/2"	365	362	362	394	410	8	78	248	298	100	140
80	3"	413	422	422	450	464	21	78	326	367	110	180
100	4"		518	518	544	560	7	88	348	405	110	180
125	5"		599	599	639	661	29	129	420	491	140	300
150	6"		689	689	729	737	5	105	437	508	150	400
200	8"		870	886	930	934	11	102	610	675	170	630
250	10"		1053	1087	1127	1113	100		739		220	630
300	12"		1234	1280		1312	107		829		280	630
350	14"		1417	1467		1503	107		906		350	630
400	16"		1602	1652		1674	112		1047		360	630

Table 6: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings with DIN 2512 groove as standard

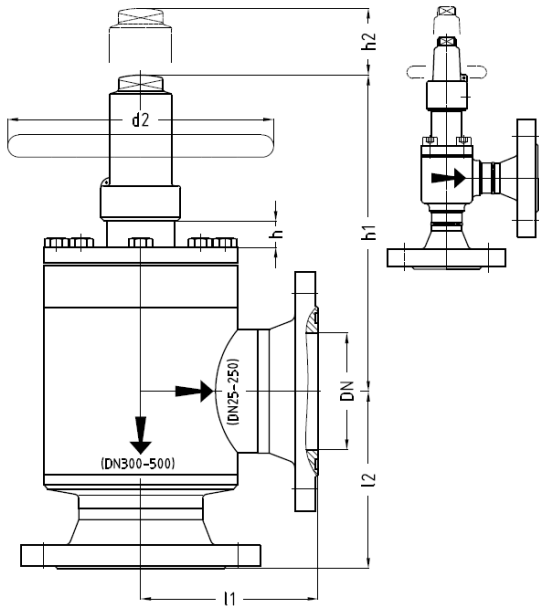
10 AVR E FL HT / AVR E FL DV HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 25 – 500

DN 10 – 20



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20 1/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 300...350 12"...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16"...20"	PN25	25	25	25	PS [bar]

Nominal size: Flanged ends acc. to:																	
		AWP		PN25		PN40		PN63		ANSI		PN40/63, DN6-15: dimensions l to d2 as for DN20					
		DN10-20 PN25		DIN2634		DIN 2635		DIN 2636		300 RF							
		DN25-80 PN40		EN1092-1		EN1092-1		EN1092-1									
DN	INCH	l1	l2	l1	l2	l1	l2	l1	l2	l1/l11	l2/l21	h	h*)	h1	h1*)	h2	d2
10	3/8"	67.5	67.5	71	71	77	77	87	87			22	54	110	143	35	60
15	1/2"	67.5	67.5	74	74	80	80	87	87	89/95	89/95	22	54	110	143	35	60
20	3/4"	73.5	73.5	82	82	82	82	90	90	100	100	31	68	125	162	45	60
25	1"	105	105	101	101	101	101	119	119	123	123	18	78	180	240	90	120
32	1 1/4"	105	105	103	103	103	103	121	121	126	126	18	78	180	240	90	120
40	1 1/2"	110	110	116	116	116	116	133	133	139	139	13	73	205	265	110	140

Nominal size:		Flanged ends acc. to:															
50	2"	114	114	119	119	119	119	133	133	141	141	13	73	205	265	110	140
65	2 1/2"	140	140	138	138	138	138	154	154	162	162	8	78	212	282	130	140
80	3"	155	155	159	159	159	159	173	173	180	180	21	78	291	350	150	180
100	4"			186	186	186	186	199	199	207	207	7	88	287	368	150	180
125	5"			204	204	204	204	224	224	235	235	29	129	360	456	190	300
150	6"			226	226	226	226	246	246	250	250	5	105	352	452	210	400
200	8"			276	276	284	284	306	306	308	308	11	102	513	608	240	630
250	10"			325	325	342	342	362	362	355	355	100		626		300	630
300	12"			376	376	399	399			415	415	107		673		385	630
350	14"			426	426	451	451			469	469	107		708		485	630
400	16"			476	476	501	501			512	512	112		832		500	630
450	18"			576	576	601	601			625	625	132		960		700	630
500	20"			591	591	606	606			628	628	132		960		700	630

Table 7: Dimensions

l1¹⁾, l2¹⁾ PN40/PN63 *) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings with DIN 2512 groove as standard

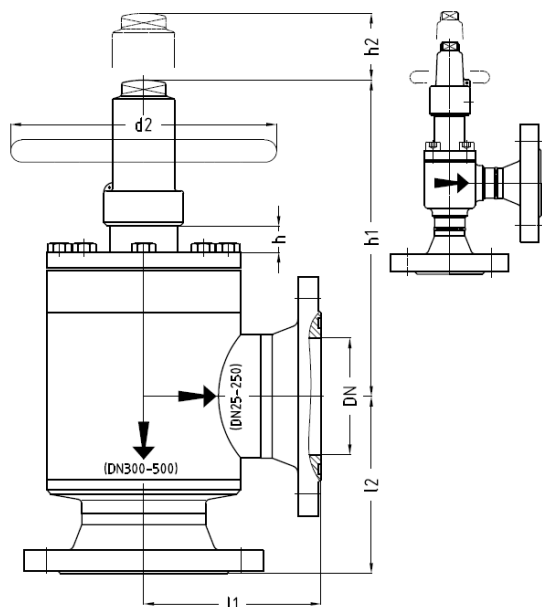
11 AVR E FL NIRO HT/ AVR E FL DV NIRO HT

E: Angle, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR stainless steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 25 – 500

DN 10 – 20



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20 1/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 300...350 12"...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16"...20"	PN25	25	25	25	PS [bar]

Nominal size:		Flanged ends acc. to:															
		AWP DN10-20 PN25 DN25-80 PN40		PN25 DIN2634 EN1092-1		PN40 DIN 2635 EN1092-1		PN63 DIN 2636 EN1092-1		ANSI 300 RF							
DN	INCH	l1	l2	l1	l2	l1	l2	l1	l2	l1	l2	h	h*)	h1	h1*)	h2	d2
10	3/8"	73.5	73.5	77	77	77	77	87	87			31	68	125	162	45	60
15	1/2"	73.5	73.5	80	80	80	80	87	87	95	95	31	68	125	162	45	60
20	3/4"	73.5	73.5	82	82	82	82	90	90	100	100	31	68	125	162	45	60
25	1"	105	105	101	101	101	101	119	119	123	123	18	78	180	240	90	120
32	1 1/4"	105	105	103	103	103	103	121	121	126	126	18	78	180	240	90	120
40	1 1/2"	110	110	116	116	116	116	133	133	139	139	13	73	205	265	110	140

Nominal size:		Flanged ends acc. to:															
50	2"	114	114	119	119	119	119	133	133	141	141	13	73	205	265	110	140
65	2 1/2"	140	140	138	138	138	138	154	154	162	162	8	78	212	282	130	140
80	3"	155	155	159	159	159	159	173	173	180	180	21	78	291	350	150	180
100	4"			186	186	186	186	199	199	207	207	7	88	287	368	150	180
125	5"			204	204	204	204	224	224	235	235	29	129	360	456	190	300
150	6"			226	226	226	226	246	246	250	250	5	105	352	452	210	400
200	8"			276	276	284	284	306	306	308	308	11	102	513	608	240	630
250	10"			325	325	342	342	362	362	355	355	100		626		300	630
300	12"			376	376	399	399			415	415	107		673		385	630
350	14"			426	426	451	451			469	469	107		708		485	630
400	16"			476	476	501	501			512	512	112		832		500	630
450	18"			576	576	601	601			625	625	132		960		700	630
500	20"			591	591	606	606			628	628	132		960		700	630

Table 8: Dimensions

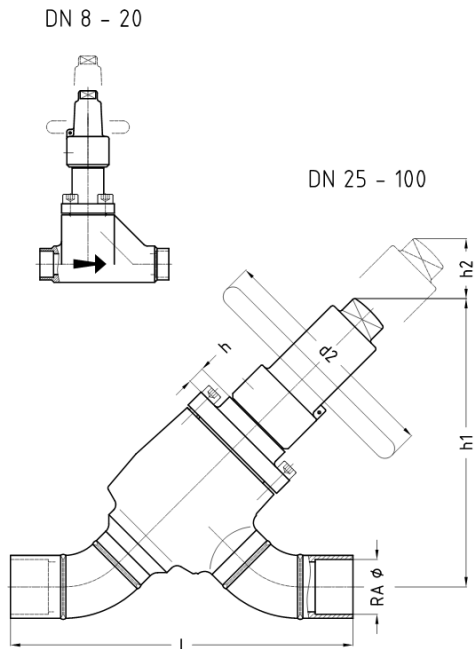
*) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings with DIN 2512 groove as standard

12 AVR D LE HT/ AVR D LE DV HT

D: Straight-way, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Dimensions

Nominal size:	Soldering ends acc. to	PN40/63, DN6-15: dimensions l to d2 as for DN20						
DN	RAØ	l	h	h*)	h1	h1*)	h2	d2
8	10	84	22	54	128	160	35	60
10	12	84	22	54	128	160	35	60
15	15	84	22	54	128	160	35	60
15	18	84	22	54	128	160	35	60
20	22	110	31	68	148	185	45	60
25	28	212	18	78	188	231	70	120
32	35	236	18	78	191	233	70	120
40	42	238	13	73	208	251	80	140
50	54	284	13	73	214	259	80	140
65	64	366	8	78	248	298	100	140

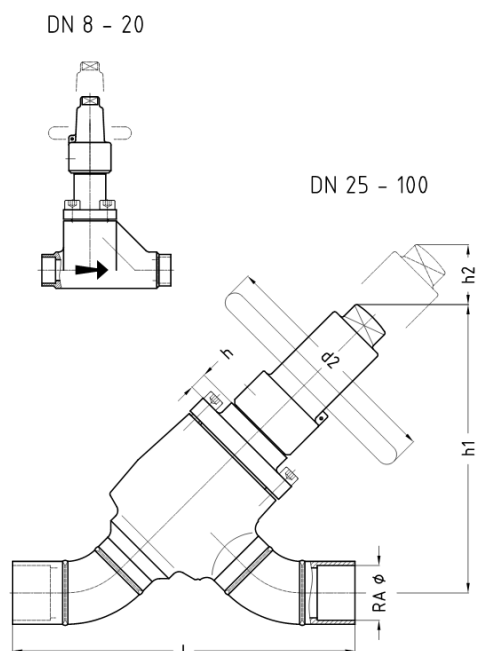
Nominal size:	Soldering ends acc. to							
65	76	366	8	78	248	298	100	140
80	89	406	21	78	326	367	110	180
100	108	518	7	88	348	405	110	180

*) for valves with bonnet extension, h2 = dismantling dimension

13 AVR D LE NIRO HT / AVR D LE DV NIRO HT

D: Straight-way, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR stainless steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Dimensions

Nominal size:	Soldering ends acc. to:							
DN	RAØ	l	h	h*)	h1	h1*)	h2	d2
8	10	110	31	68	148	185	45	60
10	12	110	31	68	148	185	45	60
15	15	110	31	68	148	185	45	60
15	18	110	31	68	148	185	45	60
20	22	110	31	68	148	185	45	60
25	28	212	18	78	188	231	70	120
32	35	236	18	78	191	233	70	120
40	42	238	13	73	208	251	80	140
50	54	284	13	73	214	259	80	140
65	64	366	8	78	248	298	100	140

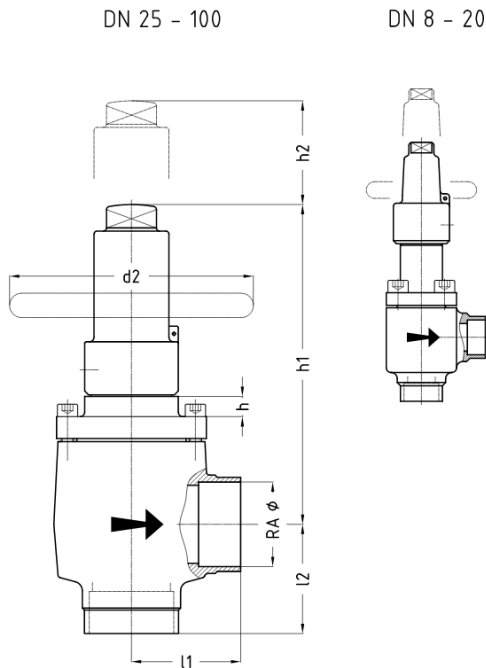
Nominal size:	Soldering ends acc. to:							
65	76	366	8	78	248	298	100	140
80	89	406	21	78	326	367	110	180
100	108	518	7	88	348	405	110	180

*) for valves with bonnet extension, h2 = dismantling dimension

14 AVR E LE HT / AVR E LE DV HT

E: Angle, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:		Soldering ends acc. to:							
		PN40/63, DN6-15: dimensions l to d2 as for DN20							
DN	RAØ	l1	l2	h	h*)	h1	h1*)	h2	d2
8	10	35	35	22	54	110	143	35	60
10	12	35	35	22	54	110	143	35	60
15	15	35	35	22	54	110	143	35	60
15	18	35	35	22	54	110	143	35	60
20	22	41	41	31	68	125	162	45	60
25	28	60	60	18	78	180	240	90	120
32	35	60	60	18	78	180	240	90	120
40	42	70	70	13	73	205	265	110	140
50	54	70	70	13	73	205	265	110	140
65	64	140	140	8	78	212	282	130	140
65	76	140	140	8	78	212	282	130	140

Nominal size:	Soldering ends acc. to:								
80	89	151	151	21	78	291	350	150	180
100	108	186	186	7	88	287	368	150	180

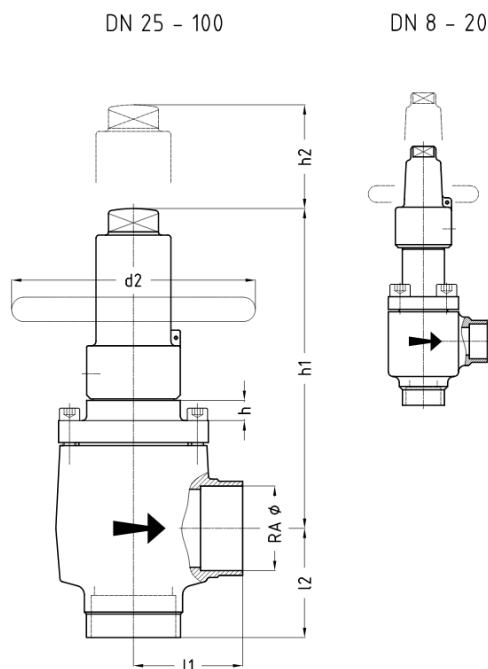
Table 9: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

15 AVR E LE NIRO HT / AVR E LE DV NIRO HT

E: Angle, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR stainless steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:		Soldering ends acc. to:							
DN	RAØ	l1	l2	h	h*)	h1	h1*)	h2	d2
8	10	41	41	31	68	125	162	45	60
10	12	41	41	31	68	125	162	45	60
15	15	41	41	31	68	125	162	45	60
15	18	41	41	31	68	125	162	45	60
20	22	41	41	31	68	125	162	45	60
25	28	60	60	18	78	180	240	90	120
32	35	60	60	18	78	180	240	90	120
40	42	70	70	13	73	205	265	110	140
50	54	70	70	13	73	205	265	110	140
65	64	140	140	8	78	212	282	130	140
65	76	140	140	8	78	212	282	130	140

Nominal size:		Soldering ends acc. to:							
80	89	151	151	21	78	291	350	150	180
100	108	186	186	7	88	287	368	150	180

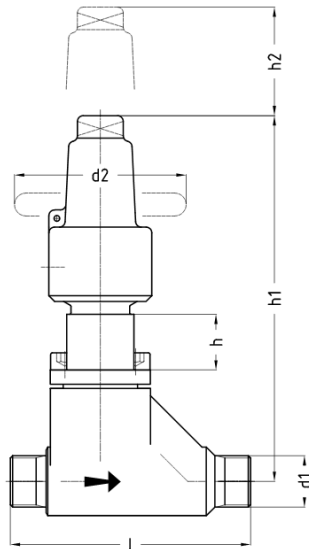
Table 10: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

16 AVR D SE HT / AVR D SE DV HT

D: Straight-way, **SE:** Screwed ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! Installation lengths (l) may vary due to the different threads. Body DN20 for threads G3/4", M26x1.5 RA18 and larger!

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:	Screwed ends acc. to:	PN40/63, DN6-15: dimensions l to d2 as for DN20						
DN	d1	l	h	h*)	h1	h1*)	h2	d2
8	for coding, connections, see Coding of connections for small and service valves [► 96]	84	22	54	128	160	35	60
20		110	31	68	148	185	45	60

Table 11: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

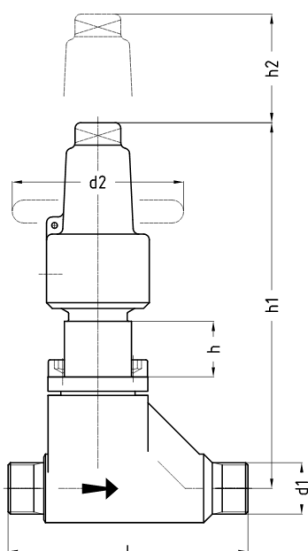
See also

AVB E LE NIRO HT / AVB E LE DV NIRO HT [► 73]

17 AVR D SE NIRO HT / AVR D SE DV NIRO HT

D: Straight-way, **SE:** Screwed ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR stainless steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! Installation lengths (l) may vary due to the different threads. Body DN20 for threads G3/4", M26x1.5 RA18 and larger!

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:		Screwed ends acc. to:							
DN	d1	l	h	h*)	h1	h1*)	h2	d2	
8	for coding, connections, see Coding of connections for small and service valves [► 96]		110	31	68	148	185	45	60
20			110	31	68	148	185	45	60

Table 12: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

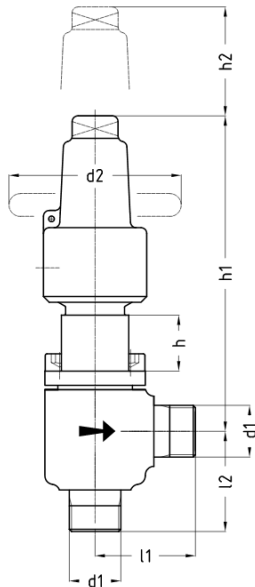
See also

AVB E LE NIRO HT / AVB E LE DV NIRO HT [► 73]

18 AVR E SE HT / AVR E SE DV HT

E: Angle, **SE:** Screwed ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! Installation lengths (l) may vary due to the different threads. Body DN20 for threads G3/4", M26x1.5 RA18 and larger!

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:	Screwed ends acc. to:	PN63, DN8:							
		Dimensions l1 to d2 same as for DN20							
DN	d1	l1	l2	h	h*)	h1	h1*)	h2	d2
8	for coding, connections, see Coding of connections for small and service valves [► 96]	35	35	22	54	110	143	35	60
20		41	41	31	68	125	162	45	60

Table 13: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

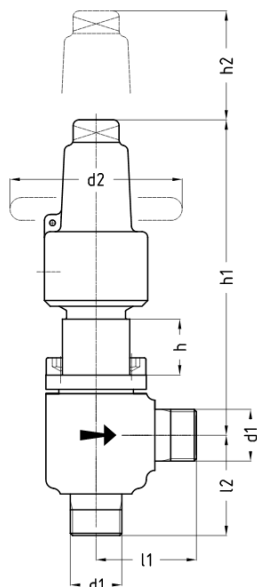
See also

AVB E LE NIRO HT / AVB E LE DV NIRO HT [► 73]

19 AVR E SE NIRO HT / AVR E SE DV NIRO HT

E: Angle, **SE:** Screwed ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR stainless steel shut-off valve - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! Installation lengths (l) may vary due to the different threads. Body DN20 for threads G3/4", M26x1.5 RA18 and larger!

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:	Screwed ends acc. to:									
DN	d1	l1	l2	h	h*)	h1	h1*)	h2	d2	
8	for coding, connections, see Coding of connections for small and service valves [► 96]		41	41	31	68	125	162	45	60
20		41	41	31	68	125	162	45	60	

Table 14: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

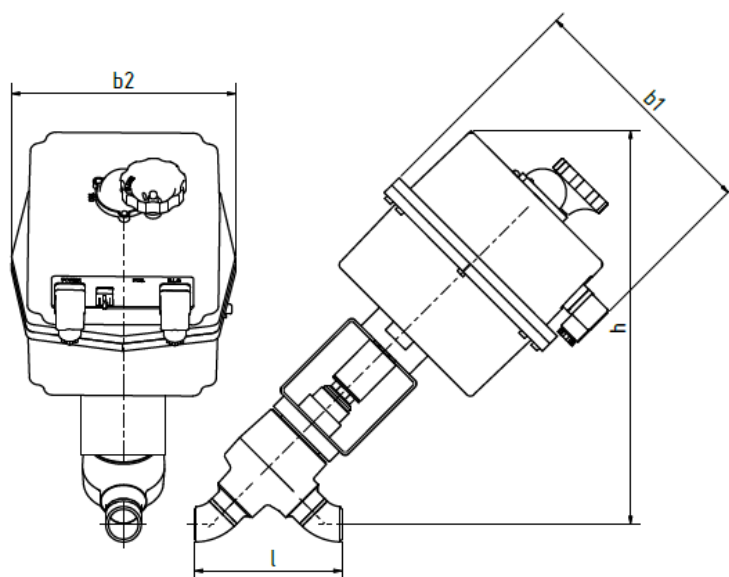
See also

► AVB E LE NIRO HT / AVB E LE DV NIRO HT [► 73]

20 AVR MAV D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV steel shut-off valve with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65 1/8"...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:					PN40/PN63, DN6-15: dimensions as for DN20								
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension				
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	h*)	b1	b2
6	1/8"	10.2	1.6	1.6	10.3	1.7	10.3	2.4	84	TBD	TBD	TBD	TBD
8	1/4"	13.5	1.8	1.8	13.7	2.2	13.7	3.0	84	TBD	TBD	TBD	TBD
10	3/8"	17.2	1.8	1.8	17.1	2.3	17.1	3.2	84	TBD	TBD	TBD	TBD
15	1/2"	21.3	2.0	2.0	21.3	2.8	21.3	3.7	84	TBD	TBD	TBD	TBD
20	3/4"	26.9	2.3	2.6	26.7	2.9	26.7	3.9	110	TBD	TBD	TBD	TBD
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	140	374	385	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	154	374	385	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	156	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			182	TBD	TBD	TBD	TBD
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			256	TBD	TBD	TBD	TBD

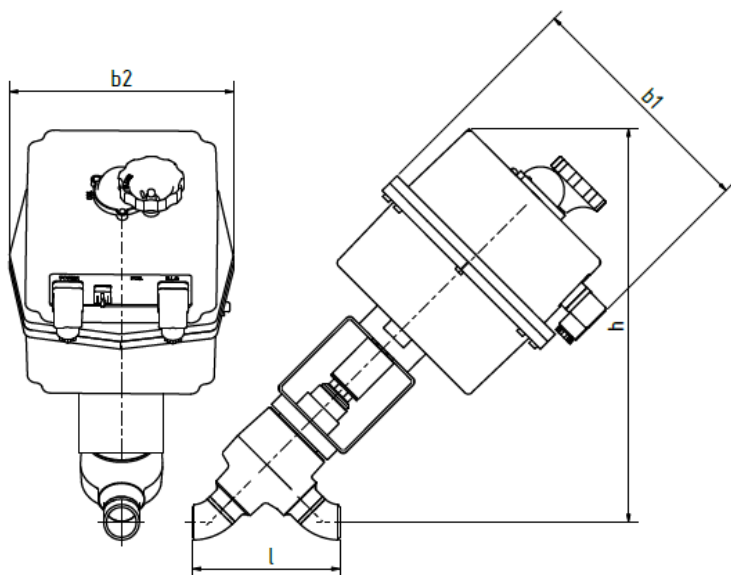
Table 15: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

21 AVR MAV D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV stainless steel shut-off valve with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65	PN25	25	25	25	PS [bar]
1/8" ...2 1/2"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:													
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension				
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	h*)	b1	b2
6	1/8"	10.2	1.6	1.6	10.3	1.7	10.3	2.4	110	TBD	TBD	TBD	TBD
8	1/4"	13.5	1.8	1.8	13.7	2.2	13.7	3.0	110	TBD	TBD	TBD	TBD
10	3/8"	17.2	1.8	1.8	17.1	2.3	17.1	3.2	110	TBD	TBD	TBD	TBD
15	1/2"	21.3	2.0	2.0	21.3	2.8	21.3	3.7	110	TBD	TBD	TBD	TBD
20	3/4"	26.9	2.3	2.6	26.7	2.9	26.7	3.9	110	TBD	TBD	TBD	TBD
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	140	374	385	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	154	374	385	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	156	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			182	TBD	TBD	TBD	TBD
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			256	TBD	TBD	TBD	TBD

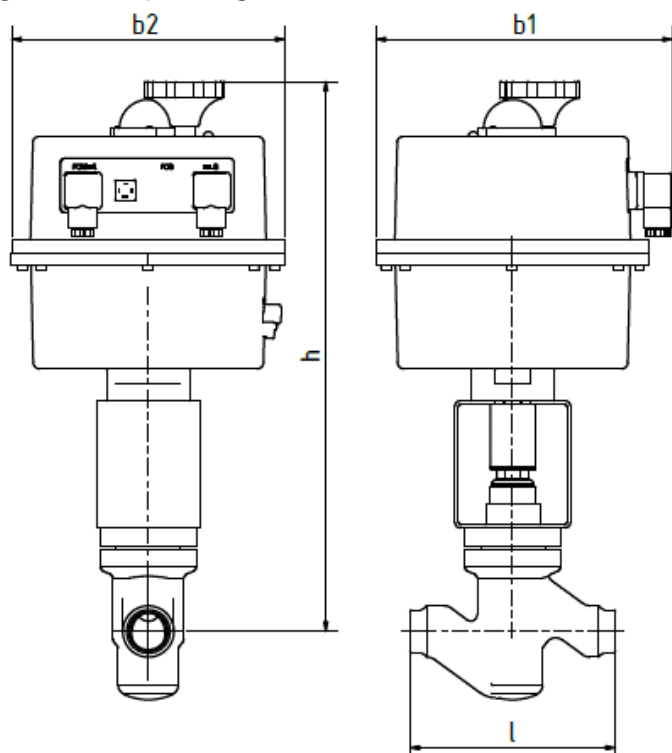
Table 16: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

22 AVR MAV D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV steel shut-off valve with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65 1/8"...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:													
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension				
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	h*)	b1	b2
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	160	428	444	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	180	428	444	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	200	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			230	TBD	TBD	TBD	TBD
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			290	TBD	TBD	TBD	TBD

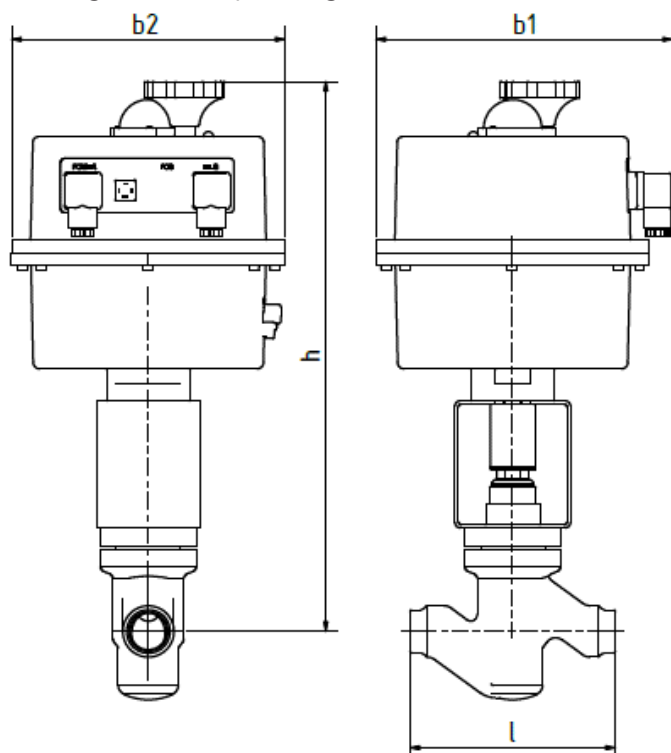
Table 17: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

23 AVR MAV D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV stainless steel shut-off valve with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...50 1/8"...2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:													
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension				
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	h*)	b1	b2
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	160	428	444	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	180	428	444	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	200	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			230	TBD	TBD	TBD	TBD

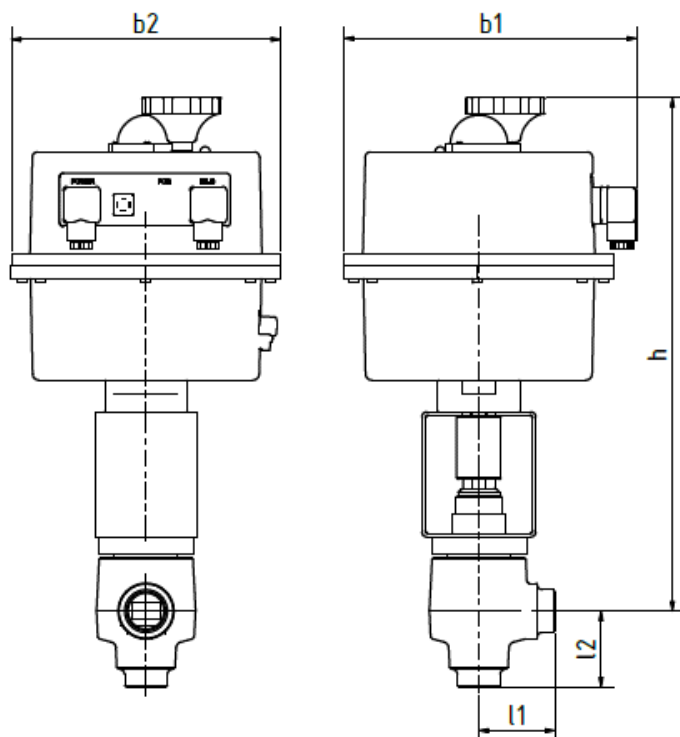
Table 18: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

24 AVR MAV E AE DV HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV steel shut-off valve with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65	PN25	25	25	25	PS [bar]
1/8"...2 1/2"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:										PN40/PN63, DN6-15: Dimensions same as for DN20					
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension						
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l1	l2	h	h*)	b1	b2	
6	1/8"	10.2	1.6	1.6	10.3	1.7	10.3	2.4	35	35	TBD	TBD	TBD	TBD	
8	1/4"	13.5	1.8	1.8	13.7	2.2	13.7	3.0	35	35	TBD	TBD	TBD	TBD	
10	3/8"	17.2	1.8	1.8	17.1	2.3	17.1	3.2	35	35	TBD	TBD	TBD	TBD	
15	1/2"	21.3	2.0	2.0	21.3	2.8	21.3	3.7	35	35	TBD	TBD	TBD	TBD	
20	3/4"	26.9	2.3	2.6	26.7	2.9	26.7	3.9	41	41	TBD	TBD	TBD	TBD	
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	60	60	406	422	231	213	
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	60	60	406	422	231	213	
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	70	70	TBD	TBD	TBD	TBD	
50	2"	60.3	2.9	2.9	60.3	3.9			70	70	TBD	TBD	TBD	TBD	
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			85	85	TBD	TBD	TBD	TBD	

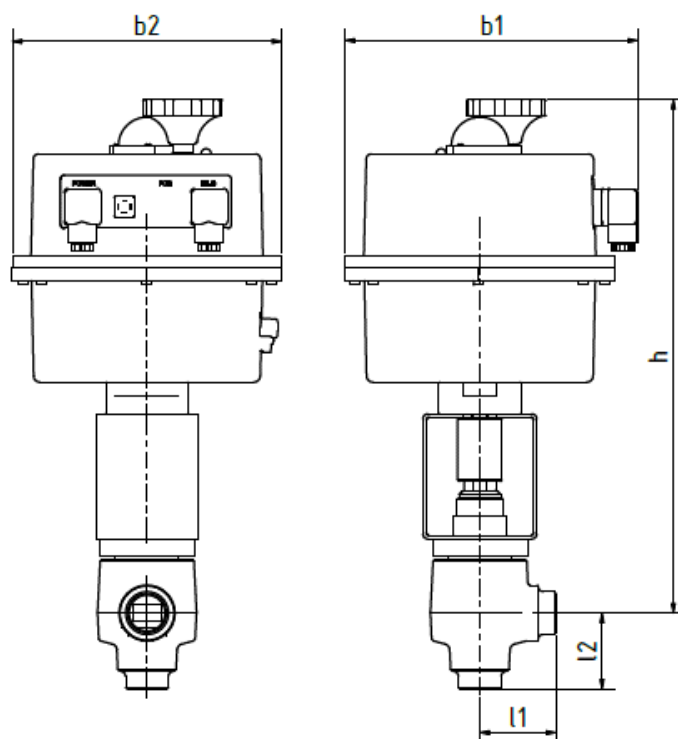
Table 19: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

25 AVR MAV E AE DV NIRO HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV stainless steel shut-off valve with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65	PN25	25	25	25	PS [bar]
1/8"...2 1/2"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:														
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension					
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l1	l2	h	h*)	b1	b2
6	1/8"	10.2	1.6	1.6	10.3	1.7	10.3	2.4	41	41	TBD	TBD	TBD	TBD
8	1/4"	13.5	1.8	1.8	13.7	2.2	13.7	3.0	41	41	TBD	TBD	TBD	TBD
10	3/8"	17.2	1.8	1.8	17.1	2.3	17.1	3.2	41	41	TBD	TBD	TBD	TBD
15	1/2"	21.3	2.0	2.0	21.3	2.8	21.3	3.7	41	41	TBD	TBD	TBD	TBD
20	3/4"	26.9	2.3	2.6	26.7	2.9	26.7	3.9	41	41	TBD	TBD	TBD	TBD
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	60	60	406	422	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	60	60	406	422	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	70	70	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			70	70	TBD	TBD	TBD	TBD
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			85	85	TBD	TBD	TBD	TBD

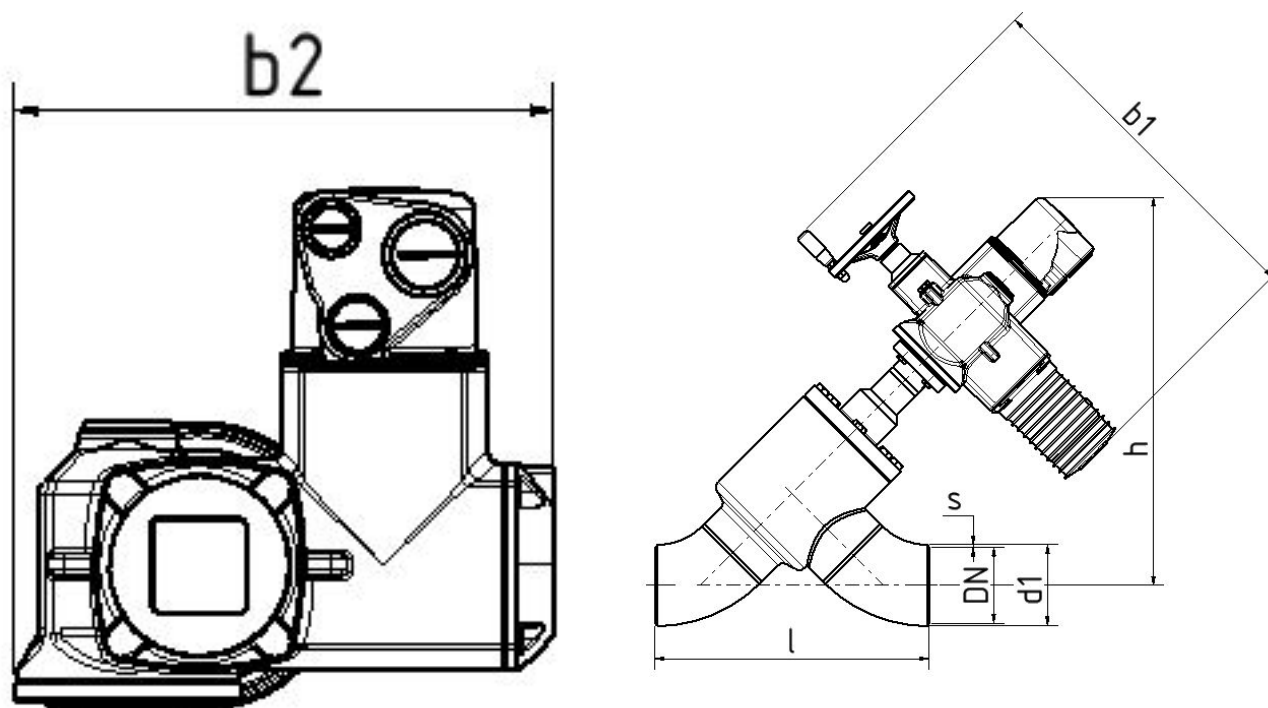
Table 20: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

26 AVR MAV D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV steel shut-off valve with electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 80...200 3" ...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250...350 10" ...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:																		
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimen- sion	PS25			PS40			PS63		
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	b1	b2	h	b1	b2	h	b1	b2
80	3"	88.9	3.2	3.6	88.9	5.5			304	510	514	300	510	514	300	510	537	313
100	4"	114.3	3.6	4.0	114.3	6.0			386	547	514	300	549	537	313	567	725	376
125	5"	139.7	4.0	4.5	141.3	6.6			461	632	537	313	651	725	376	651	728	376
150	6"	168.3	4.5	5.6	168.3	7.1			537	701	725	376	701	728	376			
200	8"	219.1	6.3	7.1	219.1	8.2			707	764	728	376	909	795	500			
250	10"	273.0	7.1		273.0	9.3			874	1000	795	500	1000	795	500			
300	12"	323.9	8.0		323.8	10.3			1048	1088	795	500						
350	14"	355.6	8.0		355.6	11.1			1214	1253	919	594						

Nominal size:															
400	16"	406.4	8.8		406.4	12.7			1380	1348	919	594			

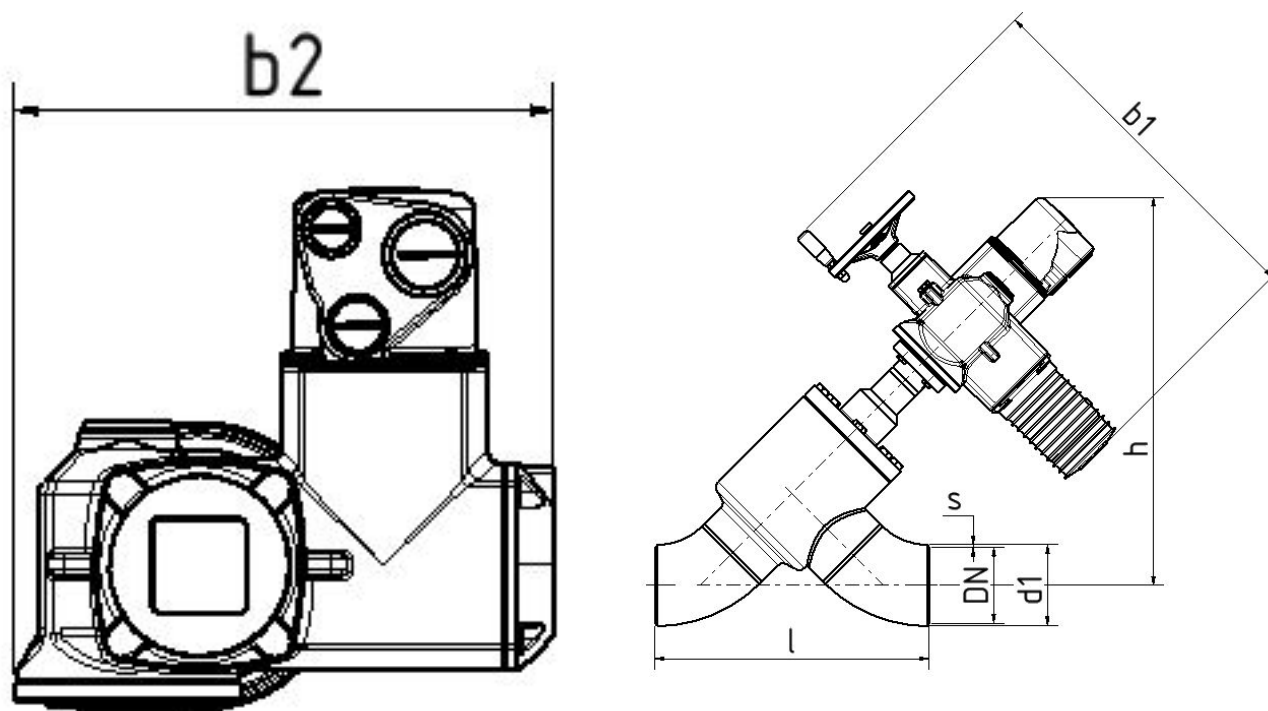
Table 21: Dimensions

1) PN25 / PN40 2) PN63

27 AVR MAV D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV stainless steel shut-off valve with electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 80...200 3" ...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250...350 10" ...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:																		
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension	PS25			PS40			PS63		
DN	INCH	d1	s1	s2	d1	s	d1	s	l	h	b1	b2	h	b1	b2	h	b1	b2
80	3"	88.9	3.2	3.6	88.9	5.5			304	510	514	300	510	514	300	510	537	313
100	4"	114.3	3.6	4.0	114.3	6.0			386	547	514	300	549	537	313	567	725	376
125	5"	139.7	4.0	4.5	141.3	6.6			461	632	537	313	651	725	376	651	728	376
150	6"	168.3	4.5	5.6	168.3	7.1			537	701	725	376	701	728	376			
200	8"	219.1	6.3	7.1	219.1	8.2			707	764	728	376	909	795	500			
250	10"	273.0	7.1		273.0	9.3			874	1000	795	500	1000	795	500			
300	12"	323.9	8.0		323.8	10.3			1048	1088	795	500						
350	14"	355.6	8.0		355.6	11.1			1214	1253	919	594						

Nominal size:																
400	16"	406.4	8.8		406.4	12.7			1380	1348	919	594				

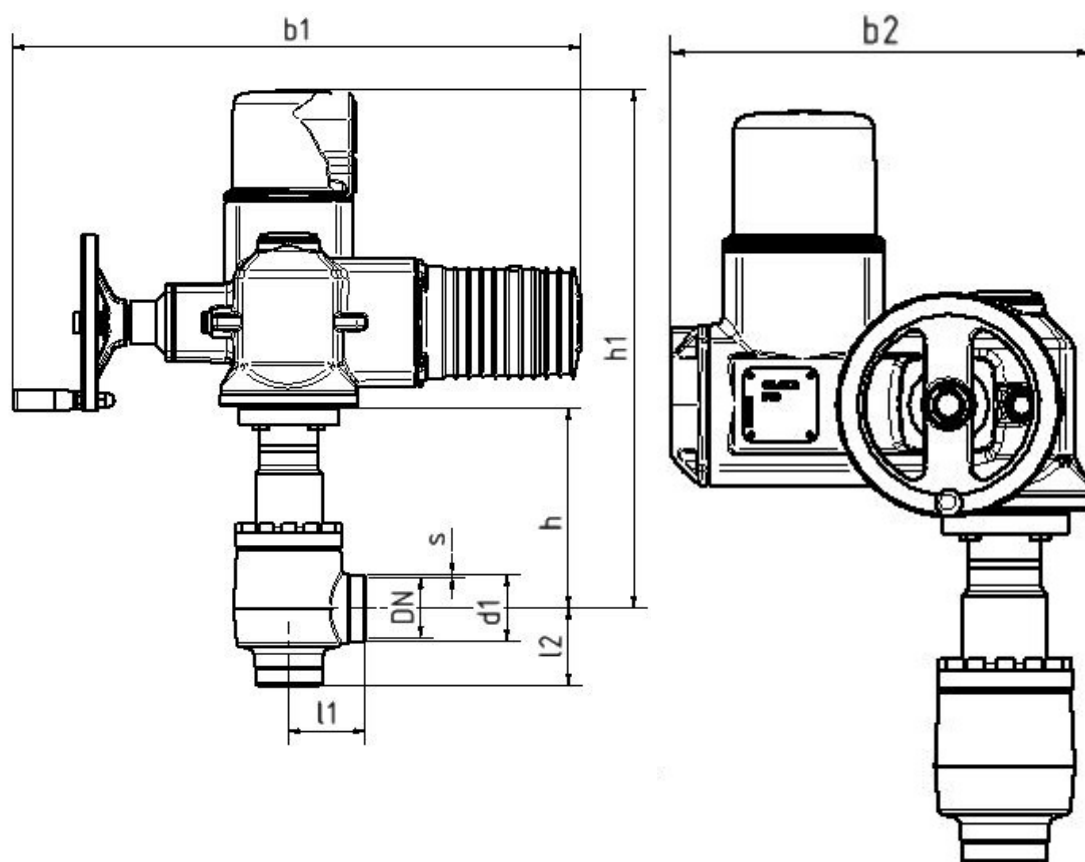
Table 22: Dimensions

1) PN25 / PN40 2) PN63

28 AVR MAV E AE DV HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV steel shut-off valve with electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 80...200 3" ...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250...350 10" ...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16" ...20"	PN25	25	25	25	PS [bar]

Nominal size:

		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension			PS25			PS40			PS63		
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l1	l2	h	h1	b1	b2	h1	b1	b2	h1	b1	b2
80	3"	88.9	3.2	3.6	88.9	5.5			100	100	243	531	514	303	531	514	303	533	537	313
100	4"	114.3	3.6	4.0	114.3	6.0			120	120	260	548	514	303	550	537	313	576	725	376
125	5"	139.7	4.0	4.5	141.3	6.6			135	135	349	639	537	313	665	725	376	665	728	376

Nominal size:																			
150	6"	168.3	4.5	5.6	168.3	7.1			150	150	338	704	725	376	704	728	376		
200	8"	219.1	6.3	7.1	219.1	8.2			195	195	402	718	728	376	762	795	500		
250	10"	273.0	7.1		273.0	9.3			236	236	421	781	795	500	781	795	500		
300	12"	323.9	8.0		323.8	10.3			283	283	468	828	798	500					
350	14"	355.6	8.0		355.6	11.1			325	325	503	853	919	594					
400	16"	406.4	8.8		406.4	12.7			365	365	567	917	919	594					
500	20"	508.0	10.0		508.0	15.1			465	465	700	1125	1177	645					

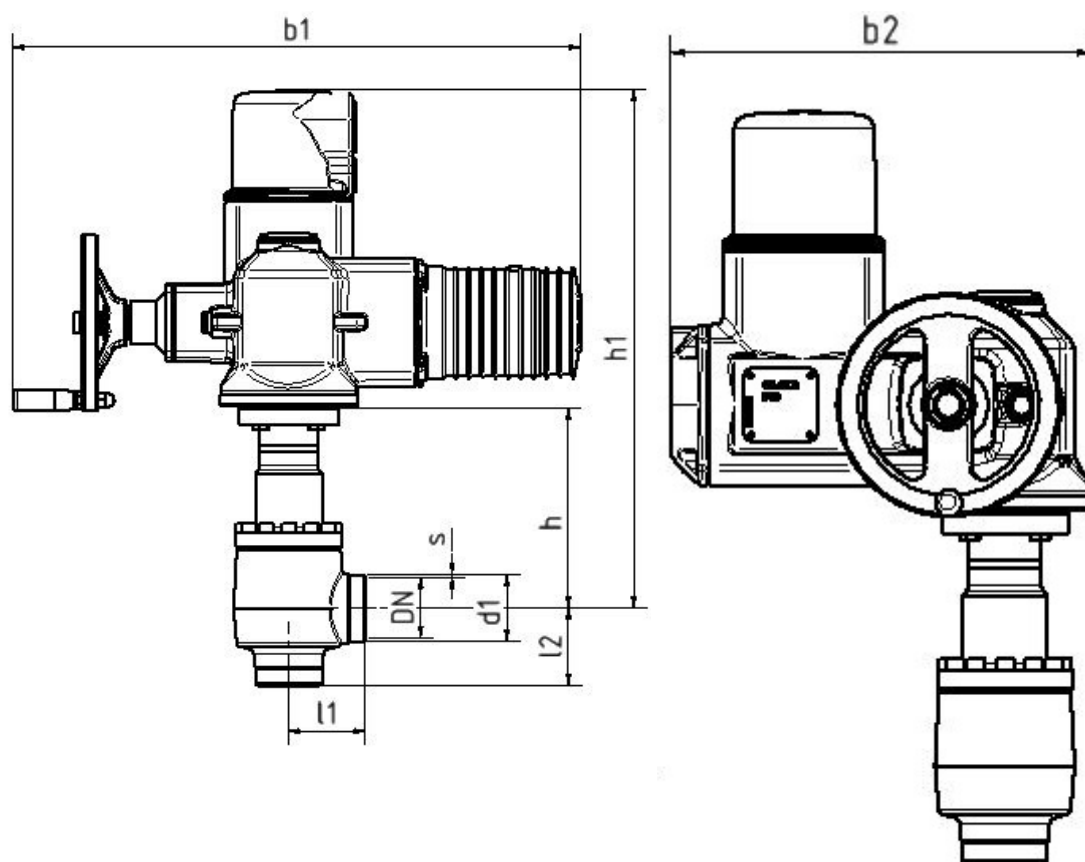
Table 23: Dimensions

1) PN25 / PN40, 2) PN63

29 AVR MAV E AE DV NIRO HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVR MAV stainless steel shut-off valve with electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 80...200 3" ...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250...350 10" ...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16" ...20"	PN25	25	25	25	PS [bar]

Nominal size:

		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension			PS25			PS40			PS63		
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l1	l2	h	h1	b1	b2	h1	b1	b2	h1	b1	b2
80	3"	88.9	3.2	3.6	88.9	5.5			100	100	243	531	514	303	531	514	303	533	537	313
100	4"	114.3	3.6	4.0	114.3	6.0			120	120	260	548	514	303	550	537	313	576	725	376
125	5"	139.7	4.0	4.5	141.3	6.6			135	135	349	639	537	313	665	725	376	665	728	376

Nominal size:																			
150	6"	168.3	4.5	5.6	168.3	7.1			150	150	338	704	725	376	704	728	376		
200	8"	219.1	6.3	7.1	219.1	8.2			195	195	402	718	728	376	762	795	500		
250	10"	273.0	7.1		273.0	9.3			236	236	421	781	795	500	781	795	500		
300	12"	323.9	8.0		323.8	10.3			283	283	468	828	798	500					
350	14"	355.6	8.0		355.6	11.1			325	325	503	853	919	594					
400	16"	406.4	8.8		406.4	12.7			365	365	567	917	919	594					
500	20"	508.0	10.0		508.0	15.1			465	465	700	1125	1177	645					

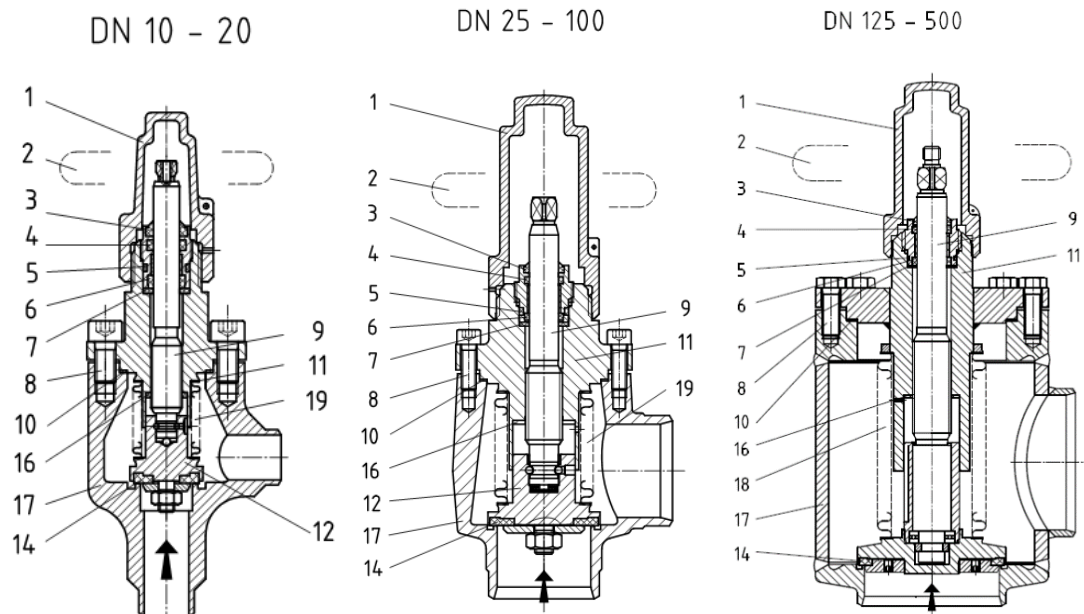
Table 24: Dimensions

1) PN25 / PN40, 2) PN63

30 AVB materials

Designation and materials

AVB HT - shut-off valve with metal bellows



	Part	Material for steel valves	Material for stainless steel valves
1	Cap	Aluminium AlSi10Mg	Aluminium AlSi10Mg
2	Handwheel	Steel	Steel
3	Wiper ring	NBR	NBR
4	O-ring A	CR, NBR, HNBR, EPDM, FPM*	CR, NBR, HNBR, EPDM, FPM*
5	O-ring B	CR, NBR, HNBR, EPDM, FPM*	CR, NBR, HNBR, EPDM, FPM*
6	Spring-loaded U-ring	PTFE	PTFE
7	Flat sealing ring for threaded bush	AFM30	AFM30
8	Bonnet screw	8.8	A2-70
9	Stem	X8CrNiS18-9 1.4305	X8CrNiS18-9 1.4305
10	Flat sealing ring for bonnet	AFM30	AFM30
11	Bonnet	S355J2+N 1.0577	X5CrNi18-10 1.4301
12	Valve disc	S355J2 1.0577	X8CrNiS18-9 1.4305 X5CrNi18-10 1.4301
13	Pilot valve disc	S355J2 1.0577	X8CrNiS18-9 1.4305
14	Flat sealing ring for valve disc	PTFE	PTFE
15	Flat sealing ring for pilot valve disc	PTFE	PTFE
16	Back seal	PTFE	PTFE
17	Body	P235GH 1.0345 S355J2+N 1.0577 P355N 1.0562	X5CrNi18-10 1.4301
18	Metal bellows	X6CrNiMoTi17-12-2 1.4571	X6CrNiMoTi17-12-2 1.4571

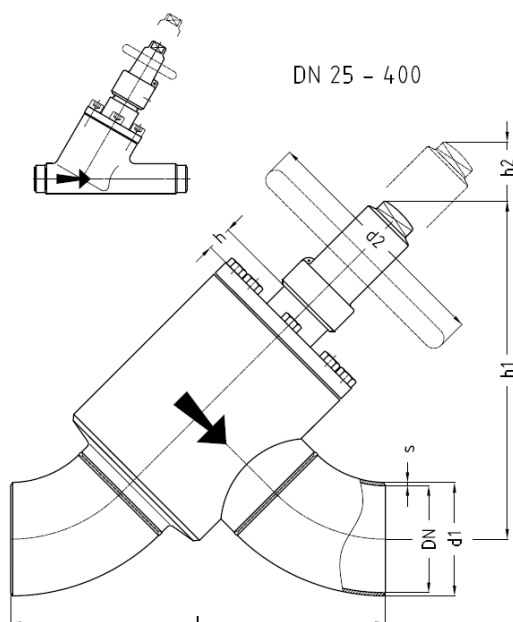
* depending on the refrigerant used

31 AVB D AE HT / AVB D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 10 – 20



NOTICE! From DN300 onwards – with pilot plug and reverse flow direction! See AVB E FL HT / AVB E FL DV HT [► 63]

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...20 3/8" ...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...350 1" ...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:		Welding ends acc. to:														
		ISO Series 1		ISO Series 2		ANSI Sched 40		ANSI Sched 80								
DN	INCH	d1	s	d1	s	d1	s	d1	s	l	h	h*)	h1	h1*)	h2	d2
10	3/8"	17.2	1.8	15.0	2.5	17.1	2.3	17.1	3.2	130	19		136		55	60
15	1/2"	21.3	2.0	20.0	2.5	21.3	2.8	21.3	3.7	130	19		136		55	60
20	3/4"	26.9	2.3	25.0	2.5	26.7	2.9	26.7	3.9	150	19		136		55	60
25	1"	33.7	2.6	32.0	3.0	33.4	3.4	33.4	4.5	140	18	78	188	231	70	120
32	1 1/4"	42.4	2.6	38.0	3.0	42.2	3.6	42.2	4.8	154	18	78	191	233	70	120
40	1 1/2"	48.3	2.6	45.0	3.0	48.3	3.7	48.3	5.1	156	13	73	208	251	80	140
50	2"	60.3	2.9	57.0	3.2	60.3	3.9			182	13	73	214	259	80	140
65	2 1/2"	76.1	2.9	76.1	3.6	73.0	5.2			256	8	78	248	298	100	140
80	3"	88.9	3.2	88.9	4.0	88.9	5.5			304	21	78	326	367	110	180

Nominal size:		Welding ends acc. to:														
100	4"	114.3	3.6	108.0	4.0	114.3	6.0			386	7	88	348	405	110	180
125	5"	139.7	4.0	133.0	4.0	141.3	6.6			461	29	129	420	491	140	300
150	6"	168.3	4.5	159.0	4.5	168.3	7.1			537	5	105	437	508	150	400
200	8"	219.1	6.3			219.1	8.2			708	11	102	610	675	170	630
250	10"	273.0	7.1			273.0	9.3			875	100		739		220	630
300	12"	323.9	8.0			323.8	10.3			1048	107		829		280	630
350	14"	355.6	8.0			355.6	11.1			1215	107		906		350	630
400	16"	406.4	8.8			406.4	12.7			1380	112		1047		360	630

Table 25: Dimensions

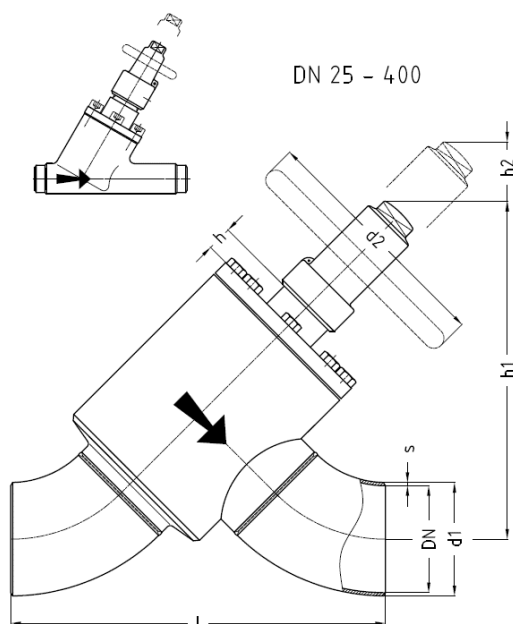
*) for valves with bonnet extension, h2 = dismantling dimension

32 AVB D AE NIRO HT / AVB D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB stainless steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 10 – 20



NOTICE! From DN300 onwards – with pilot plug and reverse flow direction! See AVB E FL HT / AVB E FL DV HT [► 63]

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...20 3/8" ...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...350 1" ...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:		Welding ends acc. to:														
		ISO Series 1		ISO Series 2		ANSI Sched 40		ANSI Sched 80								
DN	INCH	d1	s	d1	s	d1	s	d1	s	l	h	h*)	h1	h1*)	h2	d2
10	3/8"	17.2	1.8	15.0	2.5	17.1	2.3	17.1	3.2	130	19		136		55	60
15	1/2"	21.3	2.0	20.0	2.5	21.3	2.8	21.3	3.7	130	19		136		55	60
20	3/4"	26.9	2.3	25.0	2.5	26.7	2.9	26.7	3.9	150	19		136		55	60
25	1"	33.7	2.6	32.0	3.0	33.4	3.4	33.4	4.5	140	18	78	188	231	70	120
32	1 1/4"	42.4	2.6	38.0	3.0	42.2	3.6	42.2	4.8	154	18	78	191	233	70	120
40	1 1/2"	48.3	2.6	45.0	3.0	48.3	3.7	48.3	5.1	156	13	73	208	251	80	140
50	2"	60.3	2.9	57.0	3.2	60.3	3.9			182	13	73	214	259	80	140
65	2 1/2"	76.1	2.9	76.1	3.6	73.0	5.2			256	8	78	248	298	100	140
80	3"	88.9	3.2	88.9	4.0	88.9	5.5			304	21	78	326	367	110	180

Nominal size:		Welding ends acc. to:														
100	4"	114.3	3.6	108.0	4.0	114.3	6.0			386	7	88	348	405	110	180
125	5"	139.7	4.0	133.0	4.0	141.3	6.6			461	29	129	420	491	140	300
150	6"	168.3	4.5	159.0	4.5	168.3	7.1			537	5	105	437	508	150	400
200	8"	219.1	6.3			219.1	8.2			708	11	102	610	675	170	630
250	10"	273.0	7.1			273.0	9.3			875	100		739		220	630
300	12"	323.9	8.0			323.8	10.3			1048	107		829		280	630
350	14"	355.6	8.0			355.6	11.1			1215	107		906		350	630
400	16"	406.4	8.8			406.4	12.7			1380	112		1047		360	630

Table 26: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

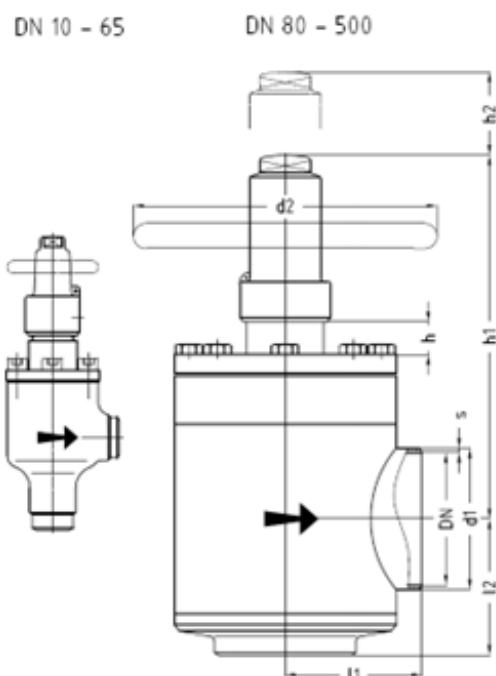
See also

 AVB E FL HT / AVB E FL DV HT [► 63]

33 AVB E AE HT / AVB E AE DV HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

Shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! From DN300 onwards – with pilot plug and reverse flow direction! See AVB E FL HT / AVB E FL DV HT [► 63]

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8" ... 2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...350 10" ... 14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16" ... 20"	PN25	25	25	25	PS [bar]

Nominal size: Welding ends acc. to:

		ISO Series 1		ISO Series 2		ANSI Sched 40		ANSI Sched 80									
DN	INCH	d1	s	d1	s	d1	s	d1	s	l1	l2	h	h*)	h1	h1*)	h2	d2
10	3/8"	17.2	1.8	15.0	2.5	17.1	2.3	17.1	3.2	44	61	19		133		60	60
15	1/2"	21.3	2.0	20.0	2.5	21.3	2.8	21.3	3.7	44	61	19		133		60	60
20	3/4"	26.9	2.3	25.0	2.5	26.7	2.9	26.7	3.9	44	61	19		133		60	60
25	1"	33.7	2.6	32.0	3.0	33.4	3.4	33.4	4.5	60	60	18	78	180	240	90	120
32	1 1/4"	42.4	2.6	38.0	3.0	42.2	3.6	42.2	4.8	60	60	18	78	180	240	90	120
40	1 1/2"	48.3	2.6	45.0	3.0	48.3	3.7	48.3	5.1	70	70	13	73	205	265	110	140
50	2"	60.3	2.9	57.0	3.2	60.3	3.9			70	70	13	73	205	265	110	140
65	2 1/2"	76.1	2.9	76.1	3.6	73.0	5.2			85	85	8	78	212	282	130	140
80	3"	88.9	3.2	88.9	4.0	88.9	5.5			100	100	21	78	291	350	150	180

Nominal size: Welding ends acc. to:																	
100	4"	114.3	3.6	108.0	4.0	114.3	6.0			120	120	7	88	287	368	150	180
125	5"	139.7	4.0	133.0	4.0	141.3	6.6			135	135	29	129	360	456	190	300
150	6"	168.3	4.5	159.0	4.5	168.3	7.1			150	150	5	105	352	452	210	400
200	8"	219.1	6.3			219.1	8.2			195	195	11	102	513	608	240	630
250	10"	273.0	7.1			273.0	9.3			236	236	100		626		300	630
300	12"	323.9	8.0			323.8	10.3			283	283	107		673		385	630
350	14"	355.6	8.0			355.6	11.1			325	325	107		708		485	630
400	16"	406.4	8.8			406.4	12.7			365	365	112		832		500	630
500	20"	508.0	10.1			508.0	15.1			465	465	132		960		700	

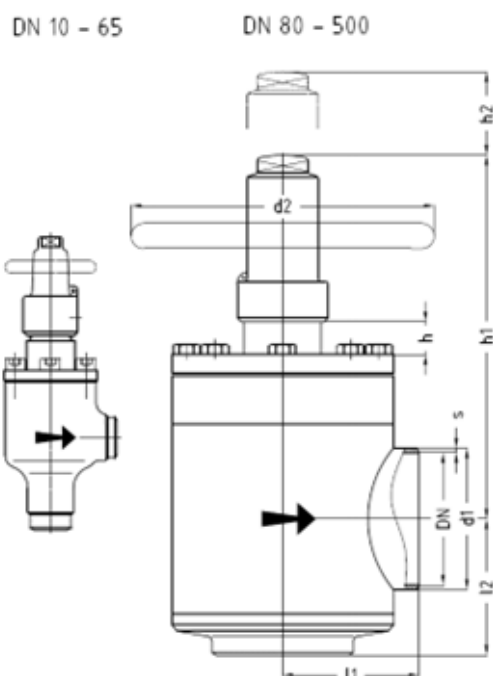
Table 27: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

34 AVB E AE NIRO HT / AVB E AE DV NIRO HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

Shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! From DN300 onwards – with pilot plug and reverse flow direction! See AVB E FL HT / AVB E FL DV HT [► 63]

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8" ... 2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...350 10" ... 14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16" ... 20"	PN25	25	25	25	PS [bar]

Nominal size: Welding ends acc. to:

		ISO Series 1		ISO Series 2		ANSI Sched 40		ANSI Sched 80									
DN	INCH	d1	s	d1	s	d1	s	d1	s	l1	l2	h	h*)	h1	h1*)	h2	d2
10	3/8"	17.2	1.8	15.0	2.5	17.1	2.3	17.1	3.2	44	61	19		133		60	60
15	1/2"	21.3	2.0	20.0	2.5	21.3	2.8	21.3	3.7	44	61	19		133		60	60
20	3/4"	26.9	2.3	25.0	2.5	26.7	2.9	26.7	3.9	44	61	19		133		60	60
25	1"	33.7	2.6	32.0	3.0	33.4	3.4	33.4	4.5	60	60	18	78	180	240	90	120
32	1 1/4"	42.4	2.6	38.0	3.0	42.2	3.6	42.2	4.8	60	60	18	78	180	240	90	120
40	1 1/2"	48.3	2.6	45.0	3.0	48.3	3.7	48.3	5.1	70	70	13	73	205	265	110	140
50	2"	60.3	2.9	57.0	3.2	60.3	3.9			70	70	13	73	205	265	110	140
65	2 1/2"	76.1	2.9	76.1	3.6	73.0	5.2			85	85	8	78	212	282	130	140
80	3"	88.9	3.2	88.9	4.0	88.9	5.5			100	100	21	78	291	350	150	180

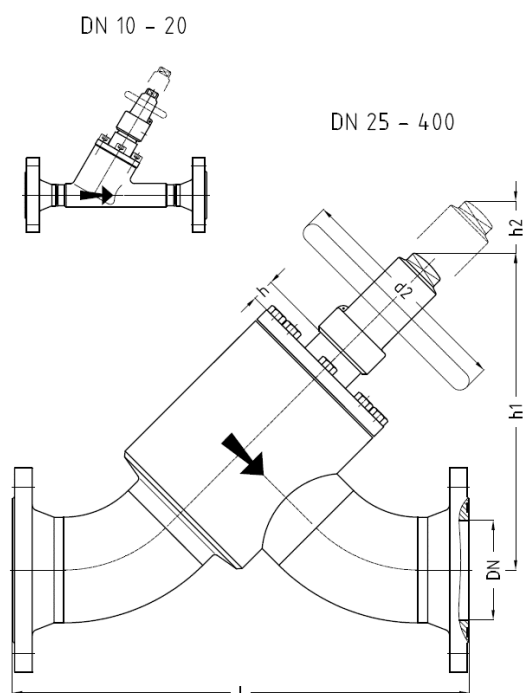
Nominal size: Welding ends acc. to:																	
100	4"	114.3	3.6	108.0	4.0	114.3	6.0			120	120	7	88	287	368	150	180
125	5"	139.7	4.0	133.0	4.0	141.3	6.6			135	135	29	129	360	456	190	300
150	6"	168.3	4.5	159.0	4.5	168.3	7.1			150	150	5	105	352	452	210	400
200	8"	219.1	6.3			219.1	8.2			195	195	11	102	513	608	240	630
250	10"	273.0	7.1			273.0	9.3			236	236	100		626		300	630
300	12"	323.9	8.0			323.8	10.3			283	283	107		673		385	630
350	14"	355.6	8.0			355.6	11.1			325	325	107		708		485	630
400	16"	406.4	8.8			406.4	12.7			365	365	112		832		500	630
500	20"	508.0	10.1			508.0	15.1			465	465	132		960		700	630

Table 28: Dimensions

35 AVB D FL HT / AVB D FL DV HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! From DN300 onwards – with pilot plug and reverse flow direction! See AVB E FL HT / AVB E FL DV HT [► 63]

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8" ...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...350 10" ...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:		Flanged ends acc. to:									
		AWP DN10-20 PN25 DN25-80 PN40	PN25 DIN 2634 EN1092-1	PN40 DIN 2635 EN1092-1	ANSI 300 RF						
DN	INCH	l	l	l	l	h	h*)	h1	h1*)	h2	d2
10	3/8"	196	202	202		19		136		55	60
15	1/2"	196	208	208	237	19		136		55	60
20	3/4"	216	232	232	266	19		136		55	60
25	1"	230	222	222	266	18	78	188	231	70	120
32	1 1/4"	244	240	240	286	18	78	191	233	70	120
40	1 1/2"	235	248	248	295	13	73	208	251	80	140
50	2"	270	280	280	324	13	73	214	259	80	140
65	2 1/2"	365	362	362	410	8	78	248	298	100	140

Nominal size:		Flanged ends acc. to:									
80	3"	413	422	422	464	21	78	326	367	110	180
100	4"		518	518	560	7	88	348	405	110	180
125	5"		599	599	660	29	129	420	491	140	300
150	6"		689	689	736	5	105	437	508	150	400
200	8"		870	886	932	11	102	610	675	170	630
250	10"		1053	1087	1112	100	100		739	220	630
300	12"		1234	1280		1312	107		829		280
350	14"		1417	1467		1503	107		906		350
400	16"		1602	1652		1674	112		1047		360

Table 29: Dimensions

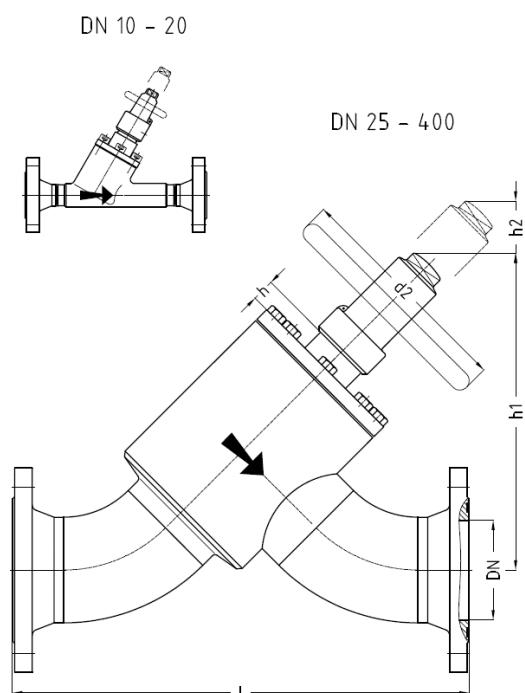
*) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings with DIN 2512 groove as standard

36 AVB D FL NIRO HT / AVB D FL DV NIRO HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB stainless steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! From DN300 onwards – with pilot plug and reverse flow direction! See AVB E FL HT / AVB E FL DV HT [► 63]

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8" ...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...350 10" ...14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400 16"	PN25	25	25	25	PS [bar]

Nominal size:		Flanged ends acc. to:									
		AWP DN10-20 PN25 DN25-80 PN40	PN25 DIN 2634 EN1092-1	PN40 DIN 2635 EN1092-1	ANSI 300 RF						
DN	INCH	l	l	l	l	h	h*)	h1	h1*)	h2	d2
10	3/8"	196	202	202		19		136		55	60
15	1/2"	196	208	208	237	19		136		55	60
20	3/4"	216	232	232	266	19		136		55	60
25	1"	230	222	222	266	18	78	188	231	70	120
32	1 1/4"	244	240	240	286	18	78	191	233	70	120
40	1 1/2"	235	248	248	295	13	73	208	251	80	140
50	2"	270	280	280	324	13	73	214	259	80	140
65	2 1/2"	365	362	362	410	8	78	248	298	100	140

Nominal size:		Flanged ends acc. to:									
80	3"	413	422	422	464	21	78	326	367	110	180
100	4"		518	518	560	7	88	348	405	110	180
125	5"		599	599	660	29	129	420	491	140	300
150	6"		689	689	736	5	105	437	508	150	400
200	8"		870	886	932	11	102	610	675	170	630
250	10"		1053	1087	1112	100	100		739	220	630
300	12"		1234	1280		1312	107		829		280
350	14"		1417	1467		1503	107		906		350
400	16"		1602	1652		1674	112		1047		360

Table 30: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings with DIN 2512 groove as standard

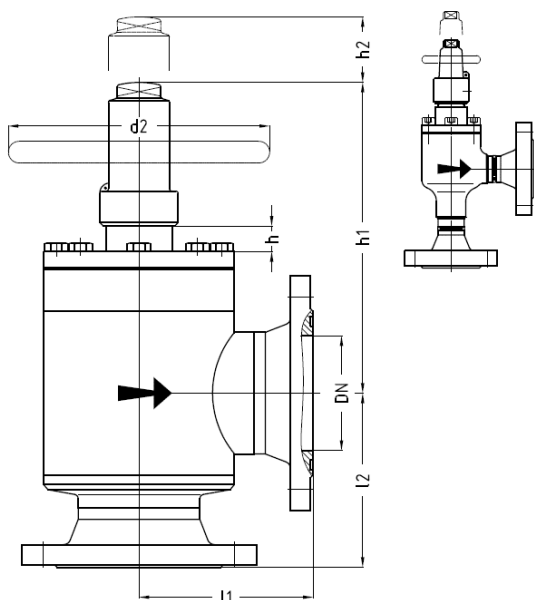
37 AVB E FL HT / AVB E FL DV HT

E: Angle, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 80 – 500

DN 10 – 65



NOTICE! From DN300 onwards – with pilot plug and reverse flow direction! See AVB E FL HT / AVB E FL DV HT [► 63]

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8" ... 2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...350 10" ... 14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16" ... 20"	PN25	25	25	25	PS [bar]

Nominal size:		Flanged ends acc. to:													
		AWP DN10-20 PN25 DN25-80 PN40		PN25 DIN 2634 EN1092-1		PN40 DIN 2635 EN1092-1		ANSI 300 RF							
DN	INCH	I1	I2	I1	I2	I1	I2	I1	I2	h	h*)	h1	h1*)	h2	d2
10	3/8"	77	94	80	97	80	97			19		133		60	60
15	1/2"	77	94	83	100	83	100	97	114	19		133		60	60
20	3/4"	77	94	85	102	85	102	102	119	19		133		60	60
25	1"	105	105	101	101	101	101	123	123	18	78	180	240	90	120
32	1 1/4"	105	105	103	103	103	103	126	126	18	78	180	240	90	120
40	1 1/2"	110	110	116	116	116	116	139	139	13	73	205	265	110	140
50	2"	114	114	119	119	119	119	141	141	13	73	205	265	110	140
65	2 1/2"	140	140	138	138	138	138	162	162	8	78	212	282	130	140

Nominal size:		Flanged ends acc. to:													
80	3"	155	155	159	159	159	159	180	180	21	78	291	350	150	180
100	4"			186	186	186	186	207	207	7	88	287	368	150	180
125	5"			204	204	204	204	235	235	29	129	360	456	190	300
150	6"			226	226	226	226	250	250	5	105	352	452	210	400
200	8"			276	276	284	284	308	308	11	102	513	608	240	630
250	10"			325	325	342	342	355	355	100		626		300	630
300	12"			376	376	399	399	415	415	107		673		385	630
350	14"			426	426	451	451	469	469	107		708		485	630
400	16"			476	476	501	501	512	512	112		832		500	630
500	20"			591	591	606	606	628	628	132		960		700	630

Table 31: Dimensions

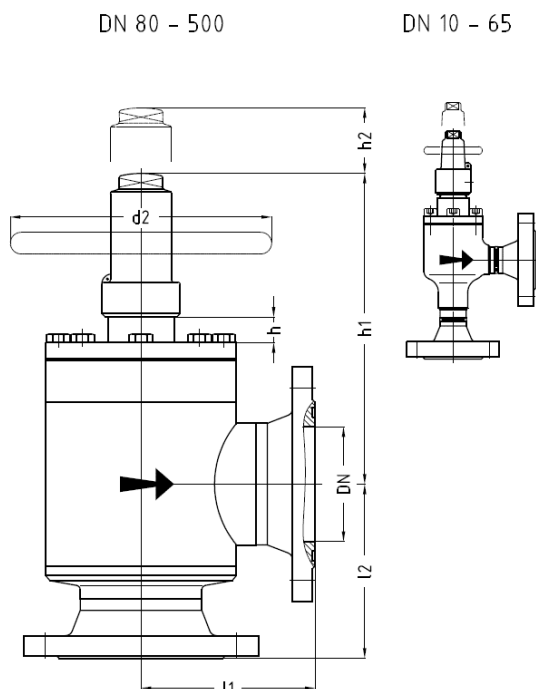
*) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings with DIN 2512 groove as standard

38 AVB E FL NIRO HT / AVB E FL DV NIRO HT

E: Angle, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB stainless steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! From DN300 onwards – with pilot plug and reverse flow direction! See AVB E FL HT / AVB E FL DV HT [► 63]

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8" ... 2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...350 10" ... 14"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 400...500 16" ... 20"	PN25	25	25	25	PS [bar]

Nominal size:		Flanged ends acc. to:													
		AWP DN10-20 PN25 DN25-80 PN40		PN25 DIN 2634 EN1092-1		PN40 DIN 2635 EN1092-1		ANSI 300 RF							
DN	INCH	l1	l2	l1	l2	l1	l2	l1	l2	h	h*)	h1	h1*)	h2	d2
10	3/8"	77	94	80	97	80	97			19		133		60	60
15	1/2"	77	94	83	100	83	100	97	114	19		133		60	60
20	3/4"	77	94	85	102	85	102	102	119	19		133		60	60
25	1"	105	105	101	101	101	101	123	123	18	78	180	240	90	120
32	1 1/4"	105	105	103	103	103	103	126	126	18	78	180	240	90	120
40	1 1/2"	110	110	116	116	116	116	139	139	13	73	205	265	110	140
50	2"	114	114	119	119	119	119	141	141	13	73	205	265	110	140
65	2 1/2"	140	140	138	138	138	138	162	162	8	78	212	282	130	140

Nominal size:		Flanged ends acc. to:													
80	3"	155	155	159	159	159	159	180	180	21	78	291	350	150	180
100	4"			186	186	186	186	207	207	7	88	287	368	150	180
125	5"			204	204	204	204	235	235	29	129	360	456	190	300
150	6"			226	226	226	226	250	250	5	105	352	452	210	400
200	8"			276	276	284	284	308	308	11	102	513	608	240	630
250	10"			325	325	342	342	355	355	100		626		300	630
300	12"			376	376	399	399	415	415	107		673		385	630
350	14"			426	426	451	451	469	469	107		708		485	630
400	16"			476	476	501	501	512	512	112		832		500	630
500	20"			591	591	606	606	628	628	132		960		700	630

Table 32: Dimensions

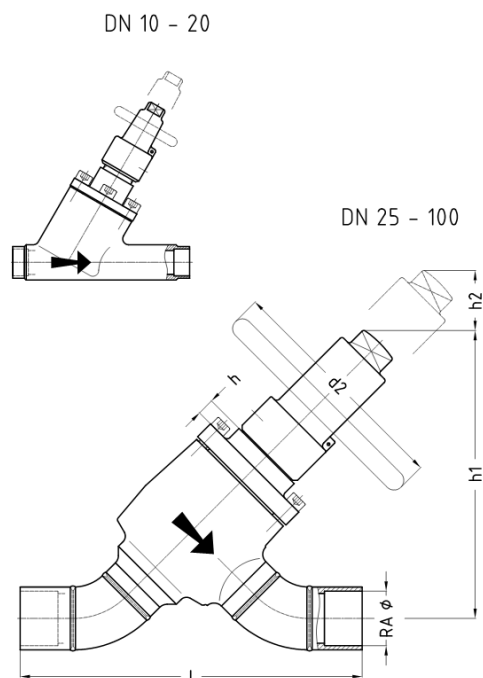
*) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings with DIN 2512 groove as standard

39 AVB D LE HT / AVB D LE DV HT

D: Straight-way, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-60	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	25	PS [bar]
	PN40	40	40	40	40	PS [bar]
DN 25...100	PN25	25	25	25	25	PS [bar]
	PN40	40	40	40	40	PS [bar]

Nominal size:		Soldering ends acc. to:							
DN	RAØ	l	h	h*)	h1	h1*)	h2	d2	
10	12	130	19		136		55	60	
15	15	130	19		136		55	60	
15	18	130	19		136		55	60	
20	22	150	19		136		55	60	
25	28	212	18	78	188	231	70	120	
32	35	236	18	78	191	233	70	120	
40	42	238	13	73	208	251	80	140	
50	54	284	13	73	214	259	80	140	
65	64	366	8	78	248	298	100	140	
65	76	366	8	78	248	298	100	140	
80	89	406	21	78	326	367	110	180	
100	108	518	7	88	348	405	110	180	

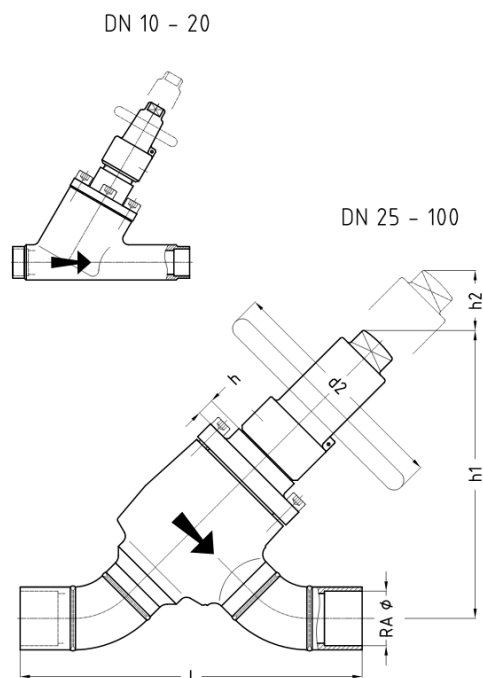
Table 33: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

40 AVB D LE NIRO HT / AVB D LE DV NIRO HT

D: Straight-way, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB stainless steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-60	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	25	PS [bar]
	PN40	40	40	40	40	PS [bar]
DN 25...100	PN25	25	25	25	25	PS [bar]
	PN40	40	40	40	40	PS [bar]

Nominal size:	Soldering ends acc. to:							
DN	RAØ	l	h	h*)	h1	h1*)	h2	d2
10	12	130	19		136		55	60
15	15	130	19		136		55	60
15	18	130	19		136		55	60
20	22	150	19		136		55	60
25	28	212	18	78	188	231	70	120
32	35	236	18	78	191	233	70	120
40	42	238	13	73	208	251	80	140
50	54	284	13	73	214	259	80	140
65	64	366	8	78	248	298	100	140
65	76	366	8	78	248	298	100	140
80	89	406	21	78	326	367	110	180
100	108	518	7	88	348	405	110	180

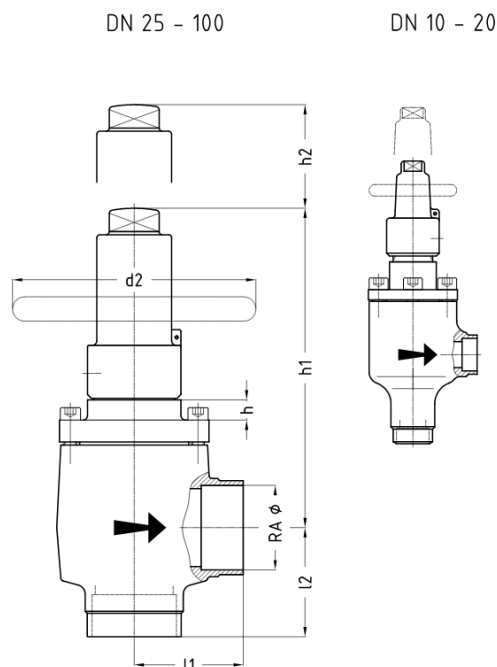
Table 34: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

41 AVB E LE HT / AVB E LE DV HT

E: Angle, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Soldering ends acc. to:							
DN	RAØ	l1	l2	h	h*)	h1	h1*)	h2	d2
10	12	44	61	19		133		60	60
15	15	44	61	19		133		60	60
15	18	44	61	19		133		60	60
20	22	44	61	19		133		60	60
25	28	60	60	18	78	180	240	90	120
32	35	60	60	18	78	180	240	90	120
40	42	70	70	13	73	205	265	110	140
50	54	70	70	13	73	205	265	110	140
65	64	140	140	8	78	212	282	130	140
65	76	140	140	8	78	212	282	130	140
80	89	151	151	21	78	291	350	150	180
100	108	186	186	7	88	287	368	150	180

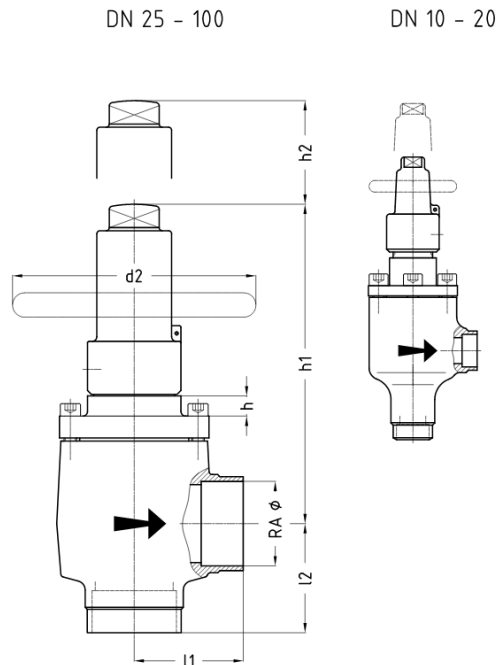
Table 35: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

42 AVB E LE NIRO HT / AVB E LE DV NIRO HT

E: Angle, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

AVB stainless steel shut-off valve - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

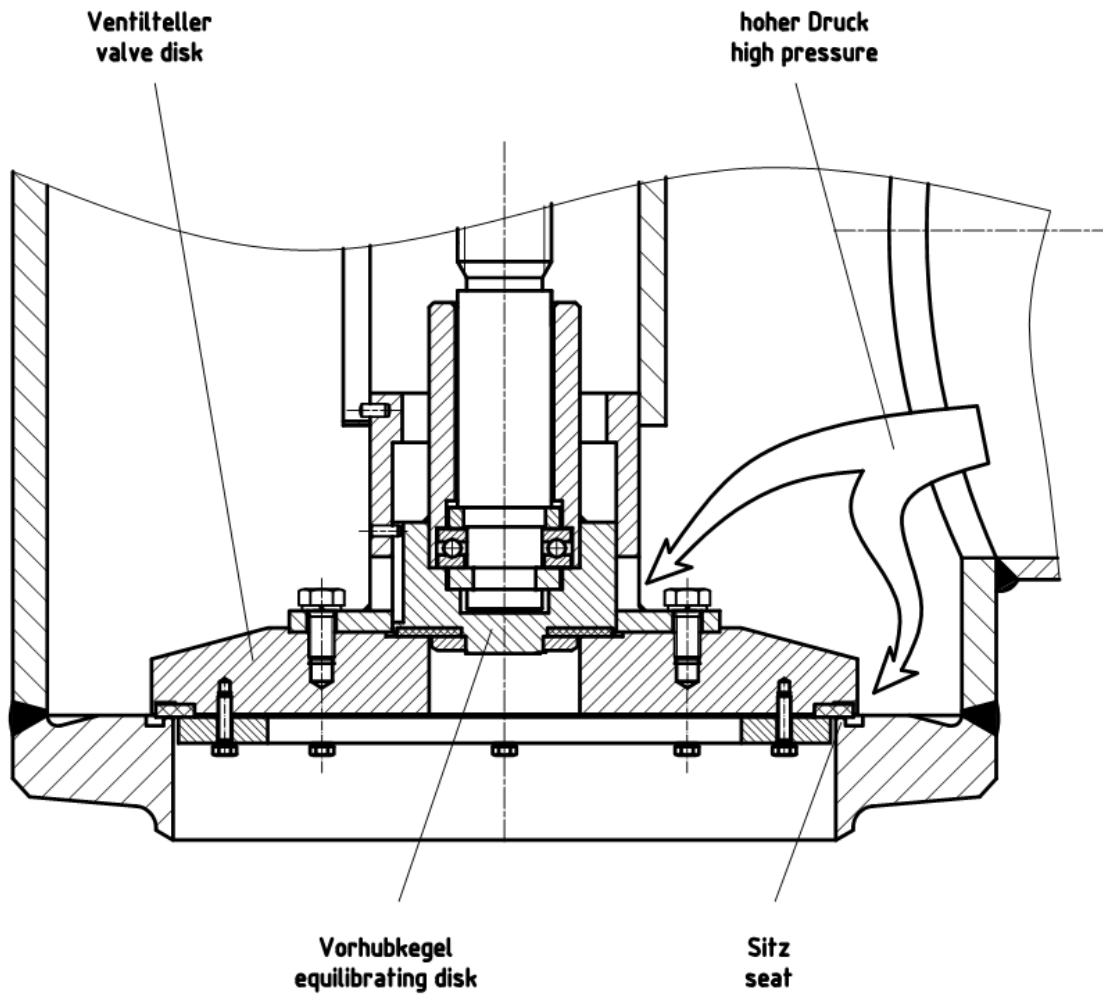
Nominal size:		Soldering ends acc. to:							
DN	RAØ	l1	l2	h	h*)	h1	h1*)	h2	d2
10	12	44	61	19		133		60	60
15	15	44	61	19		133		60	60
15	18	44	61	19		133		60	60
20	22	44	61	19		133		60	60
25	28	60	60	18	78	180	240	90	120
32	35	60	60	18	78	180	240	90	120
40	42	70	70	13	73	205	265	110	140
50	54	70	70	13	73	205	265	110	140
65	64	140	140	8	78	212	282	130	140
65	76	140	140	8	78	212	282	130	140
80	89	151	151	21	78	291	350	150	180
100	108	186	186	7	88	287	368	150	180

Table 36: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

43 Appendix

44 Pilot valve disc



GEA AWP valves in nominal sizes 300 and larger are equipped with pilot valve discs.

Install valves with a valve disc with pilot lift in such a way that the higher pressure is present on the upper side of the valve disc when the valve is closed. In this installation position, GEA AWP valves are tight at closing pressure differentials up to the nominal pressure. If this is not guaranteed, i.e. the higher pressure is present under the valve disc, GEA AWP shut-off valves comply with the permissible closing pressure differentials in accordance with DIN EN 12284.

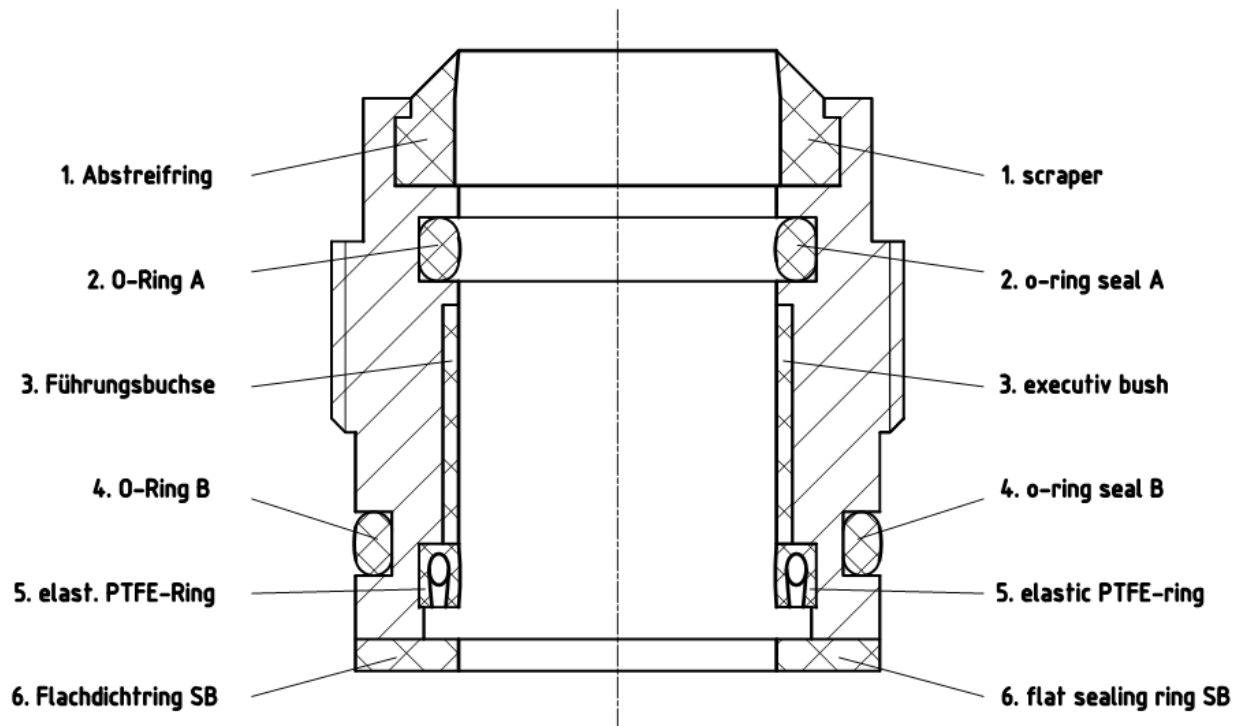
Closing pressure differentials according to EN 12284

Nominal pressure	Max. pressure diff.	DN 100	DN 125	DN 150	DN 200	DN 250	DN 300	DN 350	DN 400	DN 500
PN25	Δp (bar)	-	-	21	14	9	6	4.5	3.5	2
PN40	Δp (bar)	-	33	21	14	9	6	4.5	3.5	2
PN63	Δp (bar)	44	33	21	14	9	6	4.5	3.5	2

45 Valve stem sealing system

The valve stem sealing system is maintenance-free.

The sealing system consists of the following components:



1. Wiper ring

The wiper ring prevents the ingress of dirt and water from the outside.

2. O-ring A

O-ring A makes the valve vacuum-tight. (Valve operation in the vacuum range at low temperatures)

3. Guide bush

The guide bush prevents damage to the stem.

4. O-ring B

O-ring B seals the outer part of the sealing system in addition to the flat sealing ring SB.

5. Resilient PTFE ring

The resilient PTFE ring is the primary seal of the sealing system. It consists of a high-performance PTFE compound with a wound stainless steel spring. This seal seals the valve to the atmosphere.

6. Flat sealing ring SB

The flat sealing ring SB seals the outer part of the sealing system.

Note: GEA AWP valves have a back seal. Therefore, the removal and replacement of the sealing system is possible during operation of the plant. Please observe the instructions in our operating regulations regarding this.

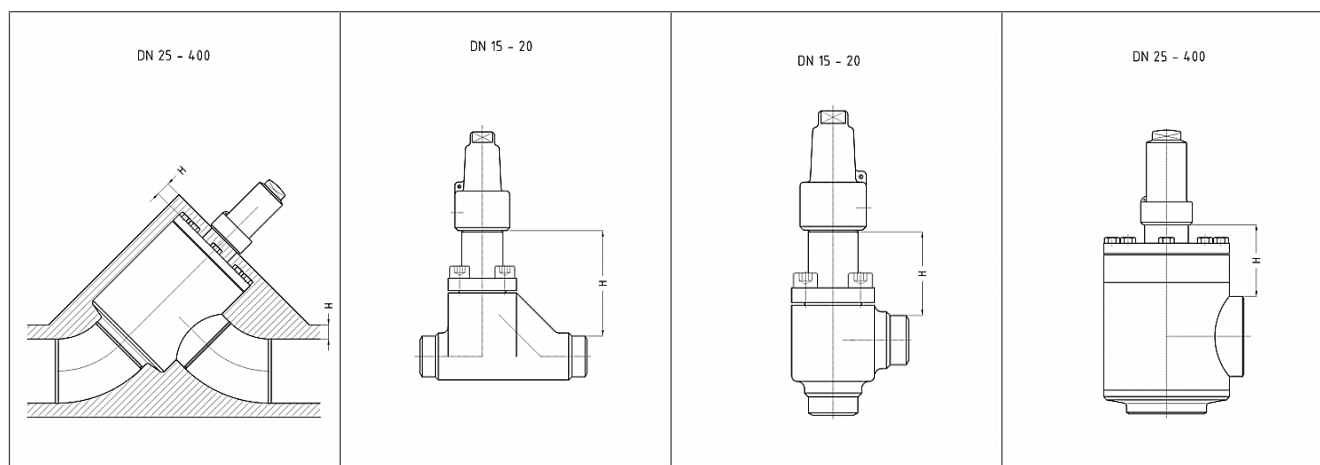
46 Insulation thicknesses

AVR - shut-off valves

HRAR - control valves

HT - Temperature up to +200°C

DN 25-400 DN 15-20 DN 15-20 DN 25-500



Nominal size		Straight-way valves				Nominal size		Angle valves	
		Angle-seat		Straight-seat				Angle type	
		AVR D	AVR D DV	AVR D	AVR D DV			AVR E	AVR E DV
		HRAR D	HRAR D DV	HRAR D	HRAR D DV			HRAR E	HRAR E DV
DN	INCH	H	H	H	H	DN	INCH	H	H
15	1/2"			52	84	15	1/2"	34	67
20	3/4"			69	106	20	3/4"	43	81
25	1"	21	81			25	1"	62	122
32	1 1/4"	21	81			32	1 1/4"	58	118
40	1 1/2"	14	74			40	1 1/2"	59	117
50	2"	14	74			50	2"	53	111
65	2 1/2"	9	79			65	2 1/2"	52	120
80	3"	21	80			80	3"	99	158
100	4"	9	90			100	4"	82	163
125	5"	29	129			125	5"	123	222
150	6"	5	105			150	6"	103	203
200	8"	11	102			200	8"	146	237
250	10"	100	100			250	10"	230	230
300	12"	107	107			300	12"	251	251
350	14"	107	107			350	14"	270	270
400	16"	112	112			400	16"	309	309
						450	18"	416	416
						500	20"	390	390

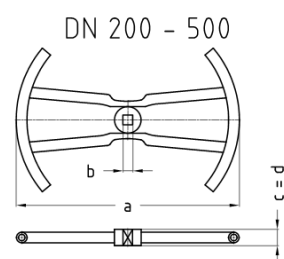
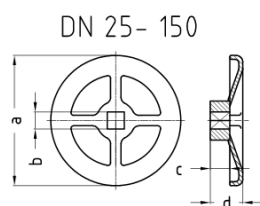
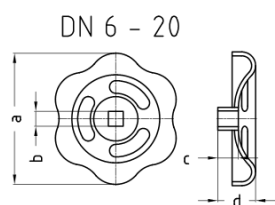
AVR / HRAR D = standard valves

AVR / HRAR D DV = valves with bonnet extension

47 Handwheel / Cap

HR

DN 6-500



for type: HRS AVR AVB HRAR HRAB RVA RVAK				
	Diameter	Hub square	Hub height	Height
DN	a	b	c	d
6-20	60	6	9	15
25-32	120	11	14	31.0
40-65	140	12	16	32.5
80-100	200	14	22	42.0
125	315	22	28	55
150	400	22	28	60
200-500	630	28	46	46

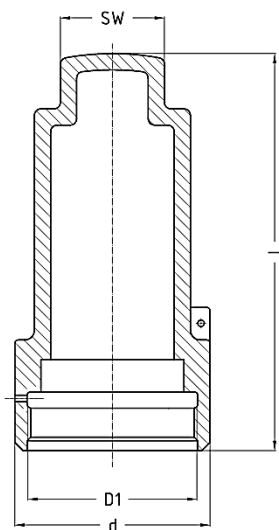
Table 37: Dimensions

K

Cap

DN 6-500

DN 6 – 500



for type: AVR AVB HRAR HRAB RVA RVAK

	Height	Diameter	Thread	Wrench size
DN	l	d	D1	SW
6-20	65	36	M27x2	19
25-32	99	45	M36x2	24
40-65	122	60	M52x3	32
80-100	148	72	M60x3	41
125-150	165	90	M76x3	50
200-350	260	100	M80x3	60
400	319	100	M80x3	90
500	325	100	M80x3	90

Table 38: Dimensions

48 Comparison of European / American materials

GEA AWP valves contain individual parts in different materials. The following table contains all materials that GEA AWP uses for pressure-retaining parts and lists the equivalent American materials.

European material			American equivalent material	
Material number	Short name	Standard	Material standard	Grade
Valves made of carbon steel				
1.0345	P235GH, TC1 +N	DIN EN 10216-2	ASME SA-106	A + B
1.0038	S235JR +N	DIN EN 10025-2	ASME SA-570	36
1.0425	P265GH	DIN EN 10028-2	ASME SA-516	60
1.0577	S355J2 +N	DIN EN 10025-2	ASME SA-516	65
1.0562	P355N	DIN EN 10028-3		
1.0460	C22.8	VdTÜV 350/3	ASME SA-105	-
Valves made of low-temperature steel				
1.0451	P215NL +N	DIN EN 10216-4	ASME SA-333	6
1.0452	P255QL +QT	DIN EN 10216-4		
1.0566	P355NL1 +N	DIN EN 10028-3 DIN 17103 VdTÜV 354/3	ASME SA-662 ASME SA-420 ASME SA-350	B WPL6 LF2
1.0488	TStE 285	DIN 17103 VdTÜV 352/3	ASME SA-662 ASME SA-350	A LF2
Valves made of stainless steel				
1.4301	X5CrNi18-10	DIN EN 10216-5 DIN EN 10028-7 DIN EN 10222-5 DIN EN 1092-1	ASME SA-312 ASME SA-240 ASME SA-182	TP304 304 F304

Straight-way valves in non-standard design (e.g. deviating materials, third-party inspection) are only available in angle-seat form.

49 Accessories for AVR, HRAR, RV, RVA, RVAK, SS, UVA

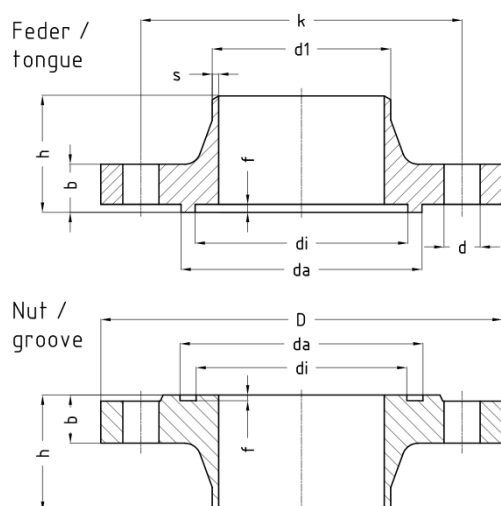
- UM+ST Union nut with welding nipple and gasket
- BM Blind nut with gasket
- DM Double nut right-hand/left-hand with gasket
- UM+SLT Union nut with hose nipple and gasket
- UM+SKB Union nut with weld ball nipple
- UM+SR Union nut with cutting ring

TYPE	AWP code	Description
UM+ST G3/8"	00060F07A5A0AK01	Union nut G3/8", welding nipple 10.2x1.6, gasket 10x13.5x1.5-Al
UM+ST G1/2"	00060F07A5A0A101	Union nut G1/2", welding nipple 13.5x1.8, gasket 13x18x1.5-Al
UM+ST G3/4"	00060F07A5A0AE01	Union nut G3/4", welding nipple 17.2x2.0, gasket 17x22x1.5-Al
UM+ST G1"	00060F07A5A0B601	Union nut G1" + welding nipple 21.3x2.0 + gasket 22x27x1.5-Al
BM 8 (G1/2")	00060F07A5A0A102	Blind nut G1/2", gasket 13x18x1.5-Al G1/2"
BM 10 (G3/4")	00060F07A5A0AE02	Blind nut G3/4", gasket 17x22x1.5-Al G3/4"
DM G1/2"-G1/2"L	00060F07A5A0A203	Left-right nut G1/2", gasket 13x18x1.5-Al
UM+SLT	00060F07A5A0A106	One-piece hose nipple G1/2" + gasket 13x18x1.5-Al
UM+SKB 6 RA6	00060F07A5A0AL04	Union nut M12x1.5 RA6, weld ball nipple SKA 6x1.5
UM+SKB 8 RA10	00060F07A5A0A604	Union nut M16x1.5 RA10, weld ball nipple SKA 10x1.5
UM+BM 8 RA10	00060F07A5A0A602	Union nut with blind plug M16x1.5 RA10
UM+SKB 8 RA12	00060F07A5A0A804	Union nut M18x1.5 RA12, weld ball nipple SKA 12x2.0
UM+BM 8 RA12	00060F07A5A0A802	Union nut with blind plug M18x1.5 RA12
UM+SKB G1/2" RA12	00060F07A5A0AN04	Union nut G1/2" RA12, weld ball nipple SKA 12x2 RA12
UM+BM G1/2" RA12	00060F07A5A0AN02	Union nut with blind plug G1/2" RA12
UM+SR 6 L6	00060F07A5A0AL05	Union nut M12x1.5 RA6, cutting ring L6
UM+SR 8 L10	00060F07A5A0A605	Union nut M16x1.5 RA10, cutting ring L10
UM+SR 8 L12	00060F07A5A0A805	Union nut M18x1.5 RA12, cutting ring L12
UM+SR G1/2" RA12	00060F07A5A0AN05	Union nut G1/2" RA12, cutting ring L12

50 Welding neck flanges - DIN 2634/2635

- DIN-FL
- DIN-FL N
- DIN-FL F
- DIN-FL C
- DIN-FL D
- FL - flange
- Form N - groove DIN 2512
- Form F - tongue DIN 2512
- Form C - smooth flange facing (Rz 160) DIN 2526
- Form D - smooth flange facing (Rz 40) DIN 2526

DN 10-150 DIN 2635 PN 40,
DN 200 DIN 2634 PN 25



Installation lengths in mm:

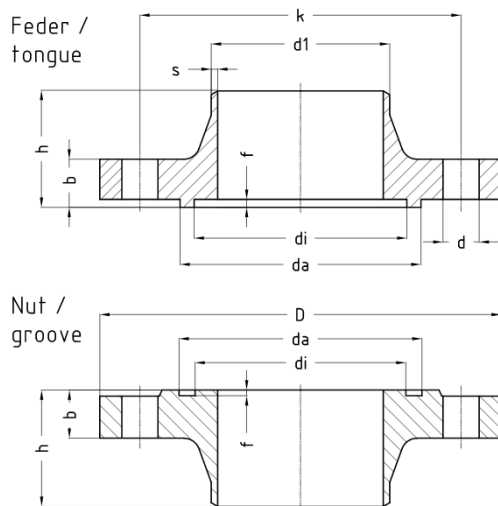
DIN2634 PN25 DN10-150 / DIN 2635 PN40 DN10-500																				
Welding ends					Flange facing design											Screws			Sealing ring	
Series 1		Series 2				Groove					Tongue					DIN 931			DIN 2691	
DN	d1	s	d1	s	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	da
10	17.2	1.8	15.0	2.5	16	60	35	14	90	23	35	2.5	24	34	4.0	4	M 12	45	24	34
15	21.3	2.0	20.0	2.5	16	65	38	14	95	28	40	2.5	29	39	4.0	4	M 12	45	29	39
20	26.9	2.3	25.0	2.5	18	75	40	14	105	35	51	2.5	36	50	4.0	4	M 12	50	36	50
25	33.7	2.6	32.0	3.0	18	85	40	14	115	42	58	2.5	43	57	4.0	4	M 12	50	43	57
32	42.4	2.6	38.0	3.0	18	100	42	18	140	50	66	2.5	51	65	4.0	4	M 16	55	51	65
40	48.3	2.6	45.0	3.0	18	110	45	18	150	60	76	2.5	61	75	4.0	4	M 16	55	61	75
50	60.3	2.9	57.0	3.2	20	125	48	18	165	72	88	2.5	73	87	4.0	4	M 16	60	73	87
65	76.1	2.9	76.1	3.6	22	145	52	18	185	94	110	2.5	95	109	4.0	8	M 16	60	95	109
80	88.9	3.2	88.9	4.0	24	160	58	18	200	105	121	2.5	106	120	4.0	8	M 16	65	106	120
100	114.3	3.6	108.0	4.0	24	190	65	22	235	128	150	3.0	129	149	4.5	8	M 20	70	129	149
125	139.7	4.0	133.0	4.0	26	220	68	26	270	154	176	3.0	155	175	4.5	8	M 24	80	155	175

DIN2634 PN25 DN10-150 / DIN 2635 PN40 DN10-500																					
150	168.3	4.5	159.0	4.5	28	250	75	26	300	182	204	3.0	183	203	4.5	8		M 24	80	183	203
200	219.1	6.3			34	320	88	30	375	238	260	3.0	239	259	4.5	12		M 27	100	239	259
250	273.0	7.1			38	385	105	33	450	291	313	3.0	292	312	4.5	12		M 30	110	292	312
300	323.9	8.0			42	450	115	33	515	342	364	3.0	343	363	4.5	16		M 30	120	343	363
350	355.6	8.8			46	510	125	36	580	394	422	3.5	395	421	5.0	16		M 33	130	395	421
400	406.4	11.0			50	585	135	39	660	446	474	3.5	447	473	5.0	16		M 36	140	447	473
500	508.0	14.2			52	670	140	42	755	548	576	3.5	549	575	5.0	20		M 39	150	549	575

51 Welding neck flanges - DIN 2634/2636/2637

- DIN-FL
- DIN-FL N
- DIN-FL F
- DIN-FL C
- DIN-FL D
- FL - flange
- Form N - groove DIN 2512
- Form F - tongue DIN 2512
- Form C - smooth flange facing (Rz 160) DIN 2526
- Form D - smooth flange facing (Rz 40) DIN 2526

DN 10-150 DIN 2635 PN 40,
DN 200 DIN 2634 PN 25



Installation lengths in mm:

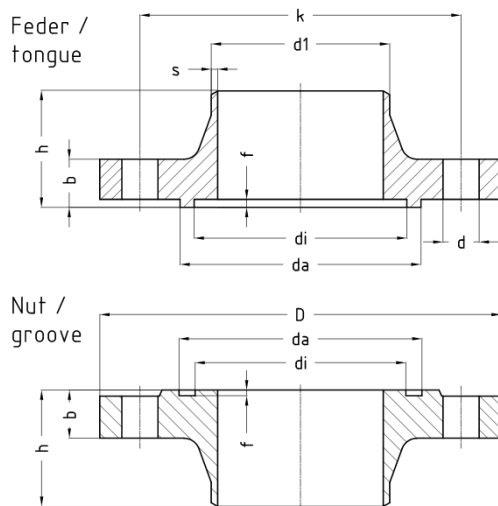
DIN 2634 PN25 DN200-500																		
DN	Welding ends									Flange facing design				Screws			Sealing ring	
	Series 1									Groove		Tongue		DIN 931			DIN 2691	
	d1	s	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	da
200	219.1	6.3	30	310	80	26	360	238	260	3.0	239	259	4.5	12	M 24	90	239	259
250	273.0	7.1	32	370	88	30	425	291	313	3.0	292	312	4.5	12	M 27	90	292	312
300	323.9	8.0	34	430	92	30	485	342	364	3.0	343	363	4.5	16	M 27	100	343	363
350	355.6	8.0	38	490	100	33	555	394	422	3.5	395	421	5.0	16	M 30	110	395	421
400	406.4	8.8	40	550	110	36	620	446	474	3.5	447	473	5.0	16	M 33	120	447	473
500	508.0	10.0	44	660	125	36	730	548	576	3.5	549	575	5.0	20	M 33	130	549	575
DIN2636 PN63 DN10-40 / DIN 2637 PN100 DN10-40																		
DN	d1	s	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	Da
10	17.2	2.0	20	70	45	14	100	23	35	2.5	24	34	4.0	4	M 12	55	24	34
15	21.3	2.0	20	75	45	14	105	28	40	2.5	29	39	4.0	4	M 12	55	29	39
20	26.9	2.6	22	90	48	18	130	35	51	2.5	36	50	4.0	4	M 16	60	36	50

DIN 2634 PN25 DN200-500																			
25	33.7	2.6	24	100	58	18	140	42	58	2.5	43	57	4.0	4	M 16	65	43	57	
32	42.4	2.9	24	110	60	22	155	50	66	2.5	51	65	4.0	4	M 20	70	51	65	
40	48.3	2.9	26	125	62	22	170	60	76	2.5	61	75	4.0	4	M 20	70	61	75	
DIN 2636 PN63 DN50-200																			
DN	d1	S	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	da	
50	60.3	2.9	26	135	62	22	180	72	88	2.5	73	87	4.0	4	M 20	75	73	87	
65	76.1	3.2	26	160	68	22	205	94	110	2.5	95	109	4.0	8	M 20	75	95	109	
80	88.9	3.6	28	170	72	22	215	105	121	2.5	106	120	4.0	8	M 20	75	106	120	
100	114.3	4.0	30	200	78	26	250	128	150	3.0	129	149	4.5	8	M 24	90	129	149	
125	139.7	4.5	34	240	88	30	295	154	176	3.0	155	175	4.5	8	M 27	100	155	175	
150	168.3	5.6	36	280	95	33	345	182	204	3.0	183	203	4.5	8	M 30	110	183	203	
200	219.1	7.1	42	345	110	36	415	238	260	3.0	239	259	4.5	12	M 33	120	239	259	

52 Welding neck flanges - DIN EN 1092-1

- DIN EN - FL
- DIN EN - FL D
- DIN EN - FL C
- DIN EN - FL B1
- DIN- EN - FL B2
- FL - flange
- Form D - groove DIN EN 1092-1
- Form C - tongue DIN EN 1092-1
- Form B1 - raised face (Rz 50) DIN EN 1092-1
- Form B2 - raised face (Rz 12.5) DIN EN 1092-1

DN 10-150 DIN 2635 PN 40,
DN 200 DIN 2634 PN 25



DIN2634 PN25 DN10-150 / DIN 2635 PN40 DN10-500																				
Welding ends					Flange facing design											Screws			Sealing ring	
Series 1		Series 2														DIN 931			DIN 2691	
DN	d1	s	d1	s	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	da
10	17.2	1.8	15.0	2.5	16	60	35	14	90	23	35	4.0	24	34	4.5	4	M 12	45	24	34
15	21.3	2.0	20.0	2.5	16	65	38	14	95	28	40	4.0	29	39	4.5	4	M 12	45	29	39
20	26.9	2.3	25.0	2.5	18	75	40	14	105	35	51	4.0	36	50	4.5	4	M 12	50	36	50
25	33.7	2.6	32.0	3.0	18	85	40	14	115	42	58	4.0	43	57	4.5	4	M 12	50	43	57
32	42.4	2.6	38.0	3.0	18	100	42	18	140	50	66	4.0	51	65	4.5	4	M 16	55	51	65
40	48.3	2.6	45.0	3.0	18	110	45	18	150	60	76	4.0	61	75	4.5	4	M 16	55	61	75
50	60.3	2.9	57.0	3.2	20	125	48	18	165	72	88	4.0	73	87	4.5	4	M 16	60	73	87
65	76.1	2.9	76.1	3.6	22	145	52	18	185	94	110	4.0	95	109	4.5	8	M 16	60	95	109
80	88.9	3.2	88.9	4.0	24	160	58	18	200	105	121	4.0	106	120	4.5	8	M 16	65	106	120
100	114.3	3.6	108.0	4.0	24	190	65	22	235	128	150	4.5	129	149	5.0	8	M 20	70	129	149
125	139.7	4.0	133.0	4.0	26	220	68	26	270	154	176	4.5	155	175	5.0	8	M 24	80	155	175

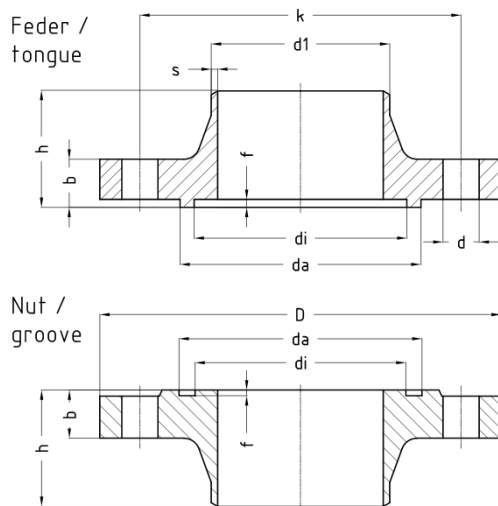
DIN2634 PN25 DN10-150 / DIN 2635 PN40 DN10-500																				
150	168.3	4.5	159.0	4.5	28	250	75	26	300	182	204	4.5	183	203	5.0	8	M 24	80	183	203
200	219.1	6.3			34	320	88	30	375	238	260	4.5	239	259	5.0	12	M 27	100	239	259
250	273.0	7.1			38	385	105	33	450	291	313	4.5	292	312	5.0	12	M 30	110	292	312
300	323.9	8.0			42	450	115	33	515	342	364	4.5	343	363	5.0	16	M 30	120	343	363
350	355.6	8.8			46	510	125	36	580	394	422	5.0	395	421	5.5	16	M 33	130	395	421
400	406.4	11.0			50	585	135	39	660	446	474	5.0	447	473	5.5	16	M 36	140	447	473
500	508.0	14.2			52	670	140	42	755	548	576	5.0	549	575	5.5	20	M 39	150	549	575

Table 39: Installation lengths in mm

53 Welding neck flanges - DIN EN 1092-1

- DIN EN - FL
- DIN EN - FL D
- DIN EN - FL C
- DIN EN - FL B1
- DIN- EN - FL B2
- FL - flange
- Form D - groove DIN EN 1092-1
- Form C - tongue DIN EN 1092-1
- Form B1 - raised face (Rz 50) DIN EN 1092-1
- Form B2 - raised face (Rz 12.5) DIN EN 1092-1

DN 10-150 DIN 2635 PN 40,
DN 200 DIN 2634 PN 25



Installation lengths in mm:

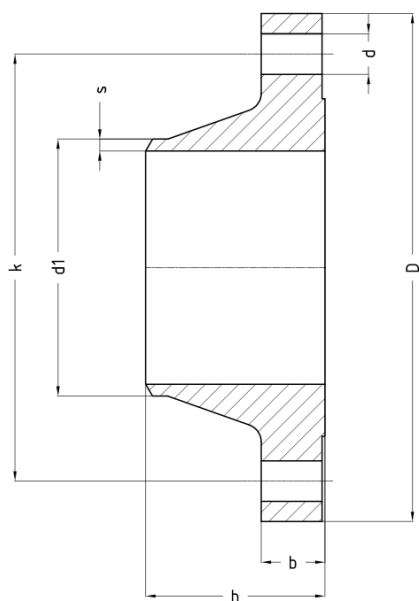
DIN EN 1092-1 PN25 DN200-500																		
Welding ends			Flange facing design											Screws			Sealing ring	
Series 1			Groove Tongue											DIN 931			DIN 2691	
DN	d1	s	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	da
200	219.1	6.3	30	310	80	26	360	238	260	4.5	239	259	5.0	12	M 24	90	239	259
250	273.0	7.1	32	370	88	30	425	291	313	4.5	292	312	5.0	12	M 27	90	292	312
300	323.9	8.0	34	430	92	30	485	342	364	4.5	343	363	5.0	16	M 27	100	343	363
350	355.6	8.0	38	490	100	33	555	394	422	5.0	395	421	5.5	16	M 30	110	395	421
400	406.4	8.8	40	550	110	36	620	446	474	5.0	447	473	5.5	16	M 33	120	447	473
500	508.0	10.0	44	660	125	36	730	548	576	5.0	549	575	5.5	20	M 33	130	549	575
DIN EN 1092-1 PN63 DN10-40 / PN100 DN10-40																		
DN	d1	s	b	k	h	d	D	di	da	F	di	da	f	Quantity	Thread	Length	di	Da
10	17.2	2.0	20	70	45	14	100	23	35	4.0	24	34	4.5	4	M 12	55	24	34
15	21.3	2.0	20	75	45	14	105	28	40	4.0	29	39	4.5	4	M 12	55	29	39
20	26.9	2.6	22	90	48	18	130	35	51	4.0	36	50	4.5	4	M 16	60	36	50

DIN EN 1092-1 PN25 DN200-500																			
25	33.7	2.6	24	100	58	18	140	42	58	4.0	43	57	4.5	4	M 16	65	43	57	
32	42.4	2.9	24	110	60	22	155	50	66	4.0	51	65	4.5	4	M 20	70	51	65	
40	48.3	2.9	26	125	62	22	170	60	76	4.0	61	75	4.5	4	M 20	70	61	75	
DIN EN 1092-1 PN63 DN50-125																			
DN	d1	S	b	k	h	d	D	di	da	f	di	da	F	Quantity	Thread	Length	di	da	
50	60.3	2.9	26	135	62	22	180	72	88	4.0	73	87	4.5	4	M 20	75	73	87	
65	76.1	3.2	26	160	68	22	205	94	110	4.0	95	109	4.5	8	M 20	75	95	109	
80	88.9	3.6	28	170	72	22	215	105	121	4.0	106	120	4.5	8	M 20	75	106	120	
100	114.3	4.0	30	200	78	26	250	128	150	4.5	129	149	5.0	8	M 24	90	129	149	
125	139.7	4.5	34	240	88	30	295	154	176	4.5	155	175	5.0	8	M 27	100	155	175	
150	168.3	5.6	36	280	95	33	345	182	204	4.5	183	203	5.0	8	M 30	110	183	203	
200	219.1	7.1	42	345	110	36	415	238	260	4.5	239	259	5.0	12	M 33	120	239	259	

54 Welding neck flanges - ANSI B16.5 raised face

ANSI-FL

- ANSI-FL 150lbs RF
- ANSI-FL 300lbs RF
- FL - flange
- Facing with large and small male / female
- Facing with large and small tongue / groove according to ANSI B16.5



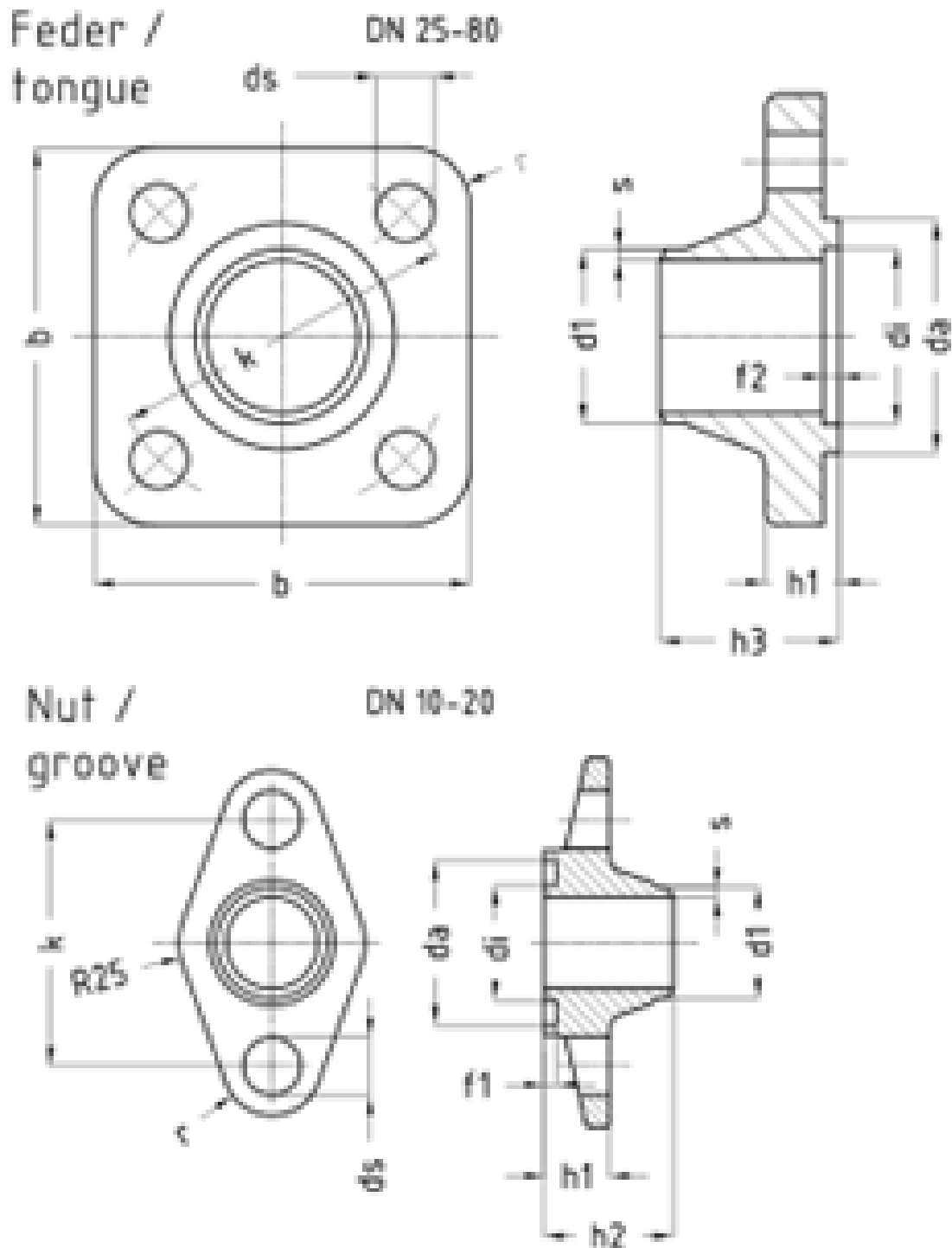
Installation lengths in mm:

Nominal size		Welding ends acc. to:													
DN	INCH	ANSI		ANSI-FL 150lbs RF / sq. in				Screws DIN 931		ANSI-FL 300lbs RF / sq. in				Screws DIN 931	
		d1	s	b	k	h	d	D	Quantity	B	k	h	d	D	Quantity
15	1/2"	21.3	2.8	11.6	60.3	48	15.7	90	4	14.7	66.7	53	15.7	95	4
20	3/4"	26.7	2.9	13.2	69.9	53	15.7	100	4	16.3	82.6	58	19.0	115	4
25	1"	33.4	3.4	14.7	79.4	56	15.7	110	4	17.9	88.9	62	19.0	125	4
32	1 1/4"	42.2	3.6	16.3	88.9	58	15.7	115	4	19.5	98.4	66	19.0	135	4
40	1 1/2"	48.3	3.7	17.9	98.4	62	15.7	125	4	21.1	114.3	69	22.3	155	4
50	2"	60.3	3.9	19.5	120.7	64	19.1	150	4	22.7	127.0	70	19.0	165	6
65	2 1/2"	73.0	5.2	22.7	139.7	70	19.1	180	4	25.9	149.2	77	22.3	190	8
80	3"	88.9	5.5	24.3	152.4	70	19.1	190	4	29.0	168.3	80	22.3	210	8
100	4"	114.3	6.0	24.3	190.5	77	19.1	230	8	32.2	200.0	86	22.3	255	8
125	5"	141.3	6.6	24.3	215.9	89	22.4	255	8	35.4	235.0	99	22.3	280	8
150	6"	168.3	7.1	25.9	241.3	89	22.4	280	8	37.0	269.9	99	22.3	320	12
200	8"	219.1	8.2	29.0	298.5	102	22.4	345	8	41.7	330.2	112	25.4	380	12
250	10"	273.0	9.3	30.6	362.0	102	25.4	405	12	48.1	387.4	118	28.4	445	16
300	12"	323.8	10.3	32.2	431.8	115	25.4	485	12	51.3	450.8	131	31.7	520	16
350	14"	355.6	11.1	35.4	476.3	127	28.4	535	12	54.4	514.4	143	31.7	585	20
400	16"	406.4	12.7	37.0	539.8	127	28.4	595	16	57.6	571.5	146	35.0	650	20

Nominal size		Welding ends acc. to:													
500	20"	508.0	15.1	43.3	635.0	145	31.8	700	20	64.0	685.8	162	35.0	775	24

55 Welding neck flanges - AWP

- AWP-FL
- AWP-FL N
- AWP-FL F
- FL - flange
- N - groove
- F - tongue



AWP-FL PN25 DN10-20 / PN40 DN25-80																										
	Welding ends											Flange facing design								Screws DIN 931			Sealing ring DIN 2691			
	Series 1		Series 2		ANSI							Groove				Tongue				Quantity	Thread	Length				
DN	d1	s	d1	s	d1	s	b	k	r	h1	ds	di	da	f1	h2	di	da	f2	h3				di	da		
10	17.2	1.8	15.0	2.5	17.1	2.3	88	60	13	16	14	28	40	3	31.5	29	39	4	32.0	2		M 12	45	29	39	
15	21.3	2.0	20.0	2.5	21.3	2.8	88	60	13	16	14	28	40	3	31.5	29	39	4	32.0	2		M 12	45	29	39	
20	26.9	2.3	25.0	2.5	26.7	2.9	88	60	13	16	14	28	40	3	31.5	29	39	4	32.0	2		M 12	45	29	39	
25	33.7	2.6	32.0	3.0	33.4	3.4	92	85	15	18	14	42	58	3	44.0	43	57	4	44.0	4		M 12	50	43	57	
32	42.4	2.6	38.0	3.0	42.2	3.6	92	85	15	18	14	42	58	3	44.0	43	57	4	44.0	4		M 12	50	43	57	
40	48.3	2.6	45.0	3.0	48.3	3.7	92	85	15	18	14	42	58	3	38.5	43	57	4	38.5	4		M 12	50	43	57	
50	60.3	2.9	57.0	3.2	60.3	3.9	132	135	20	28	18	84	96	3	43.0	85	95	4	43.0	4		M 16	75	A85x95*		
65	76.1	2.9	76.1	3.6	73.0	5.2	132	135	20	28	18	84	96	3	53.5	85	95	4	53.5	4		M 16	75	A85x95*		
80	88.9	3.2	88.9	4.0	88.9	5.5	132	135	20	28	18	84	96	3	53.5	85	95	4	53.5	4		M 16	75	A85x95*		

Table 40: Installation lengths

* = acc. to DIN 7603

56 Legal notices

- GEA AWP valves must be handled in accordance with the GEA AWP operating regulations.
- The safety instructions mentioned in the operating regulations must be observed.
- A hazard analysis is available for GEA AWP valves.
- GEA AWP valves must only be handled by authorised persons.
- The instructions for the use of personal protective equipment (PPE) must be observed.
- GEA AWP valves must be used for their intended purpose.
- This catalogue has been carefully created and checked; however, it may still contain errors. The technical specifications given in the catalogue are not contractually guaranteed properties. Technical specifications are only binding if they have been confirmed by us in writing.
- We reserve the right to make technical changes.
- Further information on our declarations of conformity, operating regulations, calculation software and the general terms and conditions can be found on our website www.awpvalves.com under the Tools/Downloads tab.
- Our general terms and conditions apply.

57 Coding of connections for small and service valves

GEA AWP valves can be manufactured with a variety of connection variants:

DN	Thread	Code	Welding ends		Dimensions	Code
DN8	M12x1.5 RA6	AL	DN6	R1	Ø10.2x1.6	C0
DN8	M12x1.5-taper	AY		ANSI 40	Ø1/8"x1.7	C1
DN8	M14x1.5 RA8	A4		ANSI 80	Ø1/8"x2.4	C2
DN8	M16x1.5 RA8	A5				
DN8	M16x1.5 RA10	A6	DN8	R1	Ø13.5x1.8	D0
DN8	M16x1.5-i	AZ		ANSI 40	Ø1/4"x2.2	D1
DN8	M16x1.5-taper	AC		ANSI 80	Ø1/4"x3.0	D2
DN8	M18x1.5 RA10	A7		12x2	Ø12x2.0	D3
DN8	M18x1.5 RA12	A8		12x3	Ø12x3.0	D4
DN8	M20x1.5 RA12	A9		R1 ext. L2=130 Niro	Ø13.5x1.8	D5
DN8	M22x1.5 RA14	AA		R1 ext. L2=130 C-St.	Ø13.5x1.8	D6
DN8	M22x1.5 RA15	AB				
DN8	M22x1.5	A0	DN10	R1	Ø17.2x1.8	E0
DN8	M22x1.5-taper	AD		ANSI 40	Ø3/8"x2.3	E1
DN20	M26x1.5 RA18	AS		ANSI 80	Ø3/8"x3.2	E2
DN20	M30x2 RA22	AT		R2	Ø15x2.5	E3
DN8	G1/4"	AF		18x3	Ø18x3.0	E4
DN8	G1/4"-taper	AG		R1 ext. L2=130 Niro	Ø17.2x1.8	E5
DN8	G1/4"-i	AH		R1 ext. L2=130 C-St.	Ø17.2x1.8	E6
DN8	G3/8"	AK		16x4 ext.L2=130 NIRO	Ø16x4.0	E7
DN8	G3/8"-i	AM		17,2x2	Ø17.2x2.0	E8
DN8	G3/8" RA10	AJ		R1 ext. L2=120 C-St.	Ø17.2x1.8	E9
DN8	G1/2"	A1		R1 ext. L2=140 Niro	Ø17.2x1.8	EA
DN8	G1/2"-LH	A2		R1 ext. L2=140 C-St.	Ø17.2x1.8	EB
DN8	G1/2" RA12	AN		R1 ext. L2=60 Niro	Ø17.2x1.8	EC
DN8	G1/2"-i	AU		R1 ext. L2=60 C-St.	Ø17.2x1.8	ED
DN8	G1/2" UM *)	AV		18x4 ext.L2=140 Niro	Ø18x4.0	EE
DN8	G1/2" **)	AW		18x4 ext.L2=140C-St	Ø18x4.0	EF
DN8	G1/2"-taper	AX		18x4 ext.L2=60 Niro	Ø18x4.0	EG
DN20	G3/4"	AE		18x4 ext.L2=60 C-St.	Ø18x4.0	EH
DN20	G3/4" RA18	AP				
DN8	1/4"NPT-male	A3	DN15	R1	Ø21.3x2.0	F0
DN8	1/4"NPT-female	AR		ANSI 40	Ø1/2"x2.8	F1
DN8	3/8"NPT-male	AI		ANSI 80	Ø1/2"x3.7	F2
DN8	3/8"NPT-female	B2		R2	Ø20x2.5	F3
DN8	1/2"NPT-male	B0		R1 ext. L2=130 Niro	Ø21.3x2.0	F5
DN8	1/2"NPT-female	B1		R1 ext. L2=130 C-St.	Ø21.3x2.0	F6
DN20	3/4"NPT-male	B3		R1 ext. L2=180 NIRO	Ø21.3x2.0	F7
DN8	M10-a	B4		ANSI 80 L2=130 C-St	Ø21.3x3.7	F8
DN20	G1"	B6	*) rotatable, welded to body			
DN8	G3/8" BSPT-male	B7				
DN8	G3/8" BSPT-female	B8	**) for one-piece blind nut			
DN8	3/8-18 NPTF-male	B9				
DN8	R3/8"-taper	BA				

i = female thread, a = male thread

These connections can be equipped with accessories.

	Accessories	Short designation	Code
UM+ST	Union nut with welding nipple	UM+ST	1
BM	Blind nut	BM	2
DM	Double nut left/right	DM	3
UM+SKB	Union nut with weld ball nipple	UM+SKB	4
UM+SR	Union nut with cutting ring	UM+SR	5
UM+SLT	Union nut with hose nipple	UM+SLT	6
DM+adapter	Double nut with adapter G1/2"-a/G1/4"-i	DM+adapter	7
UM+KKR	Union nut with clamping ring	UM+KKR	9

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