

REGULATING VALVES FOR HEATING TECHNOLOGIES

HRAR, HRAB, HRAR MAV

02.07.2026

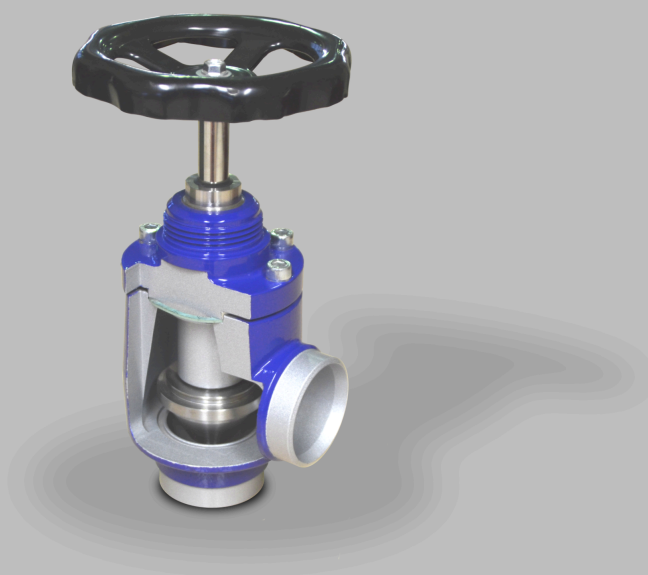


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1 HRAR / HRAB

HRAR: Control valve - shut-off capable - stem seal with spring-energised PTFE ring

HT - Temperature up to +200°C

HRAR	Connection	Form	Material	Valve type
HRAR	Materials			
HRAR PS25 / PS40 / PS63	Welding ends	Straight-way	St	HRAR D AE / DV
			NIRO	HRAR D AE NIRO / DV
		Angle	St	HRAR E AE / DV
			NIRO	HRAR E AE NIRO / DV
	Flanged ends	Straight-way	St	HRAR D FL / DV
			NIRO	HRAR D FL NIRO / DV
		Angle	St	HRAR E FL / DV
			NIRO	HRAR E FL NIRO / DV
	Soldering ends	Straight-way	St	HRAR D LE / DV
			NIRO	HRAR D LE NIRO / DV
		Angle	St	HRAR E LE / DV
			NIRO	HRAR E LE NIRO / DV
	Screwed ends	Straight-way	St	HRAR D SE / DV
			NIRO	HRAR D SE NIRO / DV
		Angle	St	HRAR E SE / DV
			NIRO	HRAR E SE NIRO / DV
HRAR MAV J+J PS25 / PS40 / PS63	Welding ends	Straight-way	St	HRAR MAV D AE DV
			NIRO	HRAR MAV D AE DV NIRO
			St	HRAR MAV G AE DV
			NIRO	HRAR MAV G AE DV NIRO
		Angle	St	HRAR MAV E AE DV
			NIRO	HRAR MAV E AE DV NIRO
HRAR MAV PS25 / PS40 / PS63	Welding ends	Straight-way	St	HRAR MAV D AE DV
			NIRO	HRAR MAV D AE DV NIRO
		Angle	St	HRAR MAV E AE DV
			NIRO	HRAR MAV E AE DV NIRO

DV = optional bonnet extension, St = steel NIRO = stainless steel

2 HRAR / HRAB

HRAB: Control valve - shut-off capable - stem seal with metal bellows

HT - Temperature up to +200°C

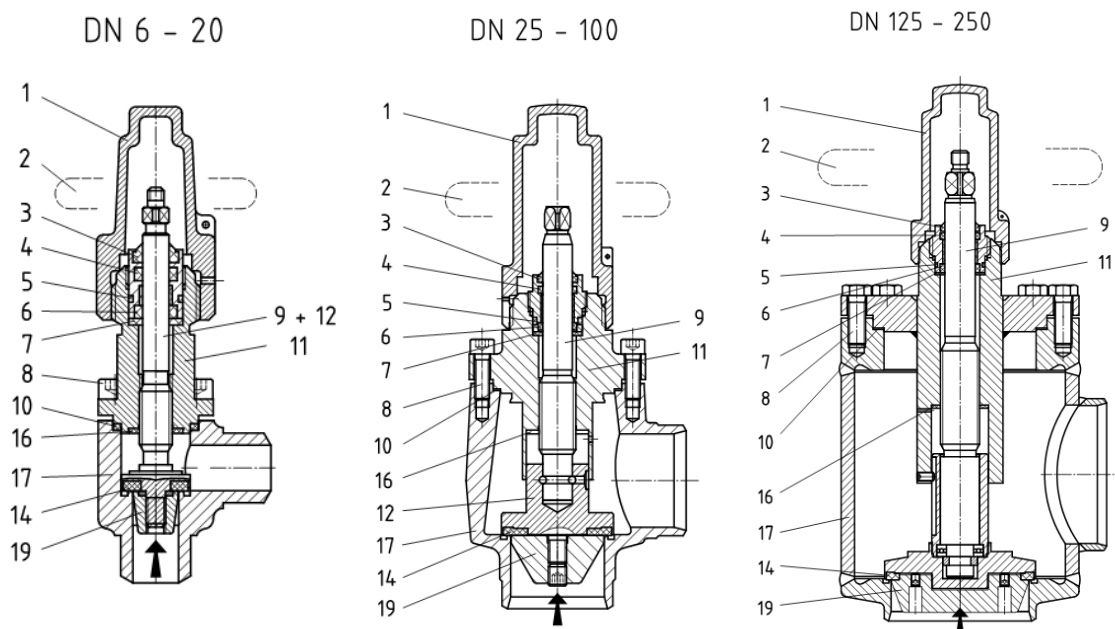
HRAB	Connection	Form	Material	Valve type
HRAB	Materials			
HRAB PS25-PS40	Welding ends	Straight-way	St	HRAB D AE / DV
			NIRO	HRAB D AE NIRO / DV
		Angle	St	HRAB E AE / DV
			NIRO	HRAB E AE NIRO / DV
	Flanged ends	Straight-way	St	HRAB D FL / DV
			NIRO	HRAB D FL NIRO / DV
		Angle	St	HRAB E FL / DV
			NIRO	HRAB E FL NIRO / DV
	Soldering ends	Straight-way	St	HRAB D LE / DV
	Solder ends		NIRO	HRAB D LE NIRO / DV
		Angle	St	HRAB E LE / DV
			NIRO	HRAB E LE NIRO / DV
Information				
	Valve stem sealing system			
	Insulation thicknesses			
	HR / K Handwheel / Cap			
	Comparison of European/American materials			
	Coding of connections for small and service valves			
	Accessories/fittings for AVR, HRAR, RV, RVA, RVAK, SS, UVA			
	DIN-FL welding neck flanges			
	EN-FL welding neck flanges			
	ANSI-FL welding neck flanges - smooth			
	AWP-FL welding neck flanges - AWP			
	Legal notices			

DV = optional bonnet extension, St = steel NIRO = stainless steel

3 HRAR materials

Designation and materials

HRAR HT - control valves



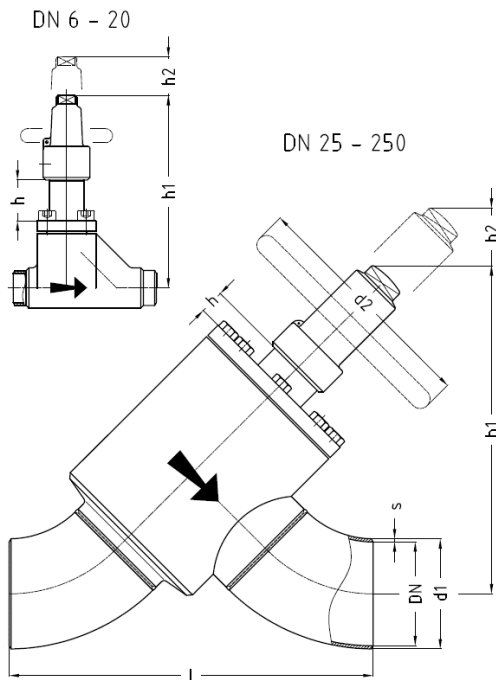
Part		Material for steel valves	Material for stainless steel valves
1	Cap	Aluminium AlSi10Mg	Aluminium AlSi10Mg
2	Handwheel	Steel	Steel
3	Wiper ring	NBR	NBR
4	O-ring A	CR, NBR, HNBR, EPDM, FPM*	CR, NBR, HNBR, EPDM, FPM*
5	O-ring B	CR, NBR, HNBR, EPDM, FPM*	CR, NBR, HNBR, EPDM, FPM*
6	Spring-loaded U-ring	PTFE	PTFE
7	Flat sealing ring for threaded bush	AFM30	AFM30
8	Bonnet screw	8.8	A2-70
9	Stem	X8CrNiS18-9 1.4305	X8CrNiS18-9 1.4305
10	Flat sealing ring for bonnet	AFM30	AFM30
11	Bonnet	S355J2+N 1.0577	X5CrNi18-10 1.4301
12	Valve disc	S355J2 1.0577	X8CrNiS18-9 1.4305
14	Flat sealing ring for valve disc	PTFE	PTFE
16	Back seal	PTFE	PTFE
17	Body	P235GH 1.0345 S355J2+N 1.0577 P355N 1.0562	X5CrNi18-10 1.4301
19	Regulating cone	S355J2 1.0577	X8CrNiS18-9 1.4305

* depending on the refrigerant used

4 HRAR D AE HT / HRAR D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...20 1/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...200 1"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Welding ends acc. to:															
		ISO Series 1			ISO Series 2		ANSI Sched 40		ANSI Sched 80		PN40/63, DN6-15: dimensions l to d2 as for DN20						
DN	INCH	d1	s1)	s2)	d1	s	d1	s	d1	s	l	h	h*)	h1	h1*)	h2	d2
6	1/8"	10.2	1.6	1.6			10.3	1.7	10.3	2.4	84	22	54	128	160	35	60
8	1/4"	13.5	1.8	1.8			13.7	2.2	13.7	3.0	84	22	54	128	160	35	60
10	3/8"	17.2	1.8	1.8	15.0	2.5	17.1	2.3	17.1	3.2	84	22	54	128	160	35	60
15	1/2"	21.3	2.0	2.0	20.0	2.5	21.3	2.8	21.3	3.7	84	22	54	128	160	35	60
20	3/4"	26.9	2.3	2.6	25.0	2.5	26.7	2.9	26.7	3.9	110	31	68	148	185	45	60
25	1"	33.7	2.6	2.6	32.0	3.0	33.4	3.4	33.4	4.5	140	18	78	188	231	70	120
32	1 1/4"	42.4	2.6	2.9	38.0	3.0	42.2	3.6	42.2	4.8	154	18	78	191	233	70	120
40	1 1/2"	48.3	2.6	2.9	45.0	3.0	48.3	3.7	48.3	5.1	156	13	73	208	251	80	140

Nominal size:		Welding ends acc. to:															
50	2"	60.3	2.9	2.9	57.0	3.2	60.3	3.9			182	13	73	214	259	80	140
65	2 1/2"	76.1	2.9	3.2	76.1	3.6	73.0	5.2			256	8	78	248	298	100	140
80	3"	88.9	3.2	3.6	88.9	4.0	88.9	5.5			304	21	78	326	367	110	180
100	4"	114.3	3.6	4.0	108.0	4.0	114.3	6.0			386	7	88	348	405	110	180
125	5"	139.7	4.0	4.5	133.0	4.0	141.3	6.6			461	29	129	420	491	140	300
150	6"	168.3	4.5	5.6	159.0	4.5	168.3	7.1			537	5	105	437	508	150	400
200	8"	219.1	6.3	7.1			219.1	8.2			708	11	102	610	675	170	630
250	10"	273.0	7.1				273.0	9.3			875	100		739		220	630

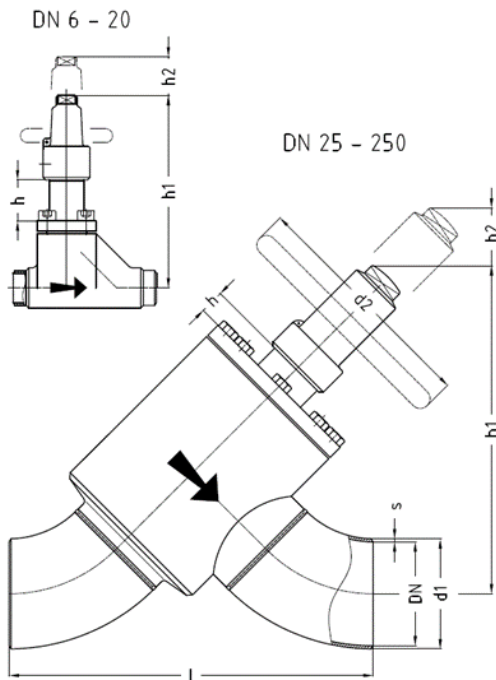
Table 1: Dimensions

1) PN25 / PN40 2) PN63 *) for valves with bonnet extension, h2 = dismantling dimension

5 HRAR D AE NIRO HT / HRAR D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR stainless steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



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	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...200 1"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Welding ends acc. to:															
		ISO Series 1			ISO Series 2		ANSI Sched 40		ANSI Sched 80								
DN	INCH	d1	s1)	s2)	d1	s	d1	s	d1	s	l	h	h*)	h1	h1*)	h2	d2
6	1/8"	10.2	1.6	1.6			10.3	1.7	10.3	2.4	110	31	68	148	185	45	60
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25	1"	33.7	2.6	2.6	32.0	3.0	33.4	3.4	33.4	4.5	140	18	78	188	231	70	120
32	1 1/4"	42.4	2.6	2.9	38.0	3.0	42.2	3.6	42.2	4.8	154	18	78	191	233	70	120
40	1 1/2"	48.3	2.6	2.9	45.0	3.0	48.3	3.7	48.3	5.1	156	13	73	208	251	80	140

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50	2"	60.3	2.9	2.9	57.0	3.2	60.3	3.9			182	13	73	214	259	80	140
65	2 1/2"	76.1	2.9	3.2	76.1	3.6	73.0	5.2			256	8	78	248	298	100	140
80	3"	88.9	3.2	3.6	88.9	4.0	88.9	5.5			304	21	78	326	367	110	180
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150	6"	168.3	4.5	5.6	159.0	4.5	168.3	7.1			537	5	105	437	508	150	400
200	8"	219.1	6.3	7.1			219.1	8.2			708	11	102	610	675	170	630
250	10"	273.0	7.1				273.0	9.3			875	100		739		220	630

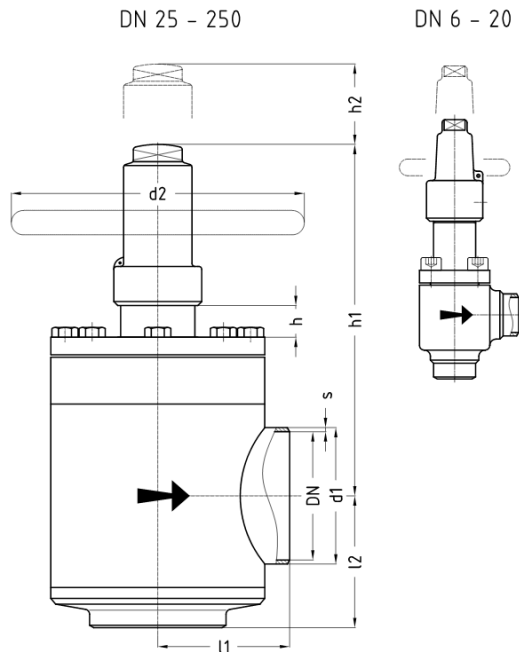
Table 2: Dimensions

1) PN25 / PN40 2) PN63 *) for valves with bonnet extension, h2 = dismantling dimension

6 HRAR E AE HT / HRAR E AE DV HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

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	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...200 1"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size: Welding ends acc. to:																		
		ISO Series 1			ISO Series 2		ANSI Sched 40		ANSI Sched 80		PN40/63, DN6-15: dimensions l to d2 as for DN20							
DN	INCH	d1	s1)	s2)	d1	s	d1	s	d1	s	l1	l2	h	h*)	h1	h1*)	h2	d2
6	1/8"	10.2	1.6	1.6			10.3	1.7	10.3	2.4	35	35	22	54	110	143	35	60
8	1/4"	13.5	1.8	1.8			13.7	2.2	13.7	3.0	35	35	22	54	110	143	35	60
10	3/8"	17.2	1.8	1.8	15.0	2.5	17.1	2.3	17.1	3.2	35	35	22	54	110	143	35	60
15	1/2"	21.3	2.0	2.0	20.0	2.5	21.3	2.8	21.3	3.7	35	35	22	54	110	143	35	60
20	3/4"	26.9	2.3	2.6	25.0	2.5	26.7	2.9	26.7	3.9	41	41	31	68	125	162	45	60
25	1"	33.7	2.6	2.6	32.0	3.0	33.4	3.4	33.4	4.5	60	60	18	78	180	240	90	120
32	1 1/4"	42.4	2.6	2.9	38.0	3.0	42.2	3.6	42.2	4.8	60	60	18	78	180	240	90	120
40	1 1/2"	48.3	2.6	2.9	45.0	3.0	48.3	3.7	48.3	5.1	70	70	13	73	205	265	110	140

Nominal size:		Welding ends acc. to:																
50	2"	60.3	2.9	2.9	57.0	3.2	60.3	3.9			70	70	13	73	205	265	110	140
65	2 1/2"	76.1	2.9	3.2	76.1	3.6	73.0	5.2			85	85	8	78	212	282	130	140
80	3"	88.9	3.2	3.6	88.9	4.0	88.9	5.5			100	100	21	78	291	350	150	180
100	4"	114.3	3.6	4.0	108.0	4.0	114.3	6.0			120	120	7	88	287	368	150	180
125	5"	139.7	4.0	4.5	133.0	4.0	141.3	6.6			135	135	29	129	360	456	190	300
150	6"	168.3	4.5	5.6	159.0	4.5	168.3	7.1			150	150	5	105	352	452	210	400
200	8"	219.1	6.3	7.1			219.1	8.2			195	195	11	102	513	608	240	630
250	10"	273.0	7.1				273.0	9.3			236	236	100		626		300	630

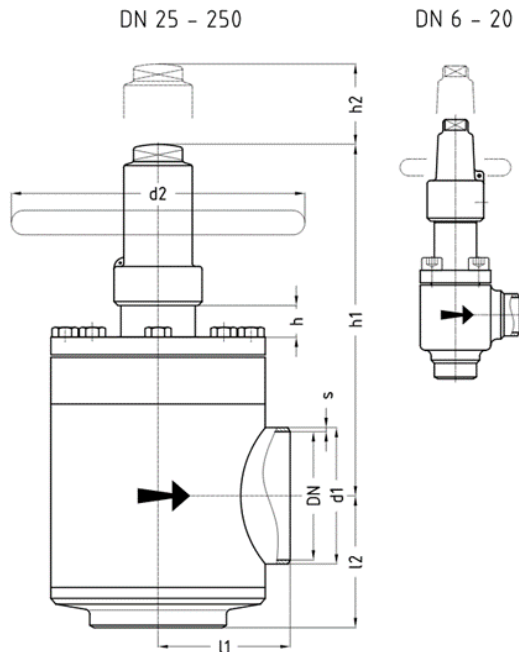
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	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...200 1"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size: Welding ends acc. to:																		
		ISO Series 1			ISO Series 2		ANSI Sched 40		ANSI Sched 80									
DN	INCH	d1	s1)	s2)	d1	s	d1	s	d1	s	l1	l2	h	h*)	h1	h1*)	h2	d2
6	1/8"	10.2	1.6	1.6			10.3	1.7	10.3	2.4	41	41	31	68	125	162	45	60
8	1/4"	13.5	1.8	1.8			13.7	2.2	13.7	3.0	41	41	31	68	125	162	45	60
10	3/8"	17.2	1.8	1.8	15.0	2.5	17.1	2.3	17.1	3.2	41	41	31	68	125	162	45	60
15	1/2"	21.3	2.0	2.0	20.0	2.5	21.3	2.8	21.3	3.7	41	41	31	68	125	162	45	60
20	3/4"	26.9	2.3	2.6	25.0	2.5	26.7	2.9	26.7	3.9	41	41	31	68	125	162	45	60
25	1"	33.7	2.6	2.6	32.0	3.0	33.4	3.4	33.4	4.5	60	60	18	78	180	240	90	120
32	1 1/4"	42.4	2.6	2.9	38.0	3.0	42.2	3.6	42.2	4.8	60	60	18	78	180	240	90	120
40	1 1/2"	48.3	2.6	2.9	45.0	3.0	48.3	3.7	48.3	5.1	70	70	13	73	205	265	110	140

Nominal size:		Welding ends acc. to:																
50	2"	60.3	2.9	2.9	57.0	3.2	60.3	3.9			70	70	13	73	205	265	110	140
65	2 1/2"	76.1	2.9	3.2	76.1	3.6	73.0	5.2			85	85	8	78	212	282	130	140
80	3"	88.9	3.2	3.6	88.9	4.0	88.9	5.5			100	100	21	78	291	350	150	180
100	4"	114.3	3.6	4.0	108.0	4.0	114.3	6.0			120	120	7	88	287	368	150	180
125	5"	139.7	4.0	4.5	133.0	4.0	141.3	6.6			135	135	29	129	360	456	190	300
150	6"	168.3	4.5	5.6	159.0	4.5	168.3	7.1			150	150	5	105	352	452	210	400
200	8"	219.1	6.3	7.1			219.1	8.2			195	195	11	102	513	608	240	630
250	10"	273.0	7.1				273.0	9.3			236	236	100		626		300	630

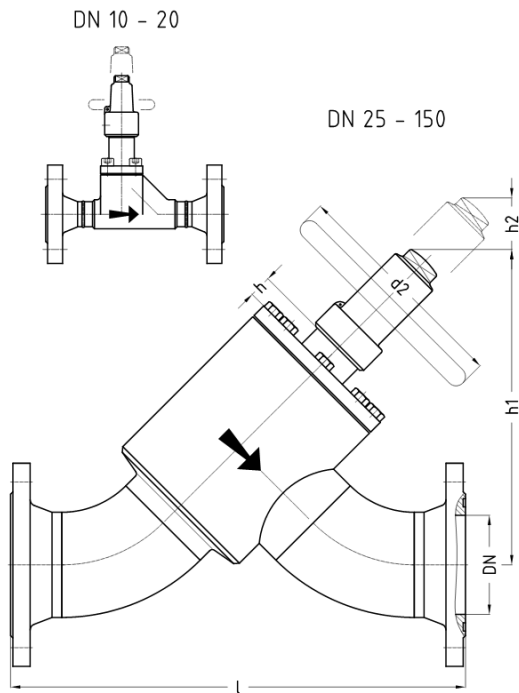
Table 4: Dimensions

1) PN25 / PN40 2) PN63 *) for valves with bonnet extension, h2 = dismantling dimension

8 HRAR D FL HT / HRAR D FL DV HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...20 3/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...200 1"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Flanged ends acc. to:										
		AWP DN10-20 PN25 DN25-80 PN40	PN25 DIN 2634 EN1092-1	PN40 DIN 2635 EN1092-1	PN63 DIN 2636 EN1092-1	ANSI 300 RF	PN40/63, DN6-15: dimensions l to d2 as for DN20					
DN	INCH	l	l	l	l	l / l1)	h	h*)	h1	h1*)	h2	d2
10	3/8"	149	156	182	202		22	54	128	160	35	60
15	1/2"	149	162	188	202	192/218	22	54	128	160	35	60
20	3/4"	175	192	192	208	228	31	68	148	185	45	60
25	1"	230	222	222	258	266	18	78	188	231	70	120
32	1 1/4"	244	240	240	276	286	18	78	191	233	70	120
40	1 1/2"	235	248	248	282	295	13	73	208	251	80	140
50	2"	270	280	280	308	324	13	73	214	259	80	140

Nominal size:		Flanged ends acc. to:										
65	2 1/2"	365	362	362	394	410	8	78	248	298	100	140
80	3"	413	422	422	450	464	21	78	326	367	110	180
100	4"		518	518	544	560	7	88	348	405	110	180
125	5"		599	599	639	661	29	129	420	491	140	300
150	6"		689	689	729	737	5	105	437	508	150	400
200	8"		870	886	930	934	11	102	610	675	170	630
250	10"		1053	1087	1127	1113	100		739		220	630

Table 5: Dimensions

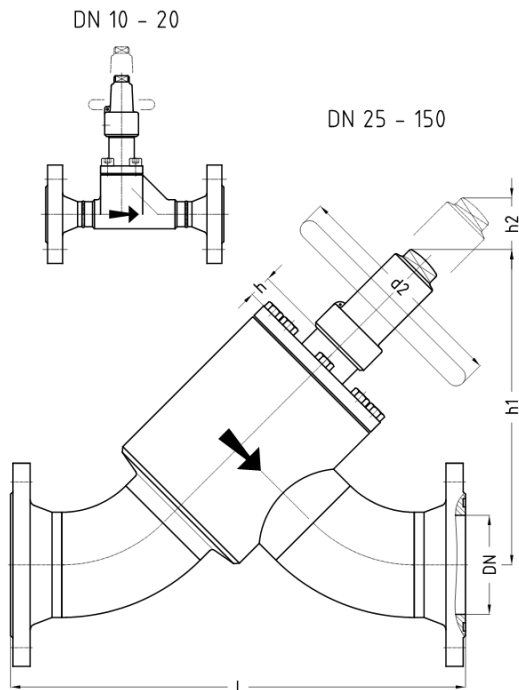
I¹⁾ PN40/PN63 *) for valves with bonnet extension, h2 = dismantling dimension

DIN/EN flange facings as standard: groove DIN 2512

9 HRAR D FL NIRO HT / HRAR D FL DV NIRO HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR stainless steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...20 3/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...200 1"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Flanged ends acc. to:										
		AWP DN10-20 PN25 DN25-80 PN40	PN25 DIN 2634 EN1092-1	PN40 DIN 2635 EN1092-1	PN63 DIN 2636 EN1092-1	ANSI 300 RF						
DN	INCH	L	I	I	I	L	h	h*)	h1	h1*)	h2	d2
10	3/8"	175	182	182	202		31	68	148	185	45	60
15	1/2"	175	188	188	202	218	31	68	148	185	45	60
20	3/4"	175	192	192	208	228	31	68	148	185	45	60
25	1"	230	222	222	258	266	18	78	188	231	70	120
32	1 1/4"	244	240	240	276	286	18	78	191	233	70	120
40	1 1/2"	235	248	248	282	295	13	73	208	251	80	140
50	2"	270	280	280	308	324	13	73	214	259	80	140

Nominal size:		Flanged ends acc. to:										
65	2 1/2"	365	362	362	394	410	8	78	248	298	100	140
80	3"	413	422	422	450	464	21	78	326	367	110	180
100	4"		518	518	544	560	7	88	348	405	110	180
125	5"		599	599	639	661	29	129	420	491	140	300
150	6"		689	689	729	737	5	105	437	508	150	400
200	8"		870	886	930	934	11	102	610	675	170	630
250	10"		1053	1087	1127	1113	100		739		220	630

Table 6: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension, DIN/EN flange facings with DIN 2512 groove as standard

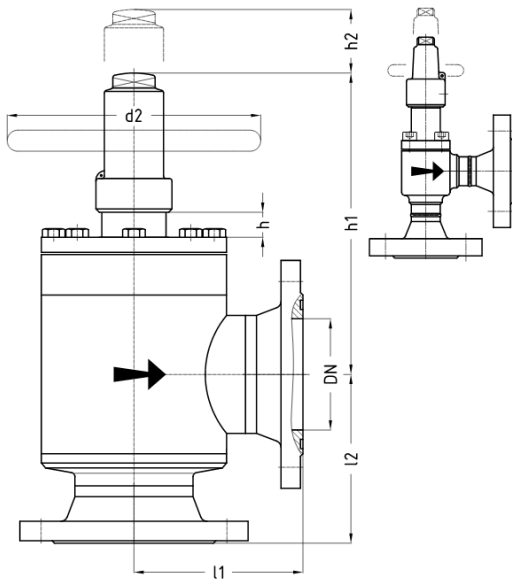
10 HRAR E FL HT / HRAR E FL DV HT

E: Angle, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 25 – 150

DN 10 – 20



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN10...20 3/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...200 1"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size: Flanged ends acc. to:																	
		AWP DN10-20 PN25 DN25-80 PN40		PN25 DIN2634 EN1092-1		PN40 DIN 2635 EN1092-1		PN63 DIN 2636 EN1092-1		ANSI 300 RF		PN40/63, DN6-15: dimensions l to d2 as for DN20					
DN	INCH	l1	l2	l1	l2	l1	l2	l1	l2	l1/l11	l2/l21	h	h*)	h1	h1*)	h2	d2
10	3/8"	67.5	67.5	71	71	77	77	87	87			22	54	110	143	35	60
15	1/2"	67.5	67.5	74	74	80	80	87	87	89/95	89/95	22	54	110	143	35	60
20	3/4"	73.5	73.5	82	82	82	82	90	90	100	100	31	68	125	162	45	60
25	1"	105	105	101	101	101	101	119	119	123	123	18	78	180	240	90	120
32	1 1/4"	105	105	103	103	103	103	121	121	126	126	18	78	180	240	90	120
40	1 1/2"	110	110	116	116	116	116	133	133	139	139	13	73	205	265	110	140
50	2"	114	114	119	119	119	119	133	133	141	141	13	73	205	265	110	140

Nominal size:		Flanged ends acc. to:															
65	2 1/2"	140	140	138	138	138	138	154	154	162	162	8	78	212	282	130	140
80	3"	155	155	159	159	159	159	173	173	180	180	21	78	291	350	150	180
100	4"			186	186	186	186	199	199	207	207	7	88	287	368	150	180
125	5"			204	204	204	204	224	224	235	235	29	129	360	456	190	300
150	6"			226	226	226	226	246	246	250	250	5	105	352	452	210	400
200	8"			276	276	284	284	306	306	308	308	11	102	513	608	240	630
250	10"			325	325	342	342	362	362	355	355	100		626		300	630

Table 7: Dimensions

l1¹⁾, l2¹⁾ PN40/PN63 *) for valves with bonnet extension, h2 = dismantling dimension DIN/EN flange facings with DIN 2512 groove as standard

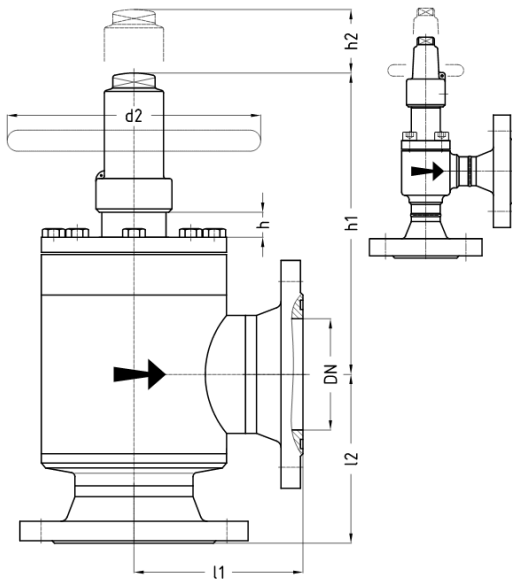
11 HRAR E FL NIRO HT / HRAR E FL DV NIRO HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR stainless steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 25 – 150

DN 10 – 20



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN10...20 3/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...200 1"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Flanged ends acc. to:															
		AWP		PN25		PN40		PN63		ANSI							
		DN10-20 PN25		DIN2634		DIN 2635		DIN 2636		300 RF							
		DN25-80 PN40		EN1092-1		EN1092-1		EN1092-1									
DN	INCH	l1	l2	l1	l2	l1	l2	l1	l2	l1	l2	h	h*)	h1	h1*)	h2	d2
10	3/8"	73.5	73.5	77	77	77	77	87	87			31	68	125	162	45	60
15	1/2"	73.5	73.5	80	80	80	80	87	87	95	95	31	68	125	162	45	60
20	3/4"	73.5	73.5	82	82	82	82	90	90	100	100	31	68	125	162	45	60
25	1"	105	105	101	101	101	101	119	119	123	123	18	78	180	240	90	120
32	1 1/4"	105	105	103	103	103	103	121	121	126	126	18	78	180	240	90	120
40	1 1/2"	110	110	116	116	116	116	133	133	139	139	13	73	205	265	110	140
50	2"	114	114	119	119	119	119	133	133	141	141	13	73	205	265	110	140

Nominal size:		Flanged ends acc. to:															
65	2 1/2"	140	140	138	138	138	138	154	154	162	162	8	78	212	282	130	140
80	3"	155	155	159	159	159	159	173	173	180	180	21	78	291	350	150	180
100	4"			186	186	186	186	199	199	207	207	7	88	287	368	150	180
125	5"			204	204	204	204	224	224	235	235	29	129	360	456	190	300
150	6"			226	226	226	226	246	246	250	250	5	105	352	452	210	400
200	8"			276	276	284	284	306	306	308	308	11	102	513	608	240	630
250	10"			325	325	342	342	362	362	355	355	100		626		300	630

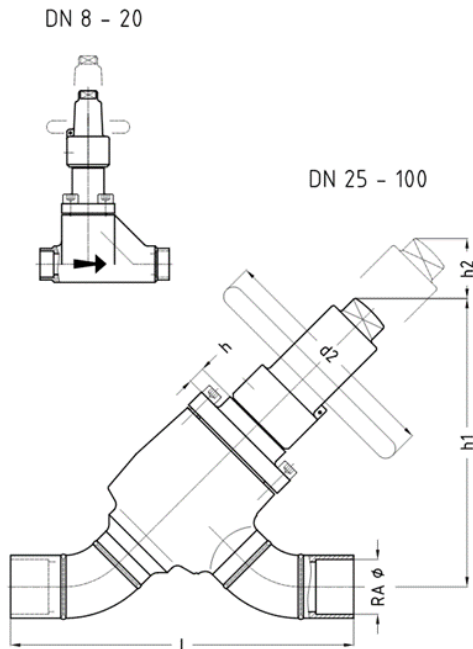
Table 8: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension, DIN/EN flange facings with DIN 2512 groove as standard

12 HRAR D LE HT / HRAR D LE DV HT

D: Straight-way, **LE:** Soldering ends, **DV:** Bonnet extension **HT:** Temperature up to +200°C

HRAR steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:		Soldering ends acc. to:									
					PN40/63, DN6-15: dimensions l to d2 as for DN20						
DN	RAØ				l	h	h*)	h1	h1*)	h2	d2
8	10				84	22	54	128	160	35	60
10	12				84	22	54	128	160	35	60
15	15				84	22	54	128	160	35	60
15	18				84	22	54	128	160	35	60
20	22				110	31	68	148	185	45	60
25	28				212	18	78	188	231	70	120
32	35				236	18	78	191	233	70	120
40	42				238	13	73	208	251	80	140
50	54				284	13	73	214	259	80	140
65	64				366	8	78	248	298	100	140
65	76				366	8	78	248	298	100	140

Nominal size:	Soldering ends acc. to:							
80	89	406	21	78	326	367	110	180
100	108	518	7	88	348	405	110	180

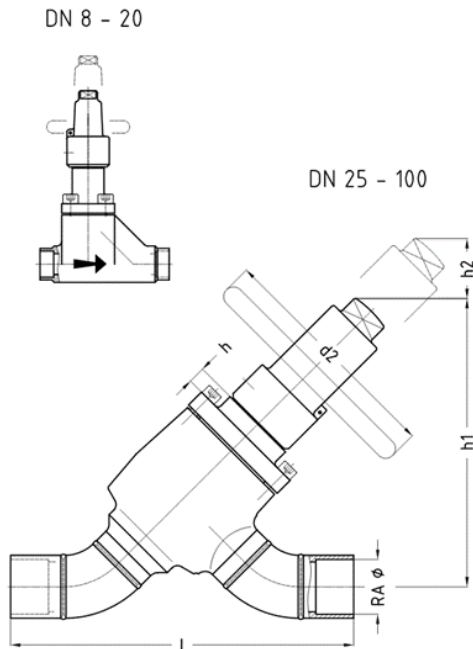
Table 9: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

13 HRAR D LE NIRO HT / HRAR D LE DV NIRO HT

D: Straight-way, **LE:** Soldering ends, **DV:** Bonnet extension **HT:** Temperature up to +200°C

HRAR stainless steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	43	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:		Soldering ends acc. to:							
DN	RAØ	l	h	h*)	h1	h1*)	h2	d2	
8	10	110	31	68	148	185	45	60	
10	12	110	31	68	148	185	45	60	
15	15	110	31	68	148	185	45	60	
15	18	110	31	68	148	185	45	60	
20	22	110	31	68	148	185	45	60	
25	28	212	18	78	188	231	70	120	
32	35	236	18	78	191	233	70	120	
40	42	238	13	73	208	251	80	140	
50	54	284	13	73	214	259	80	140	
65	64	366	8	78	248	298	100	140	
65	76	366	8	78	248	298	100	140	
80	89	406	21	78	326	367	110	180	

Nominal size:	Soldering ends acc. to:							
100	108	518	7	88	348	405	110	180

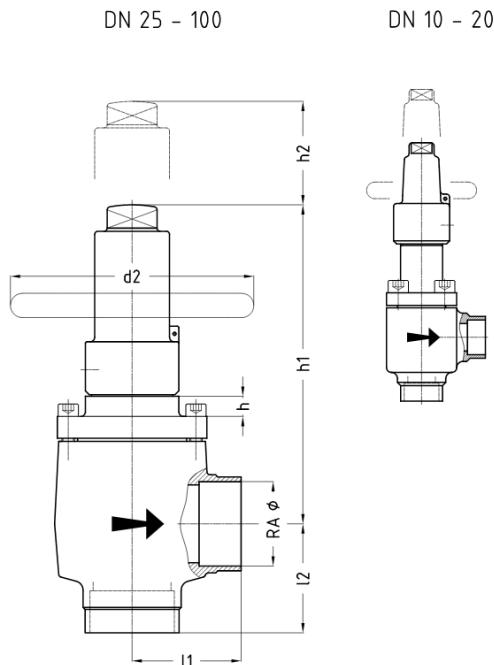
Table 10: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

14 HRAR E LE HT / HRAR E LE DV HT

E: Angle, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:	Soldering ends acc. to:	PN40/63, DN6-15: dimensions l to d2 as for DN20							
DN	RAØ	l1	l2	h	h*)	h1	h1*)	h2	d2
10	12	35	35	22	54	110	143	35	60
15	15	35	35	22	54	110	143	35	60
15	18	35	35	22	54	110	143	35	60
20	22	41	41	31	68	125	162	45	60
25	28	60	60	18	78	180	240	90	120
32	35	60	60	18	78	180	240	90	120
40	42	70	70	13	73	205	265	110	140
50	54	70	70	13	73	205	265	110	140
65	64	140	140	8	78	212	282	130	140
65	76	140	140	8	78	212	282	130	140
80	89	151	151	21	78	291	350	150	180

Nominal size:	Soldering ends acc. to:								
100	108	186	186	7	88	287	368	150	180

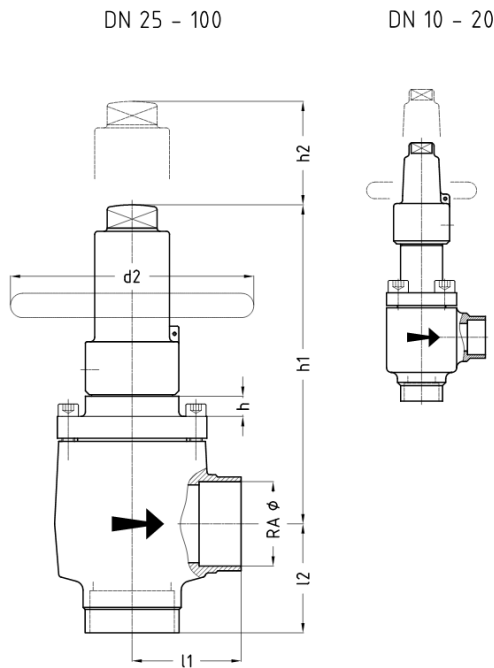
Table 11: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

15 HRAR E LE NIRO HT / HRAR E LE DV NIRO HT

E: Angle, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

Control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:		Soldering ends acc. to:							
DN	RAØ	l1	l2	h	h*)	h1	h1*)	h2	d2
10	12	41	41	31	68	125	162	45	60
15	15	41	41	31	68	125	162	45	60
15	18	41	41	31	68	125	162	45	60
20	22	41	41	31	68	125	162	45	60
25	28	60	60	18	78	180	240	90	120
32	35	60	60	18	78	180	240	90	120
40	42	70	70	13	73	205	265	110	140
50	54	70	70	13	73	205	265	110	140
65	64	140	140	8	78	212	282	130	140
65	76	140	140	8	78	212	282	130	140
80	89	151	151	21	78	291	350	150	180
100	108	186	186	7	88	287	368	150	180

Table 12: Dimensions

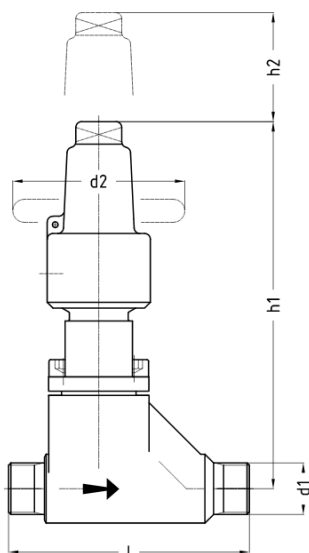
*) for valves with bonnet extension, h2 = dismantling dimension

16 HRAR D SE HT / HRAR D SE DV HT

D: Straight-way, **SE:** Screwed ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

NOTICE! Installation lengths (l) may vary due to the different threads.



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:	Screwed ends acc. to:							
		PN40/63, DN6-15: dimensions l to d2 as for DN20						
DN	d1	l	h	h*)	h1	h1*)	h2	d2
8	for coding, connections, see Coding of connections for small and service valves [► 75]	84	22	54	128	160	35	60
20		110	31	68	148	185	45	60

Table 13: Dimensions

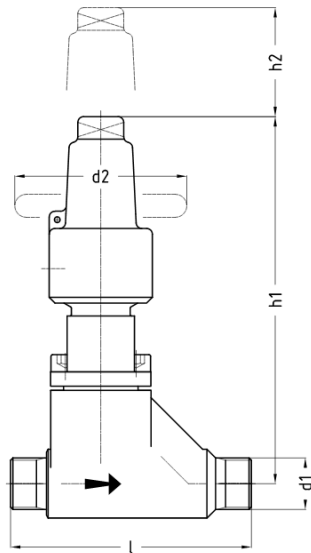
*) for valves with bonnet extension, h2 = dismantling dimension

17 HRAR D SE NIRO HT / HRAR D SE DV NIRO HT

D: Straight-way, **SE:** Screwed ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR stainless steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

NOTICE! Installation lengths (l) may vary due to the different threads.



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:	Screwed ends acc. to								
DN	d1	l	h	h*)	h1	h1*)	h2	d2	
8	For coding, connections, see Coding of connections for small and service valves [► 75]	110	31	68	148	185	45	60	
20		110	31	68	148	185	45	60	

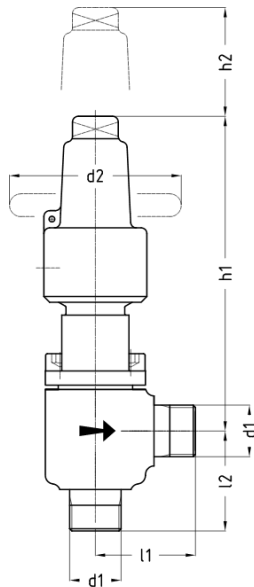
Table 14: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

18 HRAR E SE HT / HRAR E SE DV HT

E: Angle, **SE:** Screwed ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! Installation lengths (l) may vary due to the different threads.

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:	Screwed ends acc. to:	PN40/63, DN6-15: dimensions l to d2 as for DN20							
DN	d1	l1	l2	h	h*)	h1	h1*)	h2	d2
8	for coding, connections, see Coding of connections for small and service valves [► 75]	35	35	22	54	110	143	35	60
20		41	41	31	68	125	162	45	60

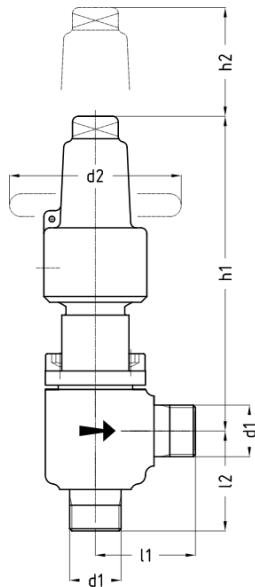
Table 15: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

19 HRAR E SE NIRO HT / HRAR E SE DV NIRO HT

E: Angle, **SE:** Screwed ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR stainless steel control valve - shut-off capable - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



NOTICE! Installation lengths (l) may vary due to the different threads.

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 8...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:	Screwed ends acc. to:								
DN	d1	l1	l2	h	h*)	h1	h1*)	h2	d2
8	for coding, connections, see Coding of connections for small and service valves ▶ 75	41	41	31	68	125	162	45	60
20		41	41	31	68	125	162	45	60

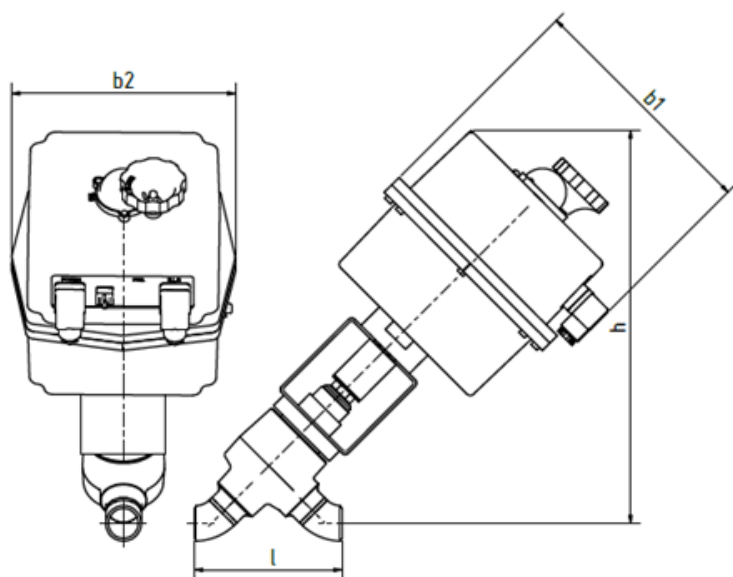
Table 16: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

20 HRAR MAV D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV steel control valve, shut-off capable, with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65 1/8" ...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:					PN40/PN63, DN6-15: Dimensions same as for DN20									
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension					
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	h*)	b1	b2	
6	1/8"	10.2	1.6	1.6	10.3	1.7	10.3	2.4	84	TBD	TBD	TBD	TBD	
8	1/4"	13.5	1.8	1.8	13.7	2.2	13.7	3.0	84	TBD	TBD	TBD	TBD	
10	3/8"	17.2	1.8	1.8	17.1	2.3	17.1	3.2	84	TBD	TBD	TBD	TBD	
15	1/2"	21.3	2.0	2.0	21.3	2.8	21.3	3.7	84	TBD	TBD	TBD	TBD	
20	3/4"	26.9	2.3	2.6	26.7	2.9	26.7	3.9	110	TBD	TBD	TBD	TBD	
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	140	374	385	231	213	
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	154	374	385	231	213	
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	156	TBD	TBD	TBD	TBD	
50	2"	60.3	2.9	2.9	60.3	3.9			182	TBD	TBD	TBD	TBD	
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			256	TBD	TBD	TBD	TBD	

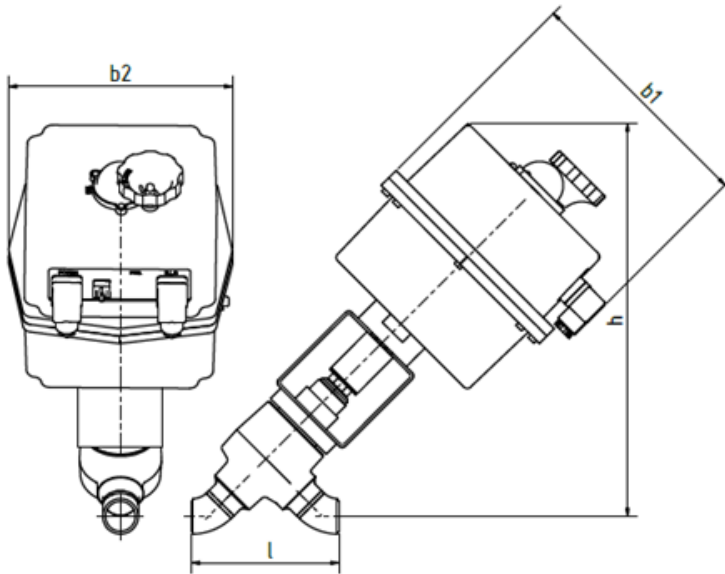
Table 17: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

21 HRAR MAV D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV stainless steel control valve, shut-off capable, with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65	PN25	25	25	25	PS [bar]
1/8"...2 1/2"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:													
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension				
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	h*)	b1	b2
6	1/8"	10.2	1.6	1.6	10.3	1.7	10.3	2.4	110	TBD	TBD	TBD	TBD
8	1/4"	13.5	1.8	1.8	13.7	2.2	13.7	3.0	110	TBD	TBD	TBD	TBD
10	3/8"	17.2	1.8	1.8	17.1	2.3	17.1	3.2	110	TBD	TBD	TBD	TBD
15	1/2"	21.3	2.0	2.0	21.3	2.8	21.3	3.7	110	TBD	TBD	TBD	TBD
20	3/4"	26.9	2.3	2.6	26.7	2.9	26.7	3.9	110	TBD	TBD	TBD	TBD
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	140	374	385	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	154	374	385	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	156	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			182	TBD	TBD	TBD	TBD
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			256	TBD	TBD	TBD	TBD

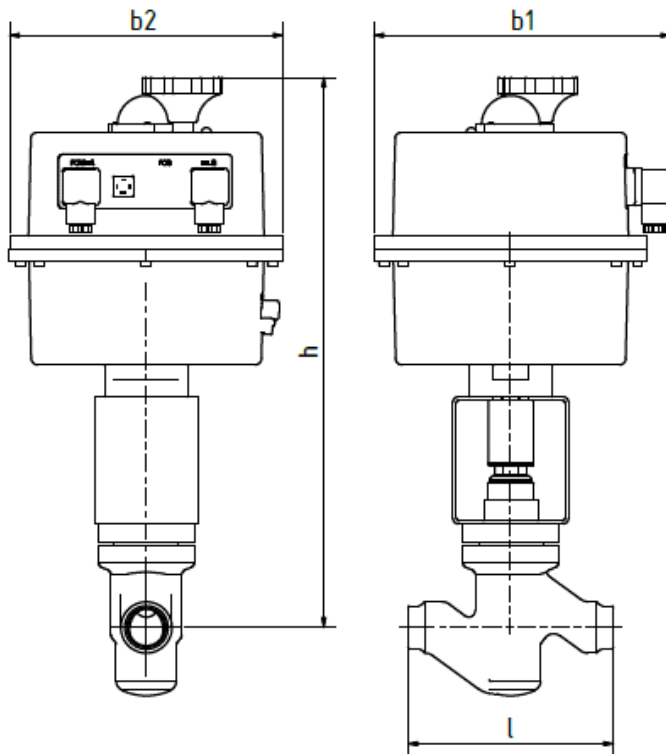
Table 18: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

22 HRAR MAV D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV steel control valve, shut-off capable, with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65 1/8"...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:													
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension				
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	h*)	b1	b2
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	160	428	444	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	180	428	444	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	200	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			230	TBD	TBD	TBD	TBD
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			290	TBD	TBD	TBD	TBD

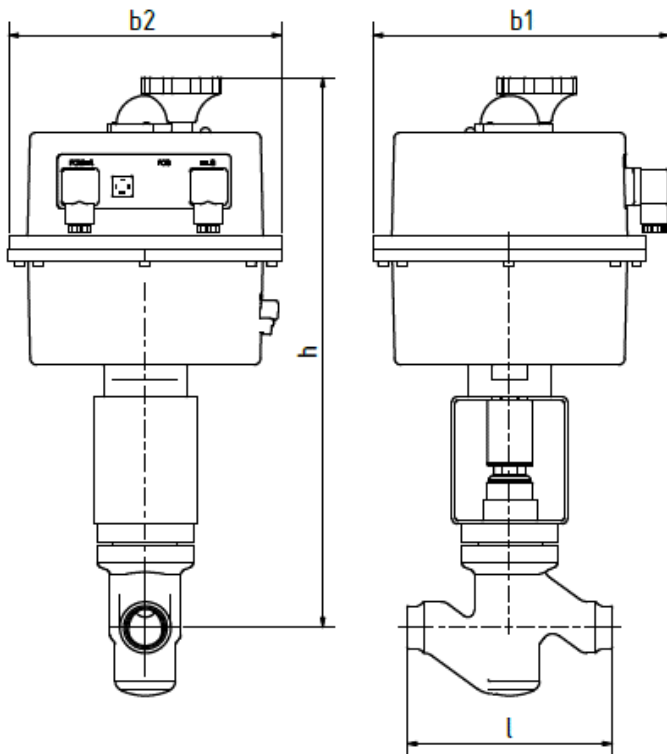
Table 19: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

23 HRAR MAV D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV stainless steel control valve, shut-off capable, with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...50 1/8"...2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:													
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension				
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	h*)	b1	b2
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	160	428	444	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	180	428	444	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	200	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			230	TBD	TBD	TBD	TBD

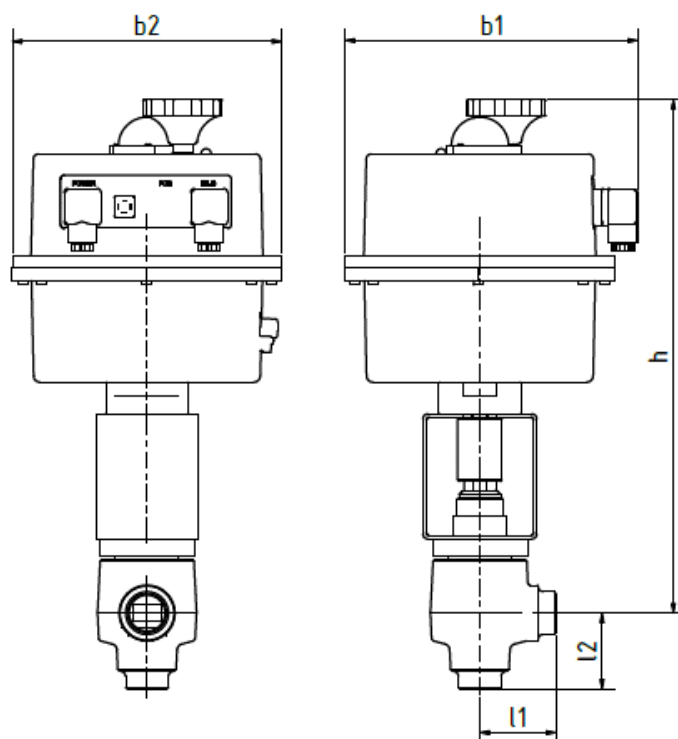
Table 20: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

24 HRAR MAV E AE DV HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV steel control valve, shut-off capable, with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65	PN25	25	25	25	PS [bar]
1/8"...2 1/2"	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:					PN40/PN63, DN6-15: Dimensions same as for DN20									
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension					
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l1	l2	h	h*)	b1	b2
6	1/8"	10.2	1.6	1.6	10.3	1.7	10.3	2.4	35	35	TBD	TBD	TBD	TBD
8	1/4"	13.5	1.8	1.8	13.7	2.2	13.7	3.0	35	35	TBD	TBD	TBD	TBD
10	3/8"	17.2	1.8	1.8	17.1	2.3	17.1	3.2	35	35	TBD	TBD	TBD	TBD
15	1/2"	21.3	2.0	2.0	21.3	2.8	21.3	3.7	35	35	TBD	TBD	TBD	TBD
20	3/4"	26.9	2.3	2.6	26.7	2.9	26.7	3.9	41	41	TBD	TBD	TBD	TBD
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	60	60	406	422	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	60	60	406	422	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	70	70	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			70	70	TBD	TBD	TBD	TBD
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			85	85	TBD	TBD	TBD	TBD

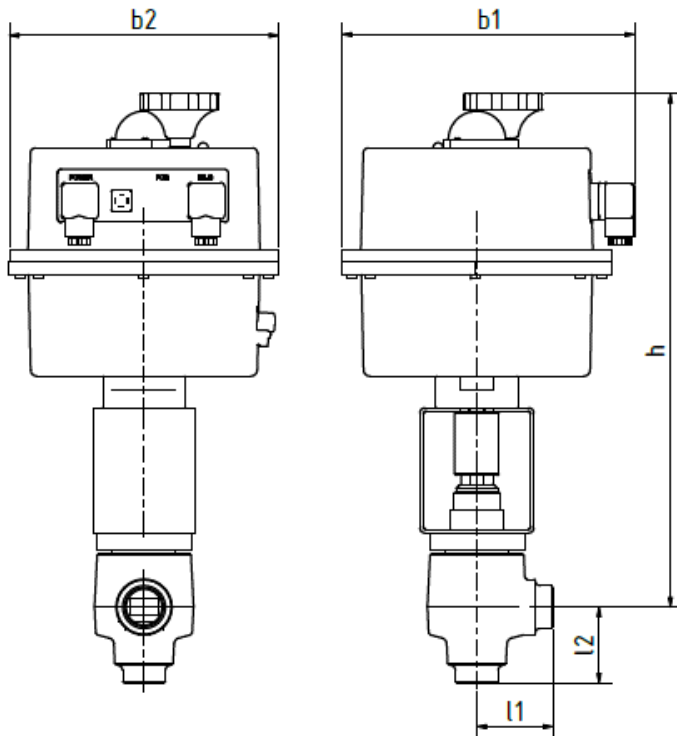
Table 21: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

25 HRAR MAV E AE DV NIRO HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV stainless steel control valve, shut-off capable, with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 6...65 1/8" ... 2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]

Nominal size:														
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension					
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l1	l2	h	h*)	b1	b2
6	1/8"	10.2	1.6	1.6	10.3	1.7	10.3	2.4	41	41	TBD	TBD	TBD	TBD
8	1/4"	13.5	1.8	1.8	13.7	2.2	13.7	3.0	41	41	TBD	TBD	TBD	TBD
10	3/8"	17.2	1.8	1.8	17.1	2.3	17.1	3.2	41	41	TBD	TBD	TBD	TBD
15	1/2"	21.3	2.0	2.0	21.3	2.8	21.3	3.7	41	41	TBD	TBD	TBD	TBD
20	3/4"	26.9	2.3	2.6	26.7	2.9	26.7	3.9	41	41	TBD	TBD	TBD	TBD
25	1"	33.7	2.6	2.6	33.4	3.4	33.4	4.5	60	60	406	422	231	213
32	1 1/4"	42.4	2.6	2.9	42.2	3.6	42.2	4.8	60	60	406	422	231	213
40	1 1/2"	48.3	2.6	2.9	48.3	3.7	48.3	5.1	70	70	TBD	TBD	TBD	TBD
50	2"	60.3	2.9	2.9	60.3	3.9			70	70	TBD	TBD	TBD	TBD
65	2 1/2"	76.1	2.9	3.2	73.0	5.2			85	85	TBD	TBD	TBD	TBD

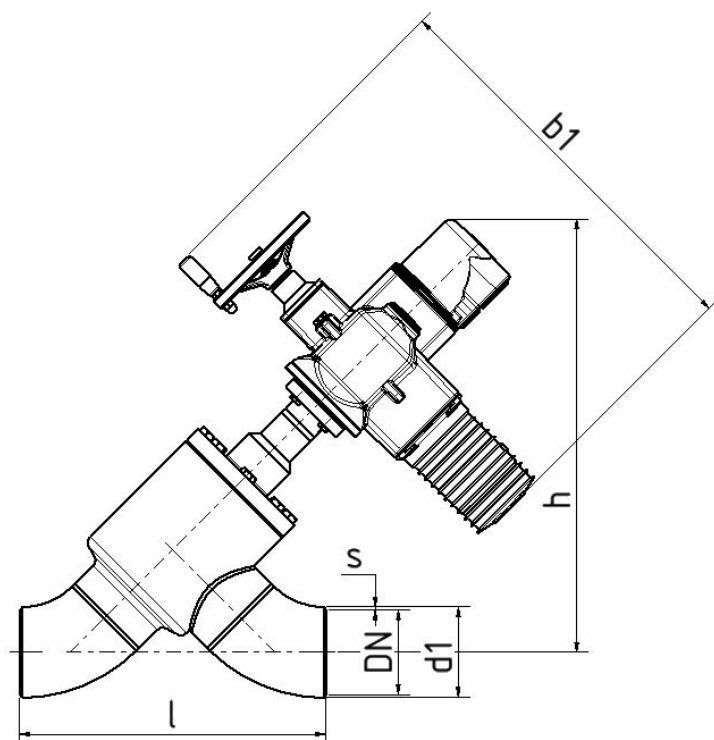
Table 22: Dimensions

1) PN25 / PN40, 2) PN63 PN63 *) for valve with bonnet extension

26 HRAR MAV D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV steel control valve, shut-off capable, with electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 80...200 3"...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:																		
ISO Series 1					ANSI Sched 40		ANSI Sched 80		Overall dimension	PS25			PS40			PS63		
DN	INCH	d1	s1	s2	d1	s	d1	s	l	h	b1	b2	h	b1	b2	h	b1	b2
80	3"	88.9	3.2	3.6	88.9	5.5			304	510	514	300	510	514	300	510	537	313
100	4"	114.3	3.6	4.0	114.3	6.0			386	547	514	300	549	537	313	567	725	376
125	5"	139.7	4.0	4.5	141.3	6.6			461	632	537	313	651	725	376	651	728	376
150	6"	168.3	4.5	5.6	168.3	7.1			537	701	725	376	701	728	376			
200	8"	219.1	6.3	7.1	219.1	8.2			707	764	728	376	909	795	500			
250	10"	273.0	7.1		273.0	9.3			874	1000	795	500	1000	795	500			

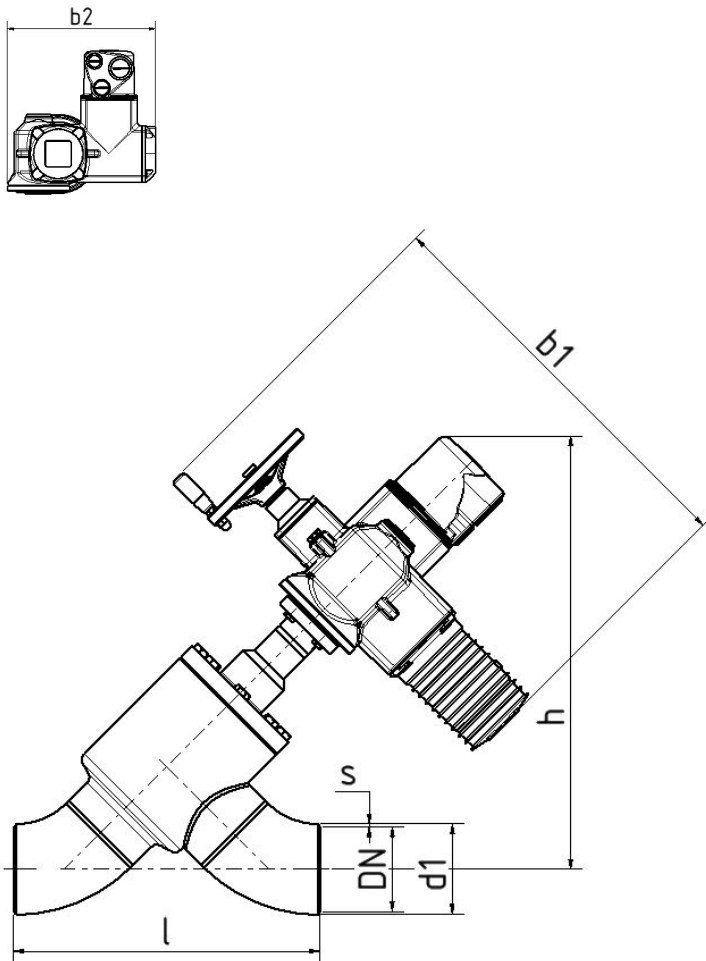
Table 23: Dimensions

1) PN25 / PN40 2) PN63, Larger nominal sizes on request, subject to technical feasibility.

27 HRAR MAV D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV steel control valve, shut-off capable, with electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 80...200 3" ...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:																		
		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimen- sion	PS25			PS40			PS63		
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l	h	b1	b2	h	b1	b2	h	b1	b2
80	3"	88.9	3.2	3.6	88.9	5.5			304	510	514	300	510	514	300	510	537	313
100	4"	114.3	3.6	4.0	114.3	6.0			386	547	514	300	549	537	313	567	725	376
125	5"	139.7	4.0	4.5	141.3	6.6			461	632	537	313	651	725	376	651	728	376
150	6"	168.3	4.5	5.6	168.3	7.1			537	701	725	376	701	728	376			
200	8"	219.1	6.3	7.1	219.1	8.2			707	764	728	376	909	795	500			

Nominal size:																	
250	10"	273.0	7.1		273.0	9.3			874		1000	795	500	1000	795	500	

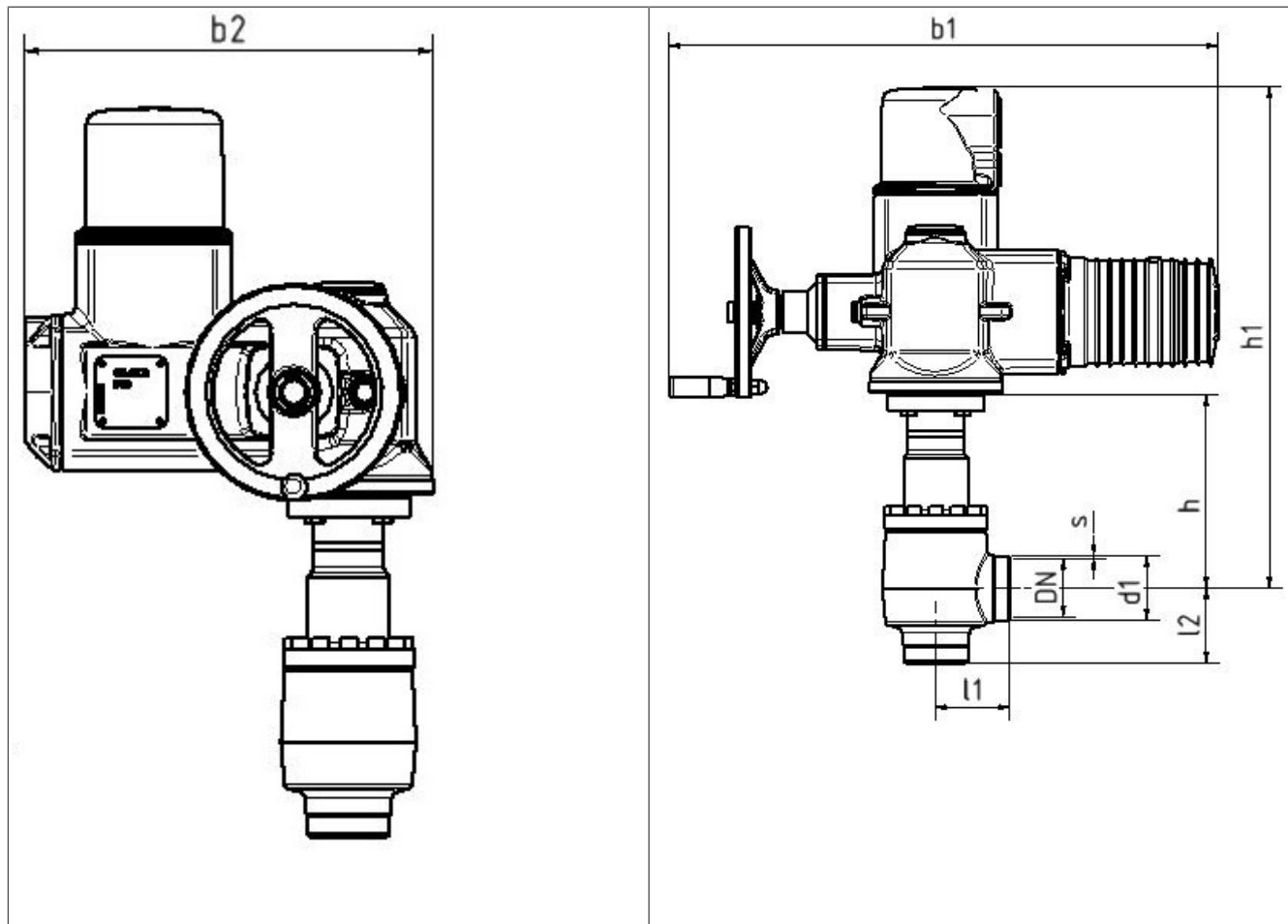
Table 24: Dimensions

1) PN25 / PN40 2) PN63, Larger nominal sizes on request, subject to technical feasibility.

28 HRAR MAV E AE DV HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV steel control valve, shut-off capable, with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 80...200 3" ...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:

		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension			PS25			PS40			PS63		
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l1	l2	h	h1	b1	b2	h1	b1	b2	h1	h2	b2
80	3"	88.9	3.2	3.6	88.9	5.5			100	100	243	531	514	303	531	514	303	533	537	313
100	4"	114.3	3.6	4.0	114.3	6.0			120	120	260	548	514	303	550	537	313	576	725	376
125	5"	139.7	4.0	4.5	141.3	6.6			135	135	349	639	537	313	665	725	376	665	728	376
150	6"	168.3	4.5	5.6	168.3	7.1			150	150	338	704	725	376	704	728	376			
200	8"	219.1	6.3	7.1	219.1	8.2			195	195	402	718	728	376	762	795	500			

Nominal size:																			
250	10"	273.0	7.1		273.0	9.3			236	236	421	781	795	500	781	795	500		

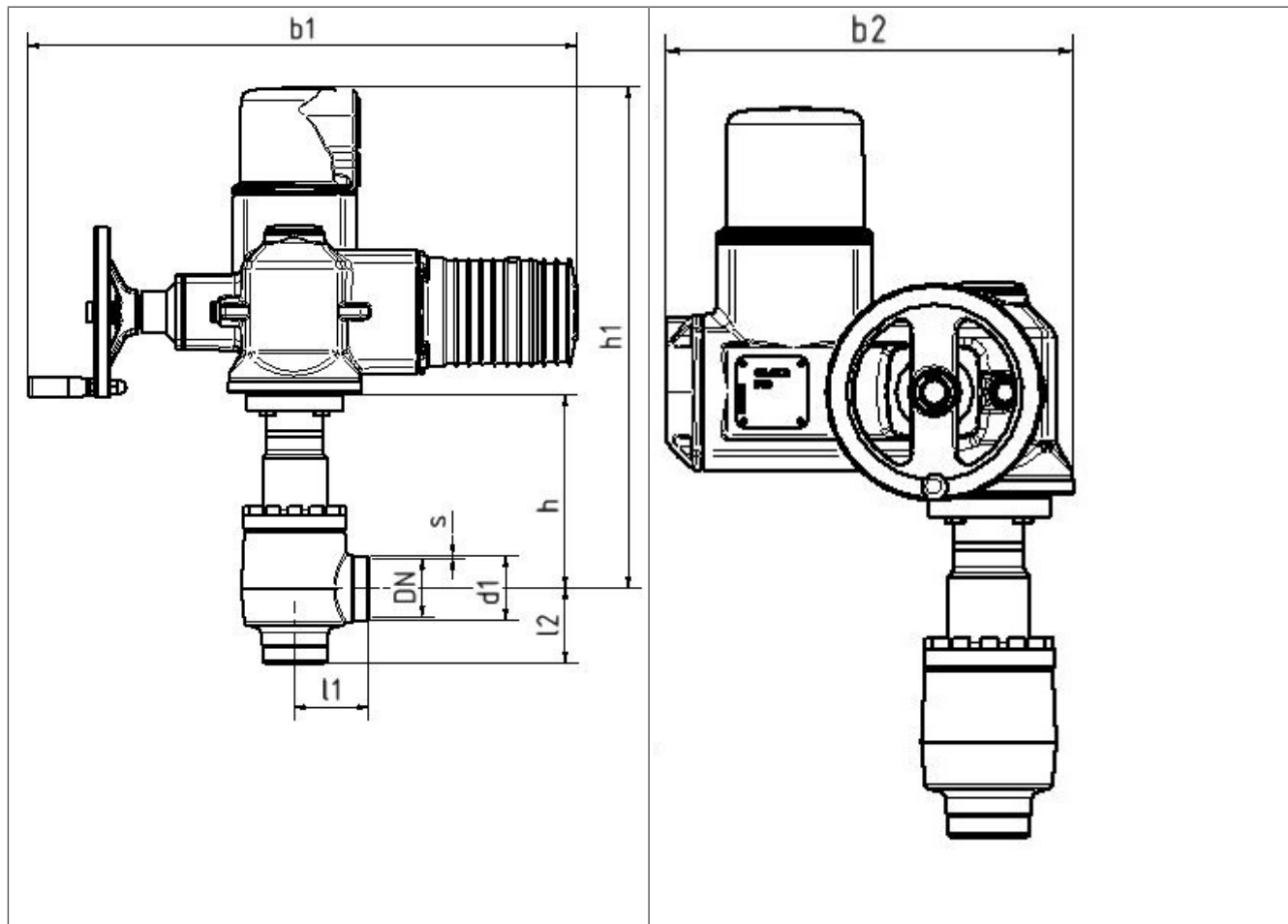
Table 25: Dimensions

1) PN25 / PN40, 2) PN63, Larger nominal sizes on request, subject to technical feasibility.

29 HRAR MAV E AE DV NIRO HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAR MAV stainless steel control valve, shut-off capable, with J+J electric actuator - stem seal with spring-energised PTFE ring for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 80...200 3" ...8"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
	PN63	63	63	63	PS [bar]
DN 250 10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		ISO Series 1			ANSI Sched 40		ANSI Sched 80		Overall dimension			PS25		PS40		PS63				
DN	INCH	d1	s1)	s2)	d1	s	d1	s	l1	l2	h	h1	b1	b2	h1	b1	b2	h1	h2	b2
80	3"	88.9	3.2	3.6	88.9	5.5			100	100	243	531	514	303	531	514	303	533	537	313
100	4"	114.3	3.6	4.0	114.3	6.0			120	120	260	548	514	303	550	537	313	576	725	376
125	5"	139.7	4.0	4.5	141.3	6.6			135	135	349	639	537	313	665	725	376	665	728	376
150	6"	168.3	4.5	5.6	168.3	7.1			150	150	338	704	725	376	704	728	376			
200	8"	219.1	6.3	7.1	219.1	8.2			195	195	402	718	728	376	762	795	500			
250	10"	273.0	7.1		273.0	9.3			236	236	421	781	795	500	781	795	500			

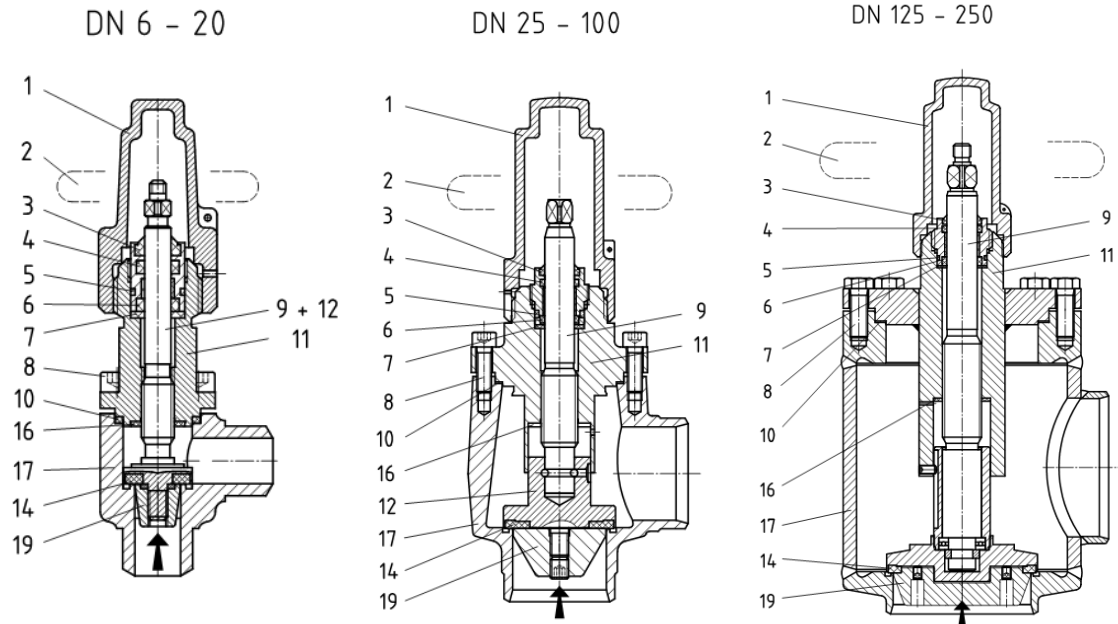
Table 26: Dimensions

1) PN25 / PN40, 2) PN63, Larger nominal sizes on request, subject to technical feasibility.

30 HRAB materials

Designation and materials

HRAB HT - control valve with metal bellows



	Part	Material for steel valves	Material for stainless steel valves
1	Cap	Aluminium AlSi10Mg	Aluminium AlSi10Mg
2	Handwheel	Steel	Steel
3	Wiper ring	NBR	NBR
4	O-ring A	CR, NBR, HNBR, EPDM, FPM*	CR, NBR, HNBR, EPDM, FPM*
5	O-ring B	CR, NBR, HNBR, EPDM, FPM*	CR, NBR, HNBR, EPDM, FPM*
6	Spring-loaded U-ring	PTFE	PTFE
7	Flat sealing ring for threaded bush	AFM30	AFM30
8	Bonnet screw	8.8	A2-70
9	Stem	X8CrNiS18-9 1.4305	X8CrNiS18-9 1.4305
10	Flat sealing ring for bonnet	AFM30	AFM30
11	Bonnet	S355J2+N 1.0577	X5CrNi18-10 1.4301
12	Valve disc	S355J2 1.0577	X8CrNiS18-9 1.4305 X5CrNi18-10 1.4301
14	Flat sealing ring for valve disc	PTFE	PTFE
16	Back seal	PTFE	PTFE
17	Body	P235GH 1.0345 S355J2+N 1.0577 P355N 1.0562	X5CrNi18-10 1.4301
18	Metal bellows	X6CrNiMoTi17-12-2 1.4571	X6CrNiMoTi17-12-2 1.4571
19	Regulating cone	S355J2 1.0577	X8CrNiS18-9 1.4305

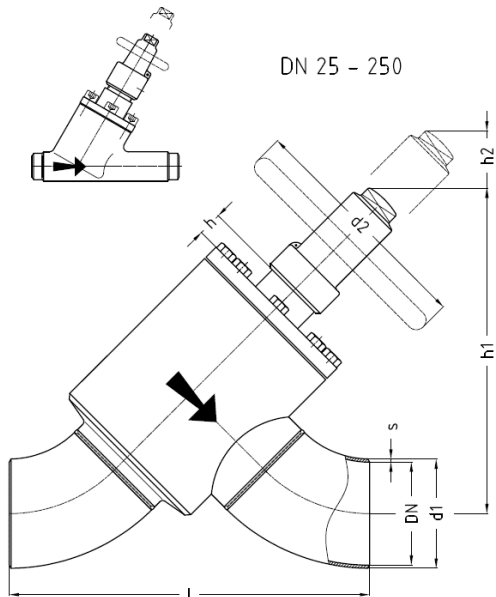
* depending on the refrigerant used

31 HRAB D AE HT / HRAB D AE DV HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 10 – 20



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...20 3/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Welding ends acc. to:														
		ISO Series 1		ISO Series 2		ANSI Sched 40		ANSI Sched 80								
DN	INCH	d1	s	d1	s	d1	s	d1	s	l	h	h*)	h1	h1*)	h2	d2
10	3/8"	17.2	1.8	15.0	2.5	17.1	2.3	17.1	3.2	130	19		136		55	60
15	1/2"	21.3	2.0	20.0	2.5	21.3	2.8	21.3	3.7	130	19		136		55	60
20	3/4"	26.9	2.3	25.0	2.5	26.7	2.9	26.7	3.9	150	19		136		55	60
25	1"	33.7	2.6	32.0	3.0	33.4	3.4	33.4	4.5	140	18	78	188	231	70	120
32	1 1/4"	42.4	2.6	38.0	3.0	42.2	3.6	42.2	4.8	154	18	78	191	233	70	120
40	1 1/2"	48.3	2.6	45.0	3.0	48.3	3.7	48.3	5.1	156	13	73	208	251	80	140
50	2"	60.3	2.9	57.0	3.2	60.3	3.9			182	13	73	214	259	80	140
65	2 1/2"	76.1	2.9	76.1	3.6	73.0	5.2			256	8	78	248	298	100	140
80	3"	88.9	3.2	88.9	4.0	88.9	5.5			304	21	78	326	367	110	180
100	4"	114.3	3.6	108.0	4.0	114.3	6.0			386	7	88	348	405	110	180
125	5"	139.7	4.0	133.0	4.0	141.3	6.6			461	29	129	420	491	140	300
150	6"	168.3	4.5	159.0	4.5	168.3	7.1			537	5	105	437	508	150	400

Nominal size:		Welding ends acc. to:														
200	8"	219.1	6.3			219.1	8.2			708	11	102	610	675	170	630
250	10"	273.0	7.1			273.0	9.3			875	100		739		220	630

Table 27: Dimensions

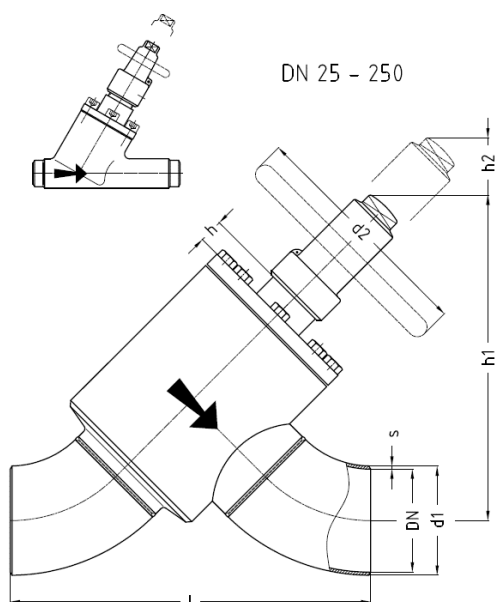
*) for valves with bonnet extension, h2 = dismantling dimension

32 HRAB D AE NIRO HT / HRAB D AE DV NIRO HT

D: Straight-way, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB stainless steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 10 – 20



DN 25 – 250

Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...20 3/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Welding ends acc. to:														
		ISO Series 1		ISO Series 2		ANSI Sched 40		ANSI Sched 80								
DN	INCH	d1	s	d1	s	d1	s	d1	s	l	h	h*)	h1	h1*)	h2	d2
10	3/8"	17.2	1.8	15.0	2.5	17.1	2.3	17.1	3.2	130	19		136		55	60
15	1/2"	21.3	2.0	20.0	2.5	21.3	2.8	21.3	3.7	130	19		136		55	60
20	3/4"	26.9	2.3	25.0	2.5	26.7	2.9	26.7	3.9	150	19		136		55	60
25	1"	33.7	2.6	32.0	3.0	33.4	3.4	33.4	4.5	140	18	78	188	231	70	120
32	1 1/4"	42.4	2.6	38.0	3.0	42.2	3.6	42.2	4.8	154	18	78	191	233	70	120
40	1 1/2"	48.3	2.6	45.0	3.0	48.3	3.7	48.3	5.1	156	13	73	208	251	80	140
50	2"	60.3	2.9	57.0	3.2	60.3	3.9			182	13	73	214	259	80	140
65	2 1/2"	76.1	2.9	76.1	3.6	73.0	5.2			256	8	78	248	298	100	140
80	3"	88.9	3.2	88.9	4.0	88.9	5.5			304	21	78	326	367	110	180
100	4"	114.3	3.6	108.0	4.0	114.3	6.0			386	7	88	348	405	110	180
125	5"	139.7	4.0	133.0	4.0	141.3	6.6			461	29	129	420	491	140	300
150	6"	168.3	4.5	159.0	4.5	168.3	7.1			537	5	105	437	508	150	400

Nominal size:		Welding ends acc. to:														
200	8"	219.1	6.3			219.1	8.2			708	11	102	610	675	170	630
250	10"	273.0	7.1			273.0	9.3			875	100		739		220	630

Table 28: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

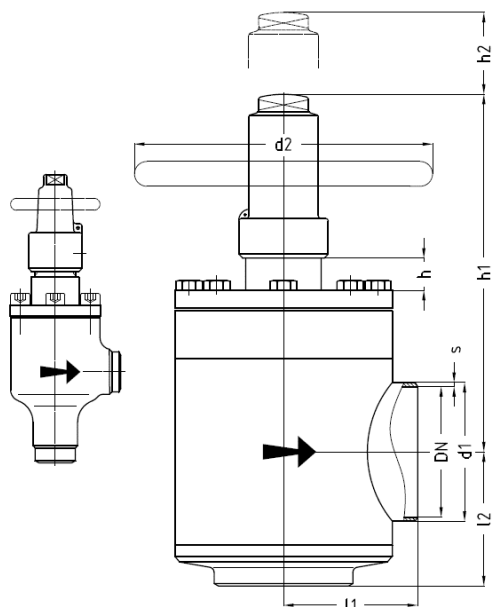
33 HRAB E AE HT / HRAB E AE DV HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 10 – 65

DN 80 – 250



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8"...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...250 3"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Welding ends acc. to:															
		ISO Series 1		ISO Series 2		ANSI Sched 40		ANSI Sched 80									
DN	INCH	d1	s	d1	s	d1	s	d1	s	l1	l2	h	h*)	h1	h1*)	h2	d2
10	3/8"	17.2	1.8	15.0	2.5	17.1	2.3	17.1	3.2	44	61	19		133		60	60
15	1/2"	21.3	2.0	20.0	2.5	21.3	2.8	21.3	3.7	44	61	19		133		60	60
20	3/4"	26.9	2.3	25.0	2.5	26.7	2.9	26.7	3.9	44	61	19		133		60	60
25	1"	33.7	2.6	32.0	3.0	33.4	3.4	33.4	4.5	60	60	18	78	180	240	90	120
32	1 1/4"	42.4	2.6	38.0	3.0	42.2	3.6	42.2	4.8	60	60	18	78	180	240	90	120
40	1 1/2"	48.3	2.6	45.0	3.0	48.3	3.7	48.3	5.1	70	70	13	73	205	265	110	140
50	2"	60.3	2.9	57.0	3.2	60.3	3.9			70	70	13	73	205	265	110	140
65	2 1/2"	76.1	2.9	76.1	3.6	73.0	5.2			85	85	8	78	212	282	130	140
80	3"	88.9	3.2	88.9	4.0	88.9	5.5			100	100	21	78	291	350	150	180
100	4"	114.3	3.6	108.0	4.0	114.3	6.0			120	120	7	88	287	368	150	180
125	5"	139.7	4.0	133.0	4.0	141.3	6.6			135	135	29	129	360	456	190	300
150	6"	168.3	4.5	159.0	4.5	168.3	7.1			150	150	5	105	352	452	210	400

Nominal size:		Welding ends acc. to:															
200	8"	219.1	6.3							195	195	11	102	513	608	240	630
250	10"	273.0	7.1							236	236	100	100		626	300	630

Table 29: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

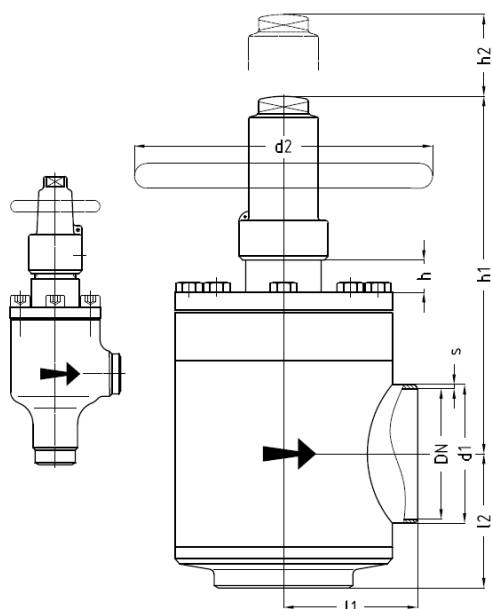
34 HRAB E AE NIRO HT / HRAB E AE DV NIRO HT

E: Angle, **AE:** Welding ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB stainless steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 10 – 65

DN 80 – 250



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8"...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...250 3"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Welding ends acc. to:															
		ISO Series 1		ISO Series 2		ANSI Sched 40		ANSI Sched 80									
DN	INCH	d1	s	d1	s	d1	s	d1	s	l1	l2	h	h*)	h1	h1*)	h2	d2
10	3/8"	17.2	1.8	15.0	2.5	17.1	2.3	17.1	3.2	44	61	19		133		60	60
15	1/2"	21.3	2.0	20.0	2.5	21.3	2.8	21.3	3.7	44	61	19		133		60	60
20	3/4"	26.9	2.3	25.0	2.5	26.7	2.9	26.7	3.9	44	61	19		133		60	60
25	1"	33.7	2.6	32.0	3.0	33.4	3.4	33.4	4.5	60	60	18	78	180	240	90	120
32	1 1/4"	42.4	2.6	38.0	3.0	42.2	3.6	42.2	4.8	60	60	18	78	180	240	90	120
40	1 1/2"	48.3	2.6	45.0	3.0	48.3	3.7	48.3	5.1	70	70	13	73	205	265	110	140
50	2"	60.3	2.9	57.0	3.2	60.3	3.9			70	70	13	73	205	265	110	140
65	2 1/2"	76.1	2.9	76.1	3.6	73.0	5.2			85	85	8	78	212	282	130	140
80	3"	88.9	3.2	88.9	4.0	88.9	5.5			100	100	21	78	291	350	150	180
100	4"	114.3	3.6	108.0	4.0	114.3	6.0			120	120	7	88	287	368	150	180
125	5"	139.7	4.0	133.0	4.0	141.3	6.6			135	135	29	129	360	456	190	300
150	6"	168.3	4.5	159.0	4.5	168.3	7.1			150	150	5	105	352	452	210	400

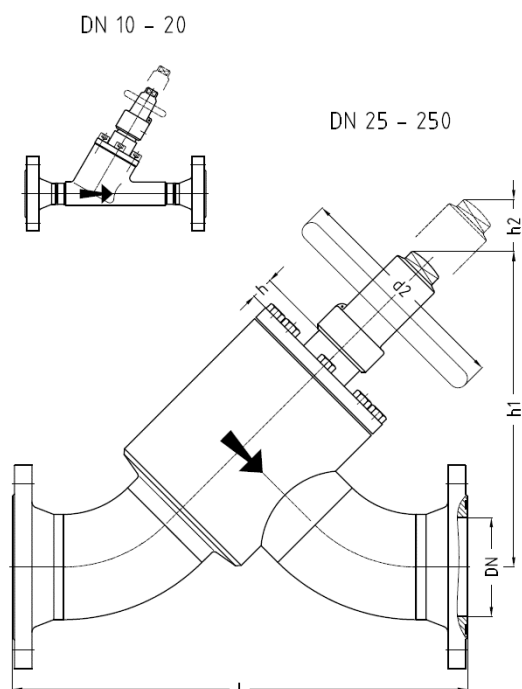
Nominal size:		Welding ends acc. to:															
200	8"	219.1	6.3							195	195	11	102	513	608	240	630
250	10"	273.0	7.1							236	236	100	100		626	300	630

*) for valves with bonnet extension, h2 = dismantling dimension

35 HRAB D FL HT / HRAB D FL DV HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...20 3/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Flanged ends acc. to:									
		AWP DN10-20 PN25 DN25-80 PN40	PN25 DIN 2634 EN1092-1	PN40 DIN 2635 EN1092-1	ANSI 300 RF						
DN	INCH	l	l	l	l	h	h*)	h1	h1*)	h2	d2
10	3/8"	196	202	202		19		136		55	60
15	1/2"	196	208	208	237	19		136		55	60
20	3/4"	216	232	232	266	19		136		55	60
25	1"	230	222	222	266	18	78	188	231	70	120
32	1 1/4"	244	240	240	286	18	78	191	233	70	120
40	1 1/2"	235	248	248	295	13	73	208	251	80	140
50	2"	270	280	280	324	13	73	214	259	80	140
65	2 1/2"	365	362	362	410	8	78	248	298	100	140
80	3"	413	422	422	464	21	78	326	367	110	180
100	4"		518	518	560	7	88	348	405	110	180
125	5"		599	599	660	29	129	420	491	140	300

Nominal size:		Flanged ends acc. to:									
150	6"		689	689	736	5	105	437	508	150	400
200	8"		870	886	932	11	102	610	675	170	630
250	10"		1053	1087	1112	100	100		739	220	630

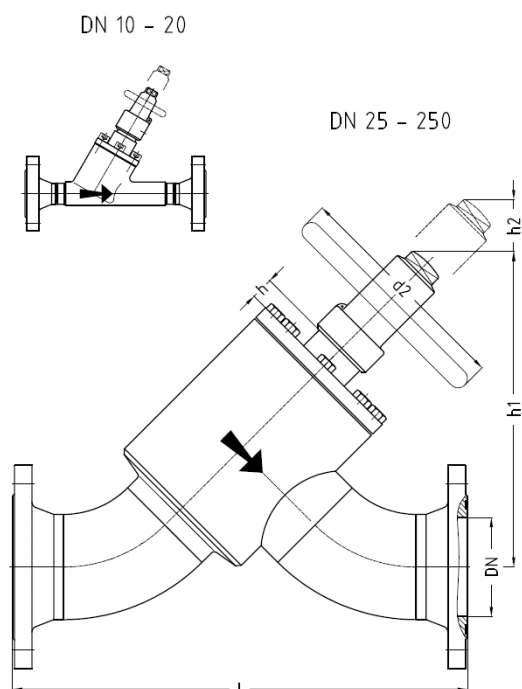
Table 30: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension, DIN/EN flange facings with DIN 2512 groove as standard

36 HRAB D FL NIRO HT / HRAB D FL DV NIRO HT

D: Straight-way, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB stainless steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...20 3/8"...3/4"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...250 1"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Flanged ends acc. to:									
		AWP DN10-20 PN25 DN25-80 PN40	PN25 DIN 2634 EN1092-1	PN40 DIN 2635 EN1092-1	ANSI 300 RF						
DN	INCH	l	l	l	l	h	h*)	h1	h1*)	h2	d2
10	3/8"	196	202	202		19		136		55	60
15	1/2"	196	208	208	237	19		136		55	60
20	3/4"	216	232	232	266	19		136		55	60
25	1"	230	222	222	266	18	78	188	231	70	120
32	1 1/4"	244	240	240	286	18	78	191	233	70	120
40	1 1/2"	235	248	248	295	13	73	208	251	80	140
50	2"	270	280	280	324	13	73	214	259	80	140
65	2 1/2"	365	362	362	410	8	78	248	298	100	140
80	3"	413	422	422	464	21	78	326	367	110	180
100	4"		518	518	560	7	88	348	405	110	180
125	5"		599	599	660	29	129	420	491	140	300

Nominal size:		Flanged ends acc. to:									
150	6"		689	689	736	5	105	437	508	150	400
200	8"		870	886	932	11	102	610	675	170	630
250	10"		1053	1087	1112	100	100		739	220	630

Table 31: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension, DIN/EN flange facings with DIN 2512 groove as standard

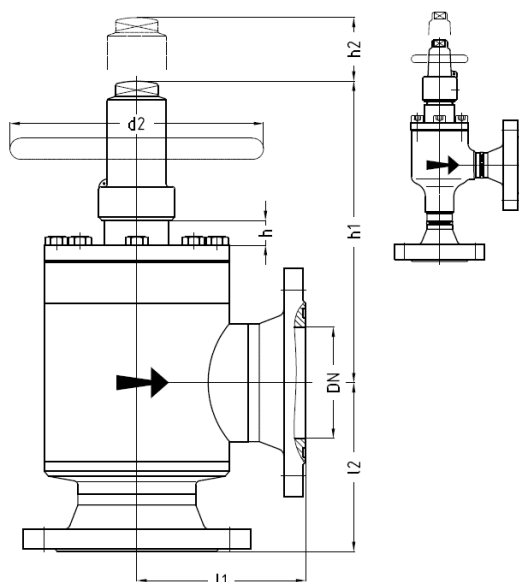
37 HRAB E FL HT / HRAB E FL DV HT

E: Angle, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 80 – 250

DN 10 – 65



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8"...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...250 3"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Flanged ends acc. to:													
		AWP DN10-20 PN25 DN25-80 PN40		PN25 DIN 2634 EN1092-1		PN40 DIN 2635 EN1092-1		ANSI 300 RF							
DN	INCH	L1	L2	L1	L2	L1	L2	L1	L2	h	h*)	h1	h1*)	h2	d2
10	3/8"	77	94	80	97	80	97			19	42	133	152	60	60
15	1/2"	77	94	83	100	83	100	97	114	19	42	133	152	60	60
20	3/4"	77	94	85	102	85	102	102	119	19	42	133	152	60	60
25	1"	105	105	101	101	101	101	123	123	18	78	180	240	90	120
32	1 1/4"	105	105	103	103	103	103	126	126	18	78	180	240	90	120
40	1 1/2"	110	110	116	116	116	116	139	139	13	73	205	265	110	140
50	2"	114	114	119	119	119	119	141	141	13	73	205	265	110	140
65	2 1/2"	140	140	138	138	138	138	162	162	8	78	212	282	130	140
80	3"	155	155	159	159	159	159	180	180	21	78	291	350	150	180
100	4"			186	186	186	186	207	207	7	88	287	368	150	180
125	5"			204	204	204	204	235	235	29	129	360	456	190	300

Nominal size:		Flanged ends acc. to:													
150	6"			226	226	226	226	250	250	5	105	352	452	210	400
200	8"			276	276	284	284	307	307	11	102	513	608	240	630
250	10"			325	325	342	342	354	354	100	100		626	300	630

Table 32: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension, DIN/EN flange facings with DIN 2512 groove as standard

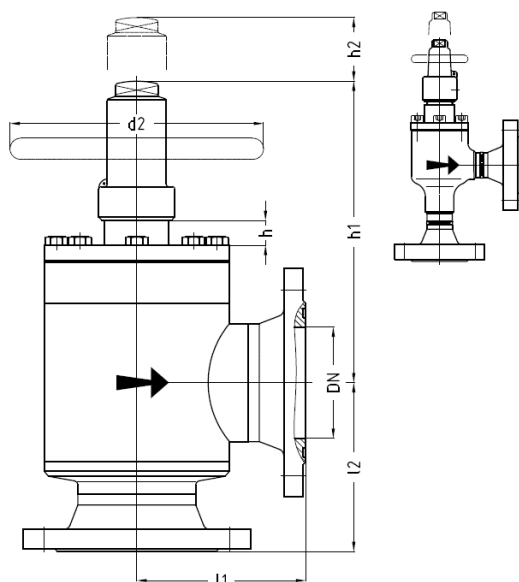
38 HRAB E FL NIRO HT / HRAB E FL DV NIRO HT

E: Angle, **FL:** Flanged ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB stainless steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1

DN 80 – 250

DN 10 – 65



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN / INCH	PN	-10	+50	+200	TS [°C]
DN 10...65 3/8"...2 1/2"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 80...250 3"...10"	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:		Flanged ends acc. to:													
		AWP DN10-20 PN25 DN25-80 PN40		PN25 DIN 2634 EN1092-1		PN40 DIN 2635 EN1092-1		ANSI 300 RF							
DN	INCH	L1	L2	L1	L2	L1	L2	L1	L2	h	h*)	h1	h1*)	h2	d2
10	3/8"	77	94	80	97	80	97			19	42	133	152	60	60
15	1/2"	77	94	83	100	83	100	97	114	19	42	133	152	60	60
20	3/4"	77	94	85	102	85	102	102	119	19	42	133	152	60	60
25	1"	105	105	101	101	101	101	123	123	18	78	180	240	90	120
32	1 1/4"	105	105	103	103	103	103	126	126	18	78	180	240	90	120
40	1 1/2"	110	110	116	116	116	116	139	139	13	73	205	265	110	140
50	2"	114	114	119	119	119	119	141	141	13	73	205	265	110	140
65	2 1/2"	140	140	138	138	138	138	162	162	8	78	212	282	130	140
80	3"	155	155	159	159	159	159	180	180	21	78	291	350	150	180
100	4"			186	186	186	186	207	207	7	88	287	368	150	180
125	5"			204	204	204	204	235	235	29	129	360	456	190	300

Nominal size:		Flanged ends acc. to:													
150	6"			226	226	226	226	250	250	5	105	352	452	210	400
200	8"			276	276	284	284	307	307	11	102	513	608	240	630
250	10"			325	325	342	342	354	354	100	100		626	300	630

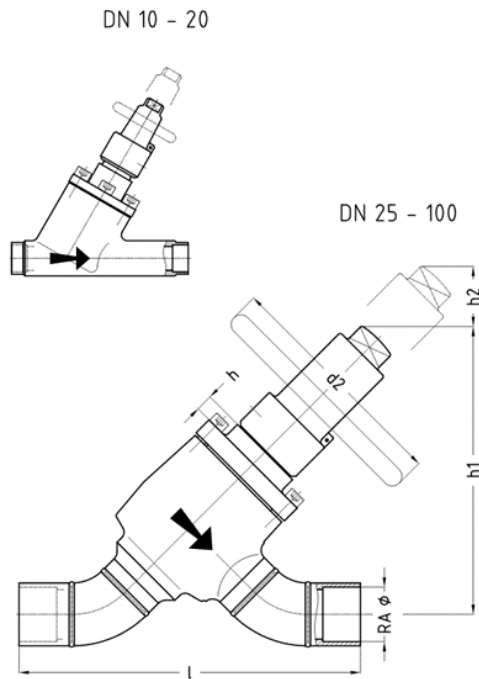
Table 33: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension, DIN/EN flange facings with DIN 2512 groove as standard

39 HRAB D LE HT / HRAB D LE DV HT

D: Straight-way, **LE:** Soldering ends, **DV:** Bonnet extension **HT:** Temperature up to +200°C

HRAB steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:	Soldering ends acc. to:								
DN	RA Ø	l	h	h*)	h1	h1*)	h2	d2	
10	12	130	19		136		55	60	
15	15	130	19		136		55	60	
15	18	130	19		136		55	60	
20	22	150	19		136		55	60	
25	28	212	18	78	188	231	70	120	
32	35	236	18	78	191	233	70	120	
40	42	238	13	73	208	251	80	140	
50	54	284	13	73	214	259	80	140	
65	64	366	8	78	248	298	100	140	
65	76	366	8	78	248	298	100	140	
80	89	406	21	78	326	367	110	180	
100	108	518	7	88	348	405	110	180	

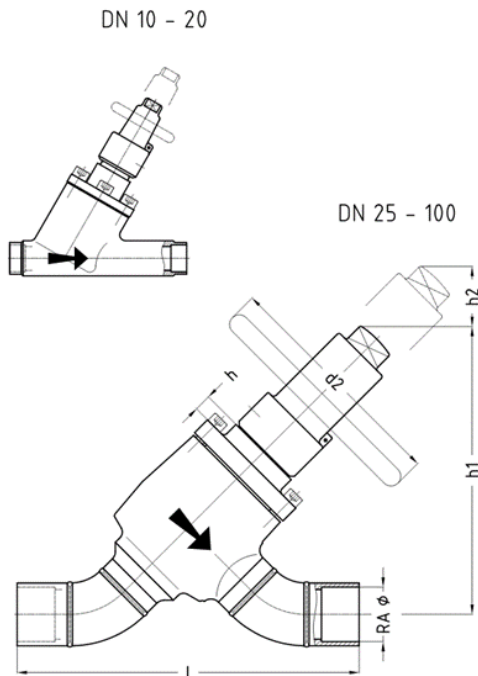
Table 34: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

40 HRAB D LE NIRO HT / HRAB D LE DV NIRO HT

D: Straight-way, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB stainless steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:	Soldering ends acc. to:							
DN	RAØ	l	h	h*)	h1	h1*)	h2	d2
10	12	130	19		136		55	60
15	15	130	19		136		55	60
15	18	130	19		136		55	60
20	22	150	19		136		55	60
25	28	212	18	78	188	231	70	120
32	35	236	18	78	191	233	70	120
40	42	238	13	73	208	251	80	140
50	54	284	13	73	214	259	80	140
65	64	366	8	78	248	298	100	140
65	76	366	8	78	248	298	100	140
80	89	406	21	78	326	367	110	180
100	108	518	7	88	348	405	110	180

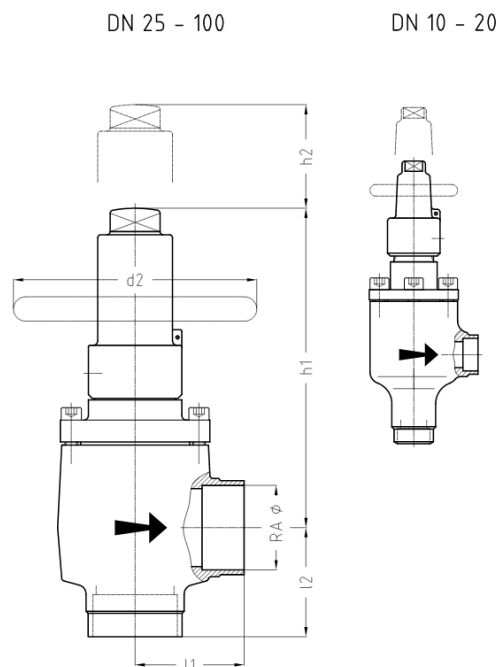
Table 35: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

41 HRAB E LE HT / HRAB E LE DV HT

E: Angle, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

Nominal size:	Soldering ends acc. to:	l1	l2	h	h*)	h1	h1*)	h2	d2
DN	RAØ								
10	12	44	61	19		133		60	60
15	15	44	61	19		133		60	60
15	18	44	61	19		133		60	60
20	22	44	61	19		133		60	60
25	28	60	60	18	78	180	240	90	120
32	35	60	60	18	78	180	240	90	120
40	42	70	70	13	73	205	265	110	140
50	54	70	70	13	73	205	265	110	140
65	64	140	140	8	78	212	282	130	140
65	76	140	140	8	78	212	282	130	140
80	89	151	151	21	78	291	350	150	180
100	108	186	186	7	88	287	368	150	180

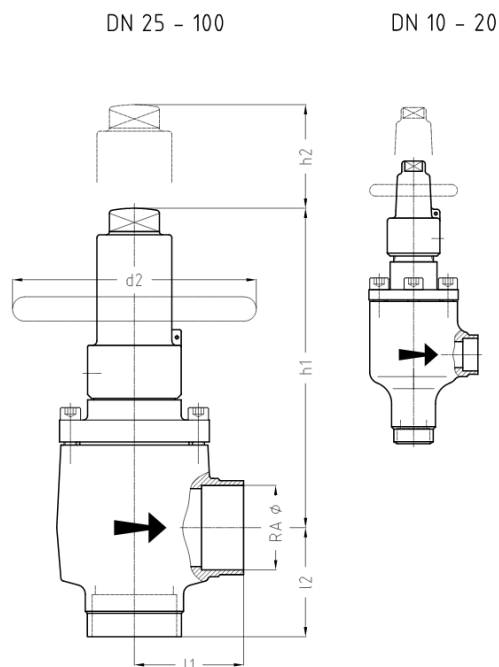
Table 36: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

42 HRAB E LE NIRO HT / HRAB E LE DV NIRO HT

E: Angle, **LE:** Soldering ends, **DV:** Bonnet extension, **HT:** Temperature up to +200°C

HRAB stainless steel control valve - shut-off capable - stem seal with metal bellows for natural gases and liquids (e.g. NH₃, CO₂) and non-corrosive media according to EN 378-1



Pressure/temperature operating limits:

PS: Max. allowable operating pressure in bar

TS: Permissible operating temperature in °C corresponding to the permissible operating pressures (PS)

PN: Nominal pressure rating

DN	PN	-10	+50	+200	TS [°C]
DN 10...20	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]
DN 25...100	PN25	25	25	25	PS [bar]
	PN40	40	40	40	PS [bar]

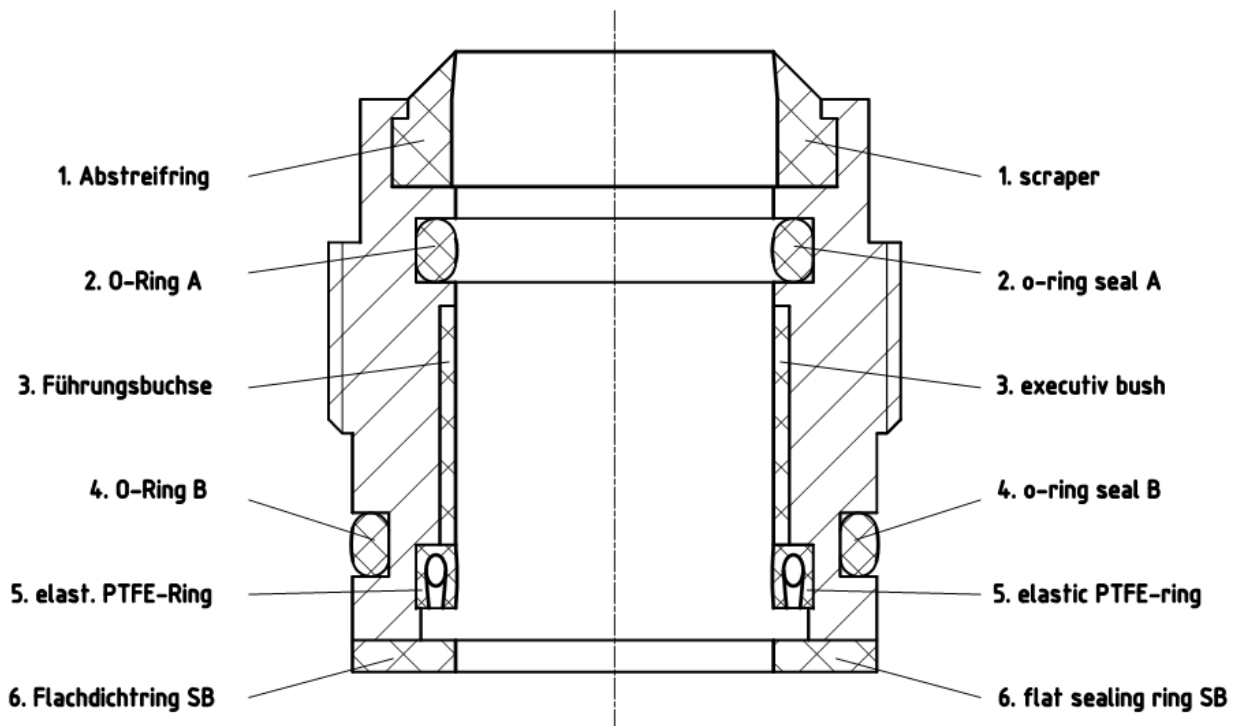
Nominal size:	Soldering ends acc. to:								
DN	RAØ	l1	l2	h	h*)	h1	h1*)	h2	d2
10	12	44	61	19		133		60	60
15	15	44	61	19		133		60	60
15	18	44	61	19		133		60	60
20	22	44	61	19		133		60	60
25	28	60	60	18	78	180	240	90	120
32	35	60	60	18	78	180	240	90	120
40	42	70	70	13	73	205	265	110	140
50	54	70	70	13	73	205	265	110	140
65	64	140	140	8	78	212	282	130	140
65	76	140	140	8	78	212	282	130	140
80	89	151	151	21	78	291	350	150	180
100	108	186	186	7	88	287	368	150	180

Table 37: Dimensions

*) for valves with bonnet extension, h2 = dismantling dimension

43 Appendix

44 Valve stem sealing system



The valve stem sealing system is maintenance-free. The sealing system consists of the following components:
 Note: GEA AWP valves have a back seal. Therefore, the removal and replacement of the sealing system is possible during operation of the plant. Please observe the instructions in our operating regulations regarding this.

1. Wiper ring

The wiper ring prevents the ingress of dirt and water from the outside.

2. O-ring A

O-ring A makes the valve vacuum-tight. (Valve operation in the vacuum range at low temperatures)

3. Guide bush

The guide bush prevents damage to the stem.

4. O-ring B

O-ring B seals the outer part of the sealing system in addition to the flat sealing ring SB.

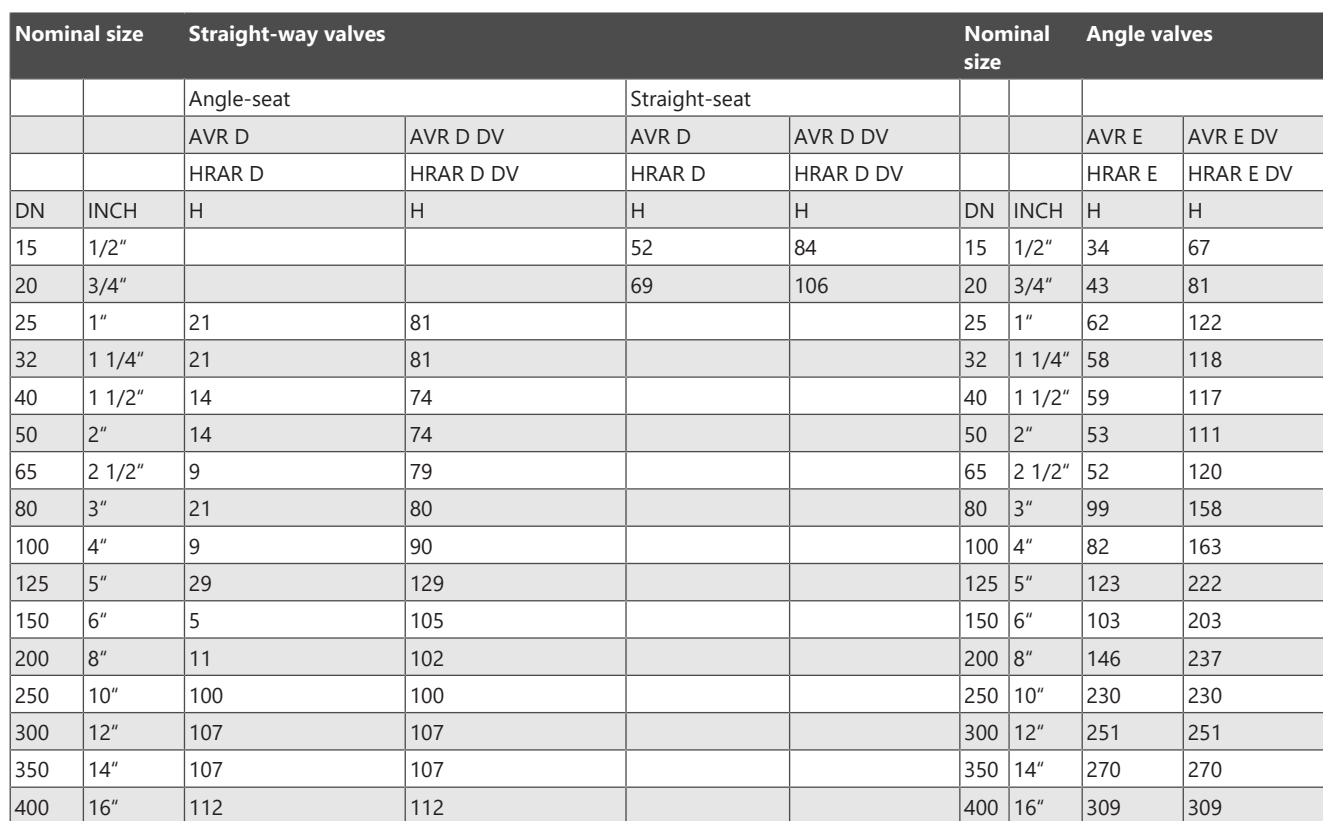
5. Resilient PTFE ring

The resilient PTFE ring is the primary seal of the sealing system. It consists of a high-performance PTFE compound with a wound stainless steel spring. This seal seals the valve to the atmosphere.

6. Flat sealing ring SB

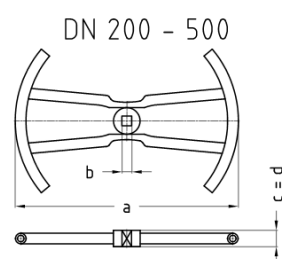
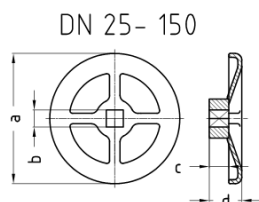
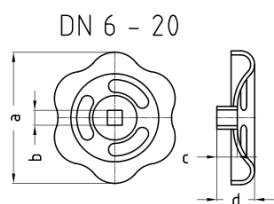
The flat sealing ring SB seals the outer part of the sealing system.

DN 25-400 DN 15-20 DN 15-20 DN 25-500



AVR / HRAR D = standard valves, AVR / HRAR D DV = valves with bonnet extension

46 Handwheel / Cap

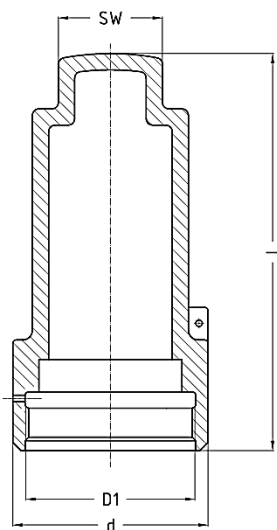


for type: HRS AVR AVB HRAR HRAB RVA RVAK

	Diameter	Hub square	Hub height	Height
DN	a	b	c	d
6-20	60	6	9	15
25-32	120	11	14	31.0
40-65	140	12	16	32.5
80-100	180	14	22	42.0
125	300	22	28	55
150	400	22	28	60
200-500	630	28	46	46

Table 38: Dimensions handwheel DN 6 - 500

DN 6 – 500



for type: AVR AVB HRAR HRAB RVA RVAK				
	Height	Diameter	Thread	Wrench size
DN	l	d	D1	SW
6-20	65	36	M27x2	19
25-32	99	45	M36x2	24
40-65	122	60	M52x3	32
80-100	148	72	M60x3	41
125-150	165	90	M76x3	50
200-350	260	100	M80x3	60
400	319	100	M80x3	90
500	325	100	M80x3	90

Table 39: Dimensions cap DN 6 - 500

47 Comparison of European / American materials

GEA AWP valves contain individual parts in different materials. The following table contains all materials that GEA AWP uses for pressure-retaining parts and lists the equivalent American materials.

European material		American equivalent material		
Material number	Short name	Standard	Material standard	Grade
Valves made of carbon steel				
1.0345	P235GH, TC1 +N	DIN EN 10216-2	ASME SA-106	A + B
1.0038	S235JR +N	DIN EN 10025-2	ASME SA-570	36
1.0425	P265GH	DIN EN 10028-2	ASME SA-516	60
1.0577	S355J2 +N	DIN EN 10025-2	ASME SA-516	65
1.0562	P355N	DIN EN 10028-3		
1.0460	C22.8	VdTÜV 350/3	ASME SA-105	-
Valves made of low-temperature steel				
1.0451	P215NL +N	DIN EN 10216-4	ASME SA-333	6
1.0452	P255QL +QT	DIN EN 10216-4		
1.0566	P355NL1 +N	DIN EN 10028-3 DIN 17103 VdTÜV 354/3	ASME SA-662 ASME SA-420 ASME SA-350	B WPL6 LF2
1.0488	TStE 285	DIN 17103 VdTÜV 352/3	ASME SA-662 ASME SA-350	A LF2
Valves made of stainless steel				
1.4301	X5CrNi18-10	DIN EN 10216-5 DIN EN 10028-7 DIN EN 10222-5 DIN EN 1092-1	ASME SA-312 SME SA-240 ASME SA-182	TP304 304 F304

Straight-way valves in non-standard design (e.g. deviating materials, third-party inspection) are only available in angle-seat form.

48 Coding of connections for small and service valves

GEA AWP valves can be manufactured with a variety of connection variants:

DN	Thread	Code	Welding ends		Dimensions	Code
DN8	M12x1.5 RA6	AL	DN6	R1	Ø10.2x1.6	C0
DN8	M12x1.5-taper	AY		ANSI 40	Ø1/8"x1.7	C1
DN8	M14x1.5 RA8	A4		ANSI 80	Ø1/8"x2.4	C2
DN8	M16x1.5 RA8	A5				
DN8	M16x1.5 RA10	A6	DN8	R1	Ø13.5x1.8	D0
DN8	M16x1.5-i	AZ		ANSI 40	Ø1/4"x2.2	D1
DN8	M16x1.5-taper	AC		ANSI 80	Ø1/4"x3.0	D2
DN8	M18x1.5 RA10	A7		12x2	Ø12x2.0	D3
DN8	M18x1.5 RA12	A8		12x3	Ø12x3.0	D4
DN8	M20x1.5 RA12	A9		R1 ext. L2=130 Niro	Ø13.5x1.8	D5
DN8	M22x1.5 RA14	AA		R1 ext. L2=130 C-St.	Ø13.5x1.8	D6
DN8	M22x1.5 RA15	AB				
DN8	M22x1.5	A0	DN10	R1	Ø17.2x1.8	E0
DN8	M22x1.5-taper	AD		ANSI 40	Ø3/8"x2.3	E1
DN20	M26x1.5 RA18	AS		ANSI 80	Ø3/8"x3.2	E2
DN20	M30x2 RA22	AT		R2	Ø15x2.5	E3
DN8	G1/4"	AF		18x3	Ø18x3.0	E4
DN8	G1/4"-taper	AG		R1 ext. L2=130 Niro	Ø17.2x1.8	E5
DN8	G1/4"-i	AH		R1 ext. L2=130 C-St.	Ø17.2x1.8	E6
DN8	G3/8"	AK		16x4 ext.L2=130 NIRO	Ø16x4.0	E7
DN8	G3/8"-i	AM		17,2x2	Ø17.2x2.0	E8
DN8	G3/8" RA10	AJ		R1 ext. L2=120 C-St.	Ø17.2x1.8	E9
DN8	G1/2"	A1		R1 ext. L2=140 Niro	Ø17.2x1.8	EA
DN8	G1/2"-LH	A2		R1 ext. L2=140 C-St.	Ø17.2x1.8	EB
DN8	G1/2" RA12	AN		R1 ext. L2=60 Niro	Ø17.2x1.8	EC
DN8	G1/2"-i	AU		R1 ext. L2=60 C-St.	Ø17.2x1.8	ED
DN8	G1/2" UM *)	AV		18x4 ext.L2=140 Niro	Ø18x4.0	EE
DN8	G1/2" **)	AW		18x4 ext.L2=140C-St	Ø18x4.0	EF
DN8	G1/2"-taper	AX		18x4 ext.L2=60 Niro	Ø18x4.0	EG
DN20	G3/4"	AE		18x4 ext.L2=60 C-St.	Ø18x4.0	EH
DN20	G3/4" RA18	AP				
DN8	1/4"NPT-male	A3	DN15	R1	Ø21.3x2.0	F0
DN8	1/4"NPT-female	AR		ANSI 40	Ø1/2"x2.8	F1
DN8	3/8"NPT-male	AI		ANSI 80	Ø1/2"x3.7	F2
DN8	3/8"NPT-female	B2		R2	Ø20x2.5	F3
DN8	1/2"NPT-male	B0		R1 ext. L2=130 Niro	Ø21.3x2.0	F5
DN8	1/2"NPT-female	B1		R1 ext. L2=130 C-St.	Ø21.3x2.0	F6
DN20	3/4"NPT-male	B3		R1 ext. L2=180 NIRO	Ø21.3x2.0	F7
DN8	M10-a	B4		ANSI 80 L2=130 C-St	Ø21.3x3.7	F8
DN20	G1"	B6	*) rotatable, welded to body			
DN8	G3/8" BSPT-male	B7				
DN8	G3/8" BSPT-female	B8	**) for one-piece blind nut			
DN8	3/8-18 NPTF-male	B9				
DN8	R3/8"-taper	BA				

i = female thread, a = male thread

These connections can be equipped with accessories.

	Accessories	Short designation	Code
UM+ST	Union nut with welding nipple	UM+ST	1
BM	Blind nut	BM	2
DM	Double nut left/right	DM	3
UM+SKB	Union nut with weld ball nipple	UM+SKB	4
UM+SR	Union nut with cutting ring	UM+SR	5
UM+SLT	Union nut with hose nipple	UM+SLT	6
DM+adapter	Double nut with adapter G1/2"-a/G1/4"-i	DM+adapter	7
UM+KKR	Union nut with clamping ring	UM+KKR	9

49 Accessories for AVR, HRAR, RV, RVA, RVAK, SS, UVA

- UM+ST Union nut with welding nipple and gasket
- BM Blind nut with gasket
- DM Double nut right-hand/left-hand with gasket
- UM+SLT Union nut with hose nipple and gasket
- UM+SKB Union nut with weld ball nipple
- UM+SR Union nut with cutting ring

TYPE	AWP code	Description
UM+ST G3/8"	00060F07A5A0AK01	Union nut G3/8", welding nipple 10.2x1.6, gasket 10x13.5x1.5-Al
UM+ST G1/2"	00060F07A5A0A101	Union nut G1/2", welding nipple 13.5x1.8, gasket 13x18x1.5-Al
UM+ST G3/4"	00060F07A5A0AE01	Union nut G3/4", welding nipple 17.2x2.0, gasket 17x22x1.5-Al
UM+ST G1"	00060F07A5A0B601	Union nut G1" + welding nipple 21.3x2.0 + gasket 22x27x1.5-Al
BM 8 (G1/2")	00060F07A5A0A102	Blind nut G1/2", gasket 13x18x1.5-Al G1/2"
BM 10 (G3/4")	00060F07A5A0AE02	Blind nut G3/4", gasket 17x22x1.5-Al G3/4"
DM G1/2"-G1/2"L	00060F07A5A0A203	Left-right nut G1/2", gasket 13x18x1.5-Al
UM+SLT	00060F07A5A0A106	One-piece hose nipple G1/2" + gasket 13x18x1.5-Al
UM+SKB 6 RA6	00060F07A5A0AL04	Union nut M12x1.5 RA6, weld ball nipple SKA 6x1.5
UM+SKB 8 RA10	00060F07A5A0A604	Union nut M16x1.5 RA10, weld ball nipple SKA 10x1.5
UM+BM 8 RA10	00060F07A5A0A602	Union nut with blind plug M16x1.5 RA10
UM+SKB 8 RA12	00060F07A5A0A804	Union nut M18x1.5 RA12, weld ball nipple SKA 12x2.0
UM+BM 8 RA12	00060F07A5A0A802	Union nut with blind plug M18x1.5 RA12
UM+SKB G1/2" RA12	00060F07A5A0AN04	Union nut G1/2" RA12, weld ball nipple SKA 12x2 RA12
UM+BM G1/2" RA12	00060F07A5A0AN02	Union nut with blind plug G1/2" RA12
UM+SR 6 L6	00060F07A5A0AL05	Union nut M12x1.5 RA6, cutting ring L6
UM+SR 8 L10	00060F07A5A0A605	Union nut M16x1.5 RA10, cutting ring L10
UM+SR 8 L12	00060F07A5A0A805	Union nut M18x1.5 RA12, cutting ring L12
UM+SR G1/2" RA12	00060F07A5A0AN05	Union nut G1/2" RA12, cutting ring L12

50 Welding neck flanges - DIN 2634/2635

- DIN-FL
- DIN-FL N
- DIN-FL F
- DIN-FL C
- DIN-FL D
- FL - flange
- Form N - groove / DIN 2512
- Form F - tongue / DIN 2512
- Form C - smooth flange facing / (Rz 160) DIN 2526
- Form D - smooth flange facing / (Rz 40) DIN 2526

DIN2634 PN25 DN10-150 / DIN 2635 PN40 DN10-400																					
	Welding ends									Flange facing design						Screws DIN 931			Sealing ring DIN 2691		
	Series 1		Series 2							Groove			Tongue			Quantity	Thread	Length	di	da	
DN	d1	s	d1	s	b	k	h	d	D	di	da	f	di	da	f						
10	17.2	1.8	15.0	2.5	16	60	35	14	90	23	35	2.5	24	34	4.0	4	M 12	45	24	34	
15	21.3	2.0	20.0	2.5	16	65	38	14	95	28	40	2.5	29	39	4.0	4	M 12	45	29	39	
20	26.9	2.3	25.0	2.5	18	75	40	14	105	35	51	2.5	36	50	4.0	4	M 12	50	36	50	
25	33.7	2.6	32.0	3.0	18	85	40	14	115	42	58	2.5	43	57	4.0	4	M 12	50	43	57	
32	42.4	2.6	38.0	3.0	18	100	42	18	140	50	66	2.5	51	65	4.0	4	M 16	55	51	65	
40	48.3	2.6	45.0	3.0	18	110	45	18	150	60	76	2.5	61	75	4.0	4	M 16	55	61	75	
50	60.3	2.9	57.0	3.2	20	125	48	18	165	72	88	2.5	73	87	4.0	4	M 16	60	73	87	
65	76.1	2.9	76.1	3.6	22	145	52	18	185	94	110	2.5	95	109	4.0	8	M 16	60	95	109	
80	88.9	3.2	88.9	4.0	24	160	58	18	200	105	121	2.5	106	120	4.0	8	M 16	65	106	120	
100	114.3	3.6	108.0	4.0	24	190	65	22	235	128	150	3.0	129	149	4.5	8	M 20	70	129	149	
125	139.7	4.0	133.0	4.0	26	220	68	26	270	154	176	3.0	155	175	4.5	8	M 24	80	155	175	
150	168.3	4.5	159.0	4.5	28	250	75	26	300	182	204	3.0	183	203	4.5	8	M 24	80	183	203	
200	219.1	6.3			34	320	88	30	375	238	260	3.0	239	259	4.5	12	M 27	100	239	259	
250	273.0	7.1			38	385	105	33	450	291	313	3.0	292	312	4.5	12	M 30	110	292	312	
300	323.9	8.0			42	450	115	33	515	342	364	3.0	343	363	4.5	16	M 30	120	343	363	
350	355.6	8.8			46	510	125	36	580	394	422	3.5	395	421	5.0	16	M 33	130	395	421	
400	406.4	11.0			50	585	135	39	660	446	474	3.5	447	473	5.0	16	M 36	140	447	473	

Table 40: Installation lengths

51 Welding neck flanges - DIN 2634/2636/2637

- DIN-FL N
- DIN-FL F
- DIN-FL C
- DIN-FL D
- FL - flange
- Form N - groove, DIN 2512
- Form F - tongue, DIN 2512
- Form C - smooth flange facing, (Rz 160) DIN 2526
- Form D - smooth flange facing, (Rz 40) DIN 2526

DIN 2634 PN25 DN200-500																			
	Welding ends								Flange facing design						Screws DIN 931			Sealing ring DIN 2691	
	Series 1											Groove							
DN	d1	s	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	da	
200	219.1	6.3	30	310	80	26	360	238	260	3.0	239	259	4.5	12	M 24	90	239	259	
250	273.0	7.1	32	370	88	30	425	291	313	3.0	292	312	4.5	12	M 27	90	292	312	
300	323.9	8.0	34	430	92	30	485	342	364	3.0	343	363	4.5	16	M 27	100	343	363	
350	355.6	8.0	38	490	100	33	555	394	422	3.5	395	421	5.0	16	M 30	110	395	421	
400	406.4	8.8	40	550	110	36	620	446	474	3.5	447	473	5.0	16	M 33	120	447	473	
500	508.0	10.0	44	660	125	36	730	548	576	3.5	549	575	5.0	20	M 33	130	549	575	
DIN2636 PN63 DN10-40 / DIN 2637 PN100 DN10-40																			
DN	d1	s	b	k	h	d	D	di	da	f	di	da	f	Quantity Quantity	Thread Thread	Length Length	di	Da	
10	17.2	2.0	20	70	45	14	100	23	35	2.5	24	34	4.0	4	M 12	55	24	34	
15	21.3	2.0	20	75	45	14	105	28	40	2.5	29	39	4.0	4	M 12	55	29	39	
20	26.9	2.6	22	90	48	18	130	35	51	2.5	36	50	4.0	4	M 16	60	36	50	
25	33.7	2.6	24	100	58	18	140	42	58	2.5	43	57	4.0	4	M 16	65	43	57	
32	42.4	2.9	24	110	60	22	155	50	66	2.5	51	65	4.0	4	M 20	70	51	65	
40	48.3	2.9	26	125	62	22	170	60	76	2.5	61	75	4.0	4	M 20	70	61	75	
DIN 2636 PN63 DN50-125																			
DN	d1	S	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	da	
50	60.3	2.9	26	135	62	22	180	72	88	2.5	73	87	4.0	4	M 20	75	73	87	
65	76.1	3.2	26	160	68	22	205	94	110	2.5	95	109	4.0	8	M 20	75	95	109	
80	88.9	3.6	28	170	72	22	215	105	121	2.5	106	120	4.0	8	M 20	75	106	120	
100	114.3	4.0	30	200	78	26	250	128	150	3.0	129	149	4.5	8	M 24	90	129	149	
125	139.7	4.5	34	240	88	30	295	154	176	3.0	155	175	4.5	8	M 27	100	155	175	

Table 41: Installation lengths

52 Welding neck flanges - DIN EN 1092-1

- DIN EN-FL
- DIN EN-FL D
- DIN EN-FL C
- DIN EN-FL B1
- DIN EN-FL B2
- FL - flange
- Form D - groove, DIN EN 1092-1
- Form C - tongue, DIN EN 1092-1
- Form B1 - raised face (Rz 50) DIN EN 1092-1
- Form B2 - raised face (Rz 12.5) DIN EN 1092-1

DIN EN 1092-1 PN25 DN10-150 / PN40 DN10-400																					
	Welding ends									Flange facing design						Screws DIN 931			Sealing ring DIN 2691		
	Series 1		Series 2							Groove			Tongue			Quantity	Thread	Length	di	da	
DN	d1	s	d1	s	b	k	h	d	D	di	da	f	di	da	f						
10	17.2	1.8	15.0	2.5	16	60	35	14	90	23	35	4.0	24	34	4.5	4	M 12	45	24	34	
15	21.3	2.0	20.0	2.5	16	65	38	14	95	28	40	4.0	29	39	4.5	4	M 12	45	29	39	
20	26.9	2.3	25.0	2.5	18	75	40	14	105	35	51	4.0	36	50	4.5	4	M 12	50	36	50	
25	33.7	2.6	32.0	3.0	18	85	40	14	115	42	58	4.0	43	57	4.5	4	M 12	50	43	57	
32	42.4	2.6	38.0	3.0	18	100	42	18	140	50	66	4.0	51	65	4.5	4	M 16	55	51	65	
40	48.3	2.6	45.0	3.0	18	110	45	18	150	60	76	4.0	61	75	4.5	4	M 16	55	61	75	
50	60.3	2.9	57.0	3.2	20	125	48	18	165	72	88	4.0	73	87	4.5	4	M 16	60	73	87	
65	76.1	2.9	76.1	3.6	22	145	52	18	185	94	110	4.0	95	109	4.5	8	M 16	60	95	109	
80	88.9	3.2	88.9	4.0	24	160	58	18	200	105	121	4.0	106	120	4.5	8	M 16	65	106	120	
100	114.3	3.6	108.0	4.0	24	190	65	22	235	128	150	4.5	129	149	5.0	8	M 20	70	129	149	
125	139.7	4.0	133.0	4.0	26	220	68	26	270	154	176	4.5	155	175	5.0	8	M 24	80	155	175	
150	168.3	4.5	159.0	4.5	28	250	75	26	300	182	204	4.5	183	203	5.0	8	M 24	80	183	203	
200	219.1	6.3			34	320	88	30	375	238	260	4.5	239	259	5.0	12	M 27	100	239	259	
250	273.0	7.1			38	385	105	33	450	291	313	4.5	292	312	5.0	12	M 30	110	292	312	
300	323.9	8.0			42	450	115	33	515	342	364	4.5	343	363	5.0	16	M 30	120	343	363	
350	355.6	8.8			46	510	125	36	580	394	422	5.0	395	421	5.5	16	M 33	130	395	421	
400	406.4	11.0			50	585	135	39	660	446	474	5.0	447	473	5.5	16	M 36	140	447	473	

Table 42: Installation lengths

53 Welding neck flanges - DIN EN 1092-1

- DIN EN-FL
- DIN EN-FL D
- DIN EN-FL C
- DIN EN-FL B1
- DIN EN-FL B2
- FL - flange
- Form D - groove, DIN EN 1092-1
- Form C - tongue, DIN EN 1092-1
- Form B1 - raised face, (Rz 50) DIN EN 1092-1
- Form B2 - raised face, (Rz 12.5) DIN EN 1092-1

DIN EN 1092-1 PN25 DN200-500																		
	Welding ends							Flange facing design						Screws DIN 931			Sealing ring DIN 2691	
	Series 1							Groove			Tongue							
DN	d1	s	b	k	h	d	D	di	da	f	di	da	f	Quantity	Thread	Length	di	da
200	219.1	6.3	30	310	80	26	360	238	260	4.5	239	259	5.0	12	M 24	90	239	259
250	273.0	7.1	32	370	88	30	425	291	313	4.5	292	312	5.0	12	M 27	90	292	312
300	323.9	8.0	34	430	92	30	485	342	364	4.5	343	363	5.0	16	M 27	100	343	363
350	355.6	8.0	38	490	100	33	555	394	422	5.0	395	421	5.5	16	M 30	110	395	421
400	406.4	8.8	40	550	110	36	620	446	474	5.0	447	473	5.5	16	M 33	120	447	473
500	508.0	10.0	44	660	125	36	730	548	576	5.0	549	575	5.5	20	M 33	130	549	575
DIN EN 1092-1 PN63 DN10-40 / PN100 DN10-40																		
DN	d1	s	b	k	h	d	D	di	da	F	di	da	f	Quantity	Thread	Length	di	Da
10	17.2	2.0	20	70	45	14	100	23	35	4.0	24	34	4.5	4	M 12	55	24	34
15	21.3	2.0	20	75	45	14	105	28	40	4.0	29	39	4.5	4	M 12	55	29	39
20	26.9	2.6	22	90	48	18	130	35	51	4.0	36	50	4.5	4	M 16	60	36	50
25	33.7	2.6	24	100	58	18	140	42	58	4.0	43	57	4.5	4	M 16	65	43	57
32	42.4	2.9	24	110	60	22	155	50	66	4.0	51	65	4.5	4	M 20	70	51	65
40	48.3	2.9	26	125	62	22	170	60	76	4.0	61	75	4.5	4	M 20	70	61	75
DIN EN 1092-1 PN63 DN50-125																		
DN	d1	S	b	k	h	d	D	di	da	f	di	da	F	Quantity	Thread	Length	di	da
50	60.3	2.9	26	135	62	22	180	72	88	4.0	73	87	4.5	4	M 20	75	73	87
65	76.1	3.2	26	160	68	22	205	94	110	4.0	95	109	4.5	8	M 20	75	95	109
80	88.9	3.6	28	170	72	22	215	105	121	4.0	106	120	4.5	8	M 20	75	106	120
100	114.3	4.0	30	200	78	26	250	128	150	4.5	129	149	5.0	8	M 24	90	129	149
125	139.7	4.5	34	240	88	30	295	154	176	4.5	155	175	5.0	8	M 27	100	155	175

Table 43: Installation lengths

54 Welding neck flanges - ANSI B16.5 raised face

- ANSI-FL
- ANSI-FL 150lbs RF
- ANSI-FL 300lbs RF
- FL - flange
- Facing with large and small male / female
- Facing with large and small tongue / groove according to ANSI B16.5

Nominal size		Welding ends acc. to:													
		ANSI		ANSI-FL 150lbs RF / sq. in					Screws DIN 931	ANSI-FL 300lbs RF / sq. in					Screws DIN 931
DN	INCH	d1	s	b	k	h	d	D	Quantity	b	k	h	d	D	Quantity
15	1/2"	21.3	2.8	11.2	60.5	47.8	15.7	88.9	4	14.2	66.5	52.3	15.7	95.2	4
20	3/4"	26.7	2.9	12.7	69.9	52.3	15.7	98.6	4	15.7	82.5	57.1	19.0	117.3	4
25	1"	33.4	3.4	14.2	79.2	55.6	15.7	108.0	4	17.5	88.9	62.0	19.0	123.9	4
32	1 1/4"	42.2	3.6	15.7	88.9	57.2	15.7	117.3	4	19.0	98.5	65.0	19.0	133.3	4
40	1 1/2"	48.3	3.7	17.5	98.6	62.0	15.7	127.0	4	20.6	114.3	68.3	22.3	155.4	4
50	2"	60.3	3.9	19.1	120.7	63.5	19.1	152.4	4	22.3	127.0	69.8	19.0	165.1	6
65	2 1/2"	73.0	5.2	22.4	139.7	69.9	19.1	177.8	4	25.4	149.3	76.2	22.3	190.5	8
80	3"	88.9	5.5	23.9	152.4	69.9	19.1	190.5	4	28.4	168.1	79.2	22.3	209.5	8
100	4"	114.3	6.0	23.9	190.5	76.2	19.1	228.6	8	31.7	200.1	85.8	22.3	254.0	8
125	5"	141.3	6.6	23.9	215.9	88.9	22.4	254.0	8	35.0	234.9	98.5	22.3	279.4	8
150	6"	168.3	7.1	25.4	241.3	88.9	22.4	279.4	8	36.5	269.7	98.5	22.3	317.5	12
200	8"	219.1	8.2	28.4	298.5	101.6	22.4	342.9	8	41.1	330.2	111.2	25.4	381.0	12
250	10"	273.0	9.3	30.2	362.0	101.6	25.4	406.4	12	47.7	387.3	117.3	28.4	444.5	16
300	12"	323.8	10.3	31.8	431.8	114.3	25.4	482.6	12	50.8	450.8	130.0	31.7	520.7	16
350	14"	355.6	11.1	35.1	476.3	127.0	28.4	533.4	12	53.8	514.3	142.7	31.7	584.2	20
400	16"	406.4	12.7	36.6	539.8	127.0	28.4	596.9	16	57.1	571.5	146.0	35.0	647.7	20

Table 44: Installation lengths

55 Welding neck flanges - AWP

- AWP-FL
- AWP-FL N
- AWP-FL F
- FL - flange
- N - groove
- F - tongue

AWP-FL PN25 DN10-20 / PN40 DN25-80																								
Welding ends										Flange facing design										Screws DIN 931			Sealing ring DIN 2691	
Series 1		Series 2		ANSI						Groove					Tongue					Quantity	Thread	Length		
DN	d1	s	d1	s	d1	s	b	k	r	h1	ds	di	da	f1	h2	di	da	f2	h3				di	da
10	17.2	1.8	15.0	2.5	17.1	2.3	88	60	13	16	14	28	40	3	31.5	29	39	4	32.0	2	M 12	45	29	39
15	21.3	2.0	20.0	2.5	21.3	2.8	88	60	13	16	14	28	40	3	31.5	29	39	4	32.0	2	M 12	45	29	39
20	26.9	2.3	25.0	2.5	26.7	2.9	88	60	13	16	14	28	40	3	31.5	29	39	4	32.0	2	M 12	45	29	39
25	33.7	2.6	32.0	3.0	33.4	3.4	92	85	15	18	14	42	58	3	44.0	43	57	4	44.0	4	M 12	50	43	57
32	42.4	2.6	38.0	3.0	42.2	3.6	92	85	15	18	14	42	58	3	44.0	43	57	4	44.0	4	M 12	50	43	57
40	48.3	2.6	45.0	3.0	48.3	3.7	92	85	15	18	14	42	58	3	38.5	43	57	4	38.5	4	M 12	50	43	57
50	60.3	2.9	57.0	3.2	60.3	3.9	132	135	20	28	18	84	96	3	43.0	85	95	4	43.0	4	M 16	75	A85x95*	
65	76.1	2.9	76.1	3.6	73.0	5.2	132	135	20	28	18	84	96	3	53.5	85	95	4	53.5	4	M 16	75	A85x95*	
80	88.9	3.2	88.9	4.0	88.9	5.5	132	135	20	28	18	84	96	3	53.5	85	95	4	53.5	4	M 16	75	A85x95*	

Table 45: Installation lengths

* = acc. to DIN 7603

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